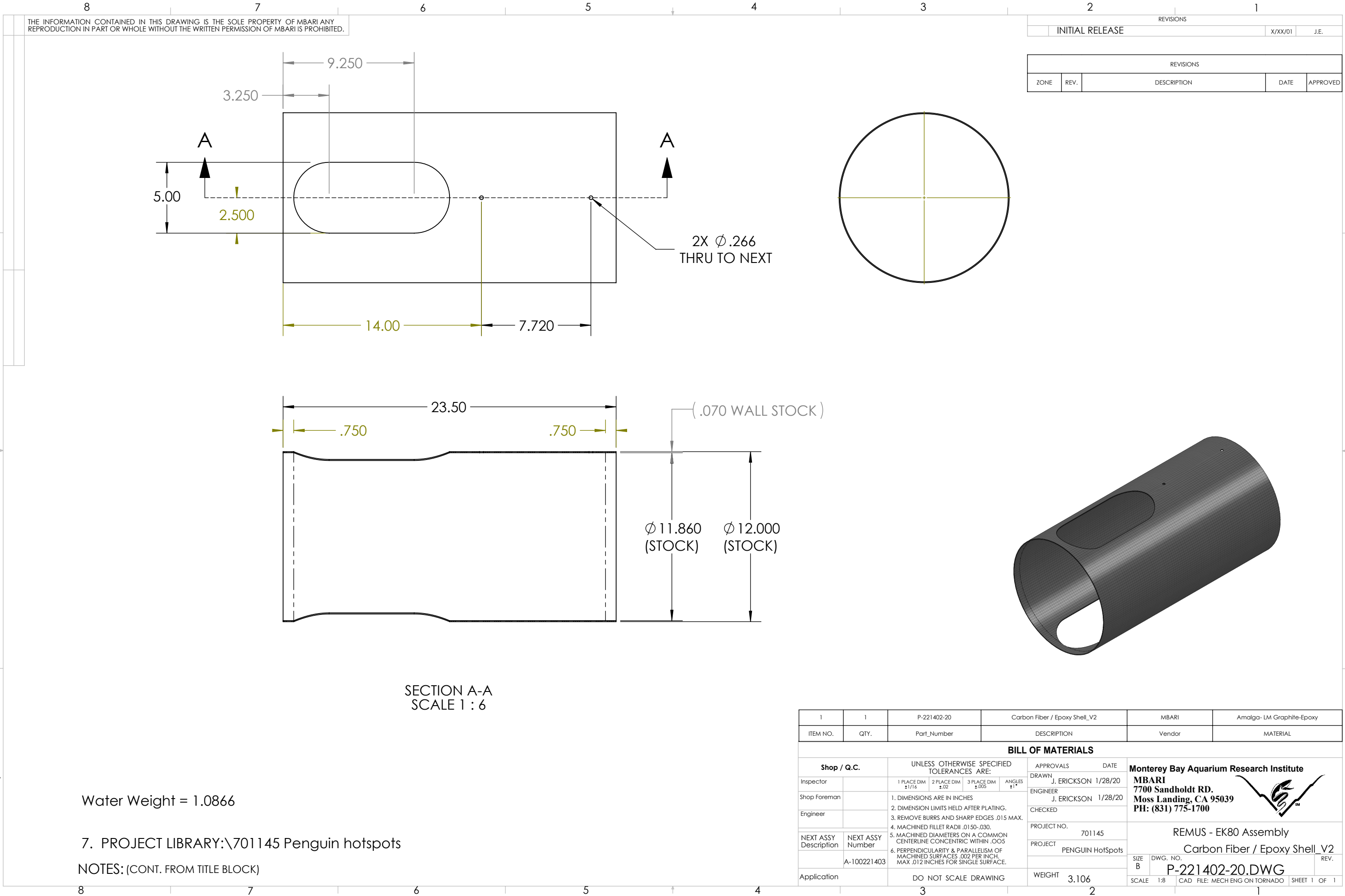




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

2X Ø .266
THRU TO NEXT

SECTION A-A
SCALE 1 : 6

Water Weight = 1.0866

7. PROJECT LIBRARY:\701145 Penguin hotspots

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221402-20	Carbon Fiber / Epoxy Shell_V2	MBARI	Amalga- LM Graphite-Epoxy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 1/28/20	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 1/28/20	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 701145	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT PENGUIN HotSpots	
	A-100221403	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 3.106	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-221402-20.DWG	
				SCALE 1:8 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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REMUS - EK80 Assembly

Carbon Fiber / Epoxy Shell_V2