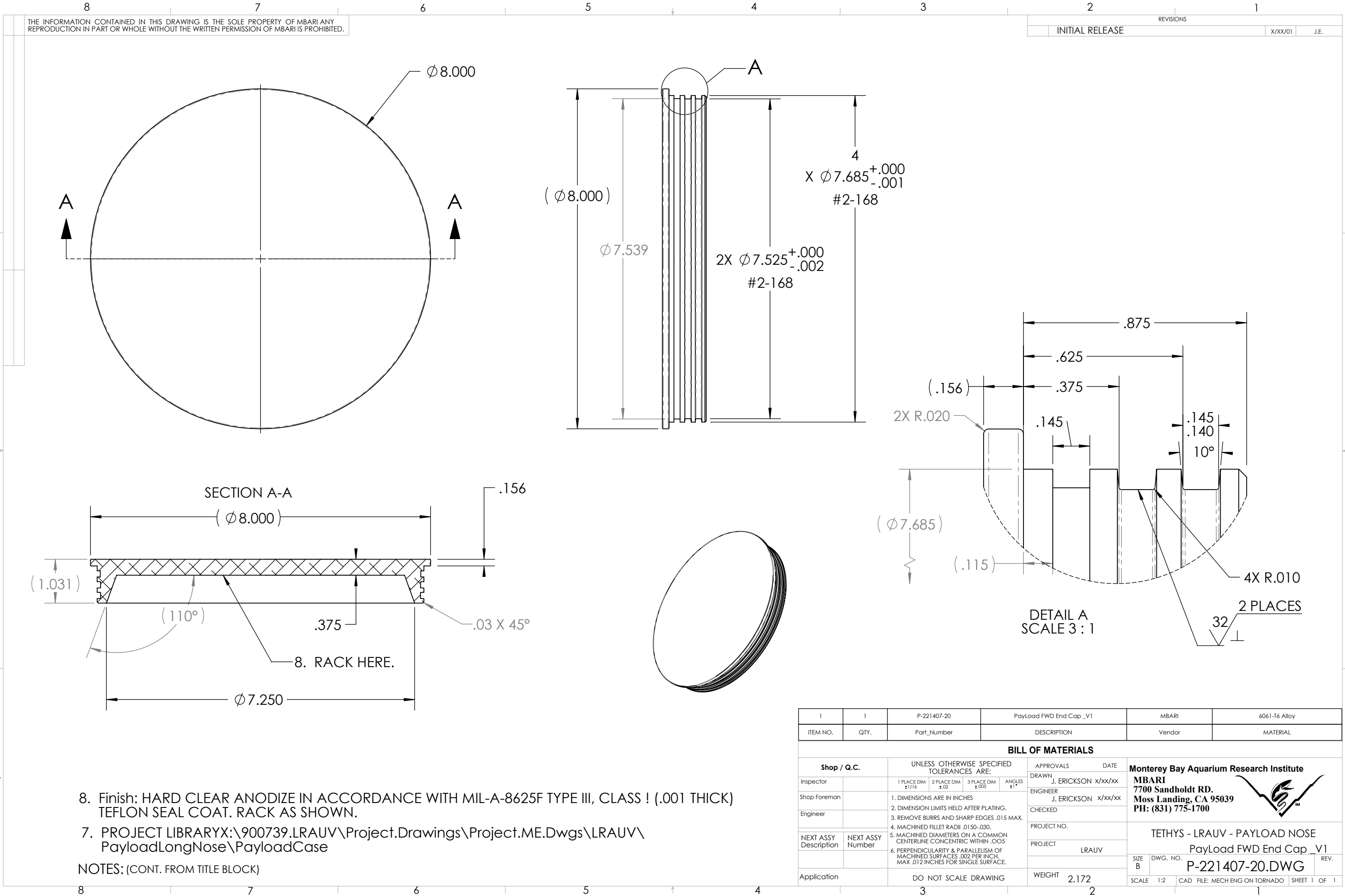




8. Finish: HARD CLEAR ANODIZE IN ACCORDANCE WITH MIL-A-8625F TYPE III, CLASS ! (.001 THICK) TEFLON SEAL COAT. RACK AS SHOWN.

7. PROJECT LIBRARYX:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\PayloadLongNose\PayloadCase

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221407-20	Payload FWD End Cap _V1	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON x/xx/xx	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON x/xx/xx	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 2.172	
Application		DO NOT SCALE DRAWING		TETHYS - LRAUV - PAYLOAD NOSE	
				Payload FWD End Cap _V1	
				P-221407-20.DWG	
				SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	