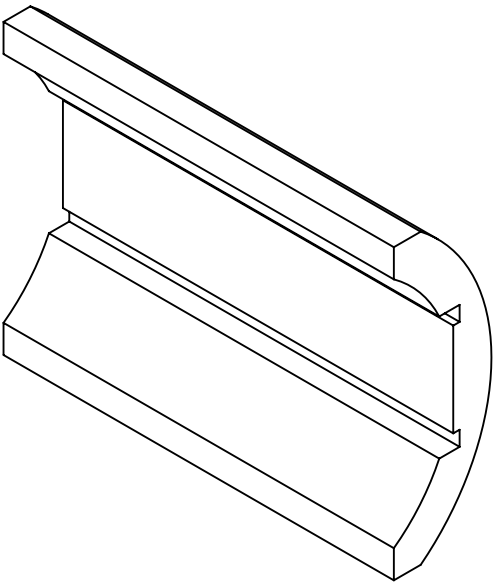
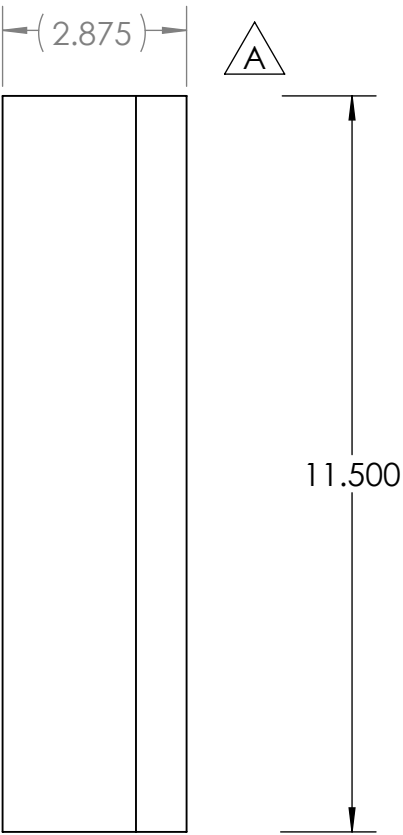
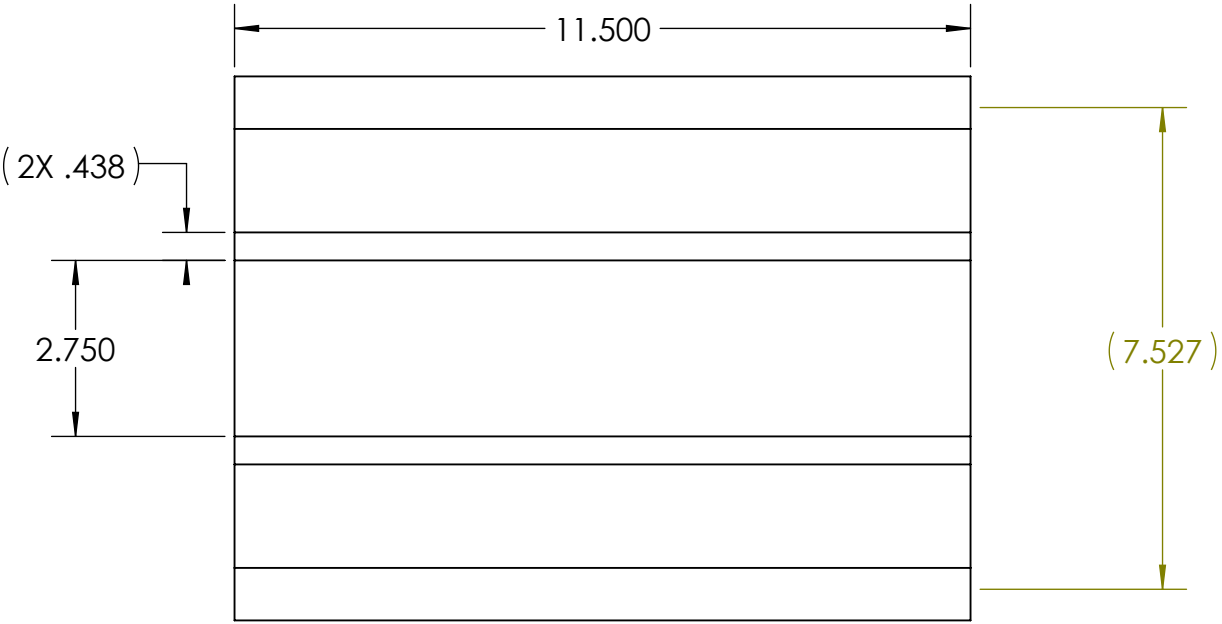
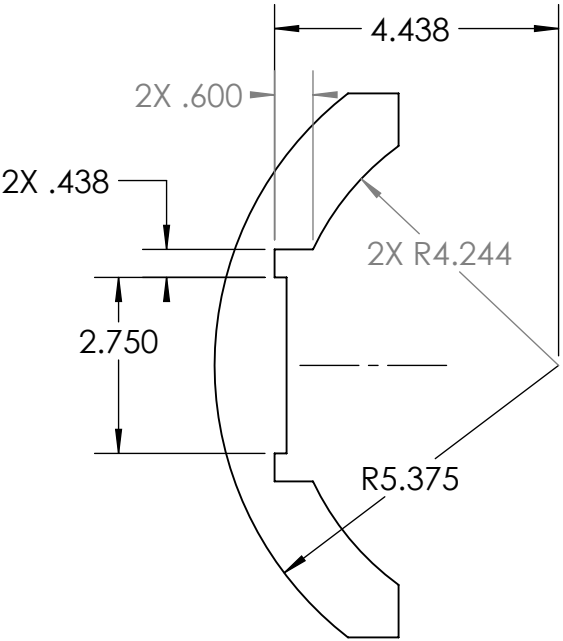


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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B3	A	UP-DATED MODEL	7/12/2022	J.E.



1	1	P-221714-22	EK-80 Gimbal Floatation	Ideal Instruments	Guilt CoreCell S1200 13.1 lb/cu. ft.
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	701145.99		
						PROJECT	Penguin Hotspots		
Application		DO NOT SCALE DRAWING				WEIGHT	0.875		
						Monterey Bay Aquarium Research Institute			
						MBARI			
						7700 Sandholdt RD.			
						Moss Landing, CA 95039			
						PH: (831) 775-1700			
						EK-80 -REMUS			
						EK-80 Gimbal Floatation			
						P-221714-22.DWG			
		SIZE B	DWG. NO.			REV. A			
		SCALE	1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1		

7. PROJECT LIBRARYX:\701145 Penguin hotspots\P-221714-22_FoamPart_13.1

NOTES: (CONT. FROM TITLE BLOCK)