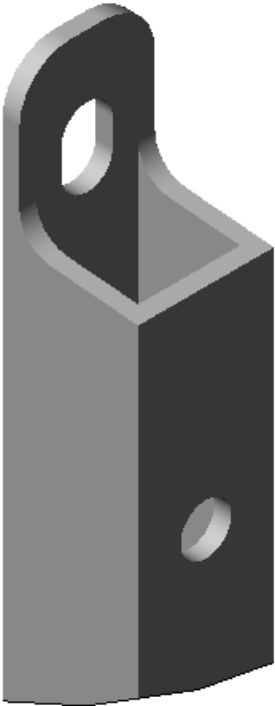
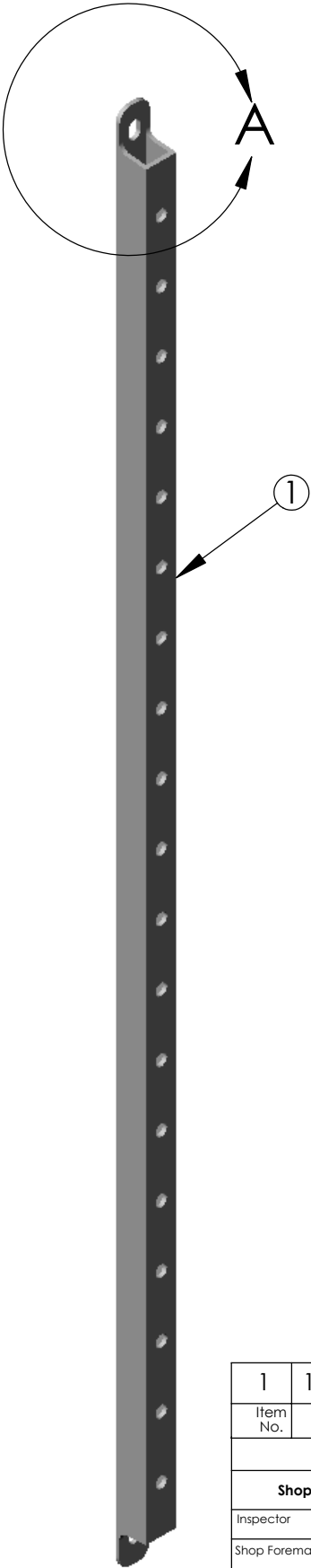
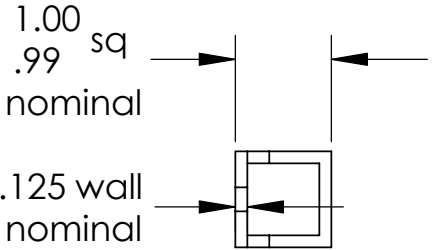
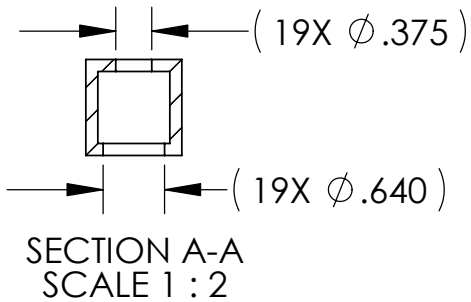
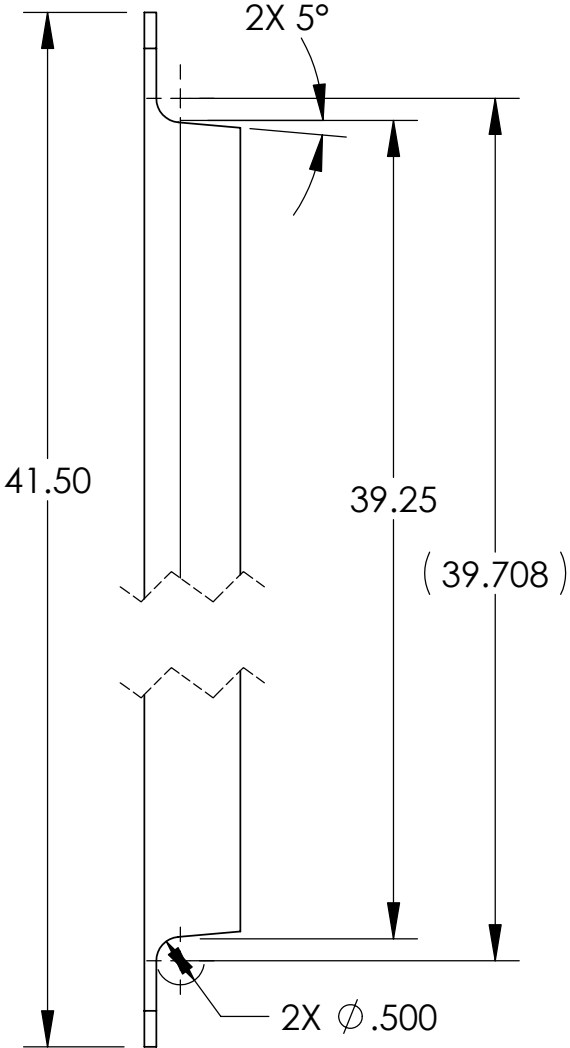
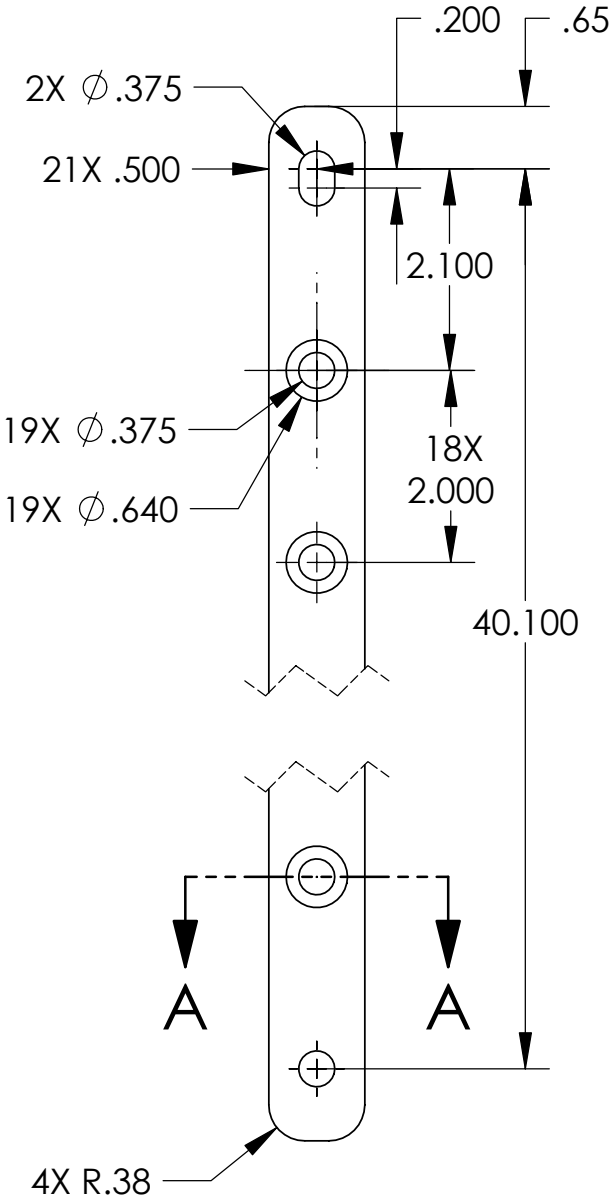


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	4/30/03	JE
A	Modified hole sizes and sep. dwg.	8/16/03	HWJ



DETAIL A
SCALE 1 : 1



NOTES:
7) Use 5/16-18 UNC by 3/4" socket head screws

1	10@		Strut	1" square 6061-T6 Al tube, 1/8" wall	
Item No.	Qty.	Part No.	Description	Material Specification	
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN Hans Jannasch 5/1/03	
Engineer				ENGINEER	
				CHECKED Jon E. 5/28/03	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	701144
				PROJECT	Chemical Sensors
Application		DO NOT SCALE DRAWING		WEIGHT	
				SIZE B	DWG. NO.
				162jaha.DWG	
				SCALE 1:12	CAD FILE: Tornado/chem/SWfiles
				SHEET 1	OF 1

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162jaha-InstrumStrut
LOBO Instrument Strut