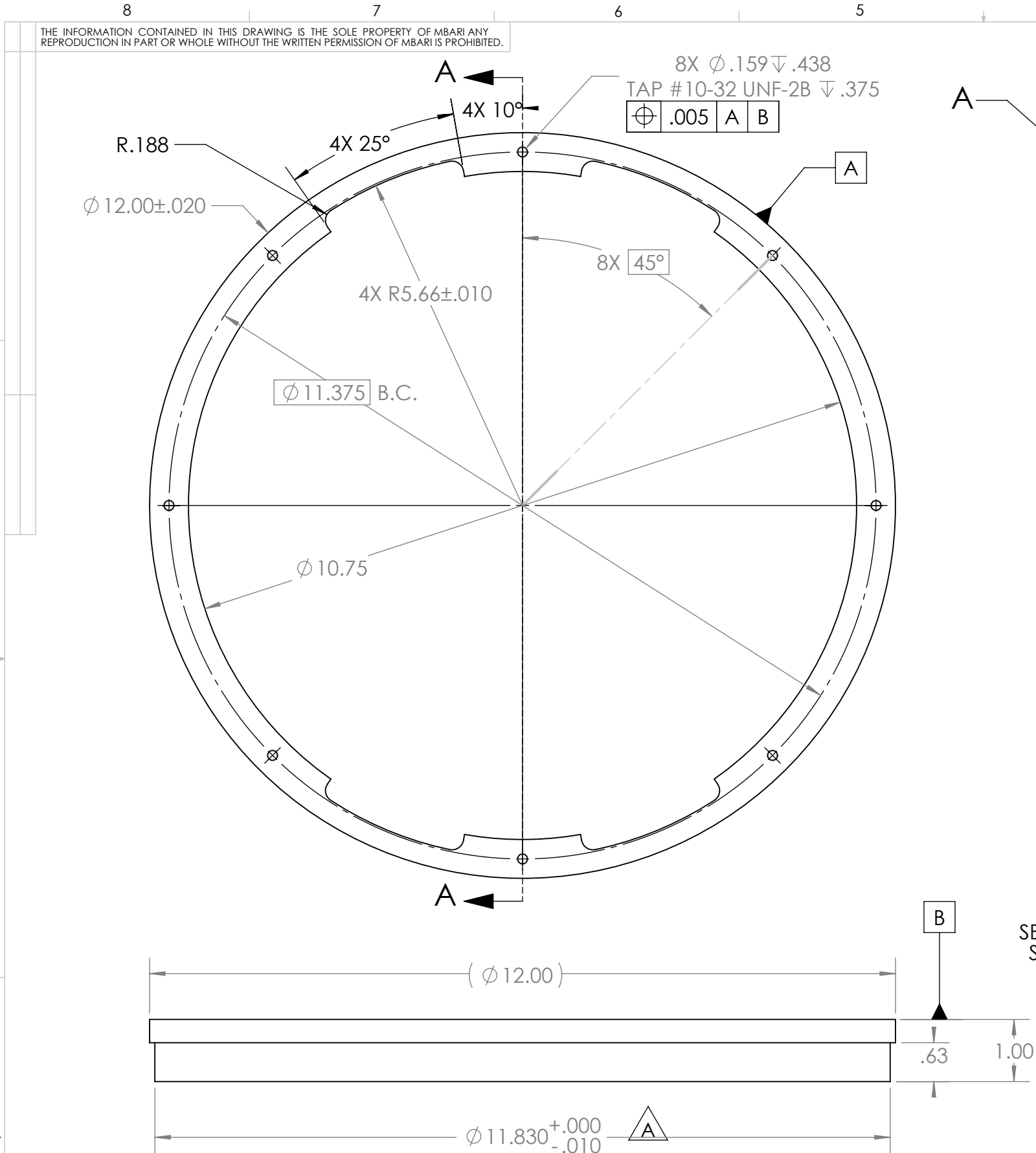




SECTION A-A
SCALE 1 : 2

I		I		P-100221401-20		12" Shell Mount Ring		VanderVeer Ind.		G-10 Fiberglass Epoxy Laminate Sheet	
ITEM NO.		QTY.		Part_Number		DESCRIPTION		Vendor		MATERIAL	
BILL OF MATERIALS											
Shop / Q.C.			UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector				1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°	
Shop Foreman				1. DIMENSIONS ARE IN INCHES				DRAWN		J. ERICKSON 1/28/20	
Engineer				2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER		J. ERICKSON 1/28/20	
				3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED			
				4. MACHINED FILLET RADII .0150-.030.				PROJECT NO.		701145	
NEXT ASSY Description		NEXT ASSY Number		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT		Penguin HotSpots	
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
Application			DO NOT SCALE DRAWING			WEIGHT		1.030			
			3					2			

Monterey Bay Aquarium Research Institute					
MBARI					
7700 Sandholdt RD.					
Moss Landing, CA 95039					
PH: (831) 775-1700					
REMUS -EK80 ASSEMBLY					
12" Shell Mount Ring					
SIZE B		DWG. NO.		REV. A	
		P-100221401-20.DWG			
SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1	

8. All dimensions are symetric about common center lines unless specified otherwise.

7. PROJECT LIBRARY:\701145 Penguin hotspots

NOTES: (CONT. FROM TITLE BLOCK)