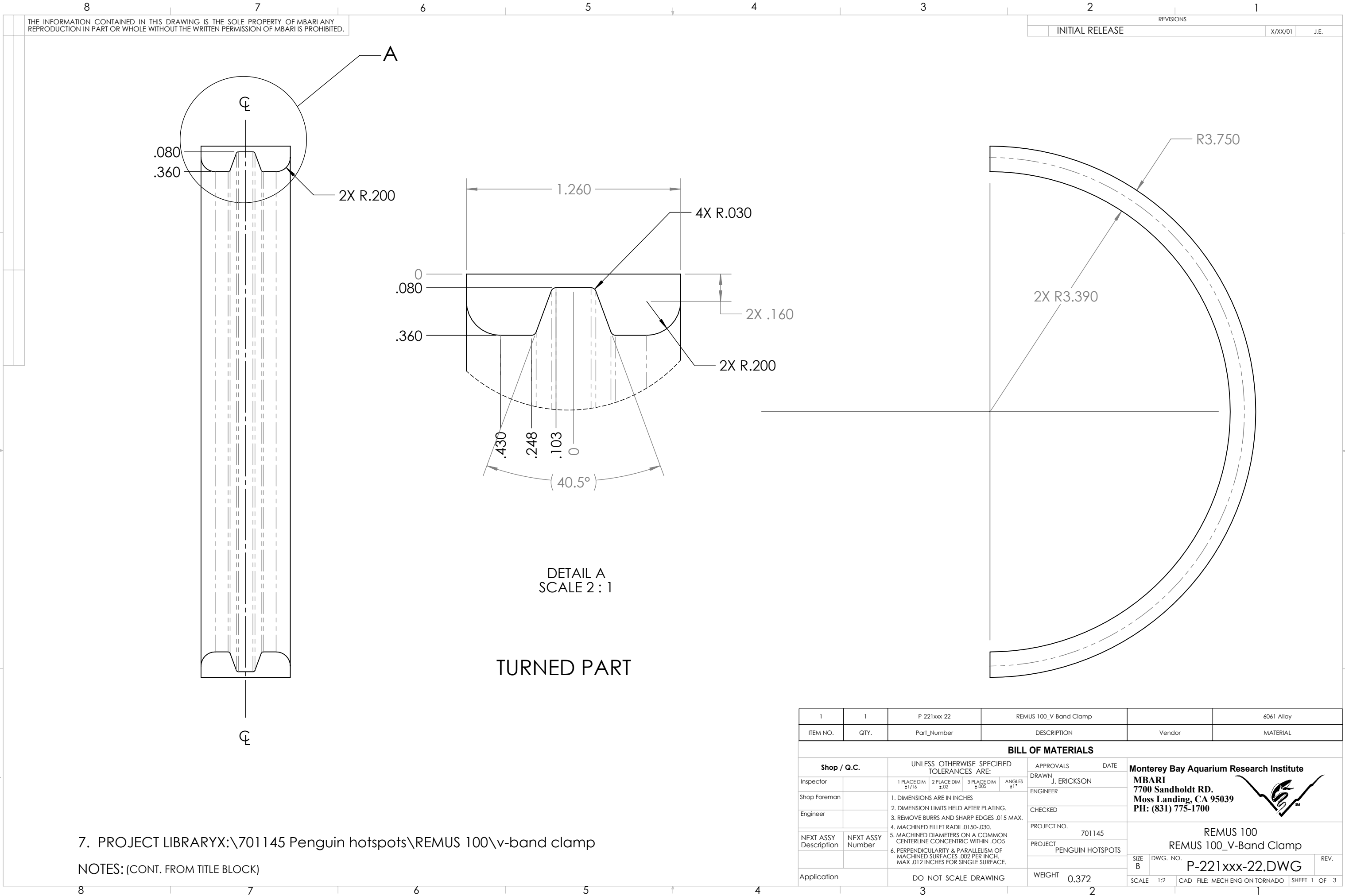




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARYX:\701145 Penguin hotspots\REMUS 100\v-band clamp

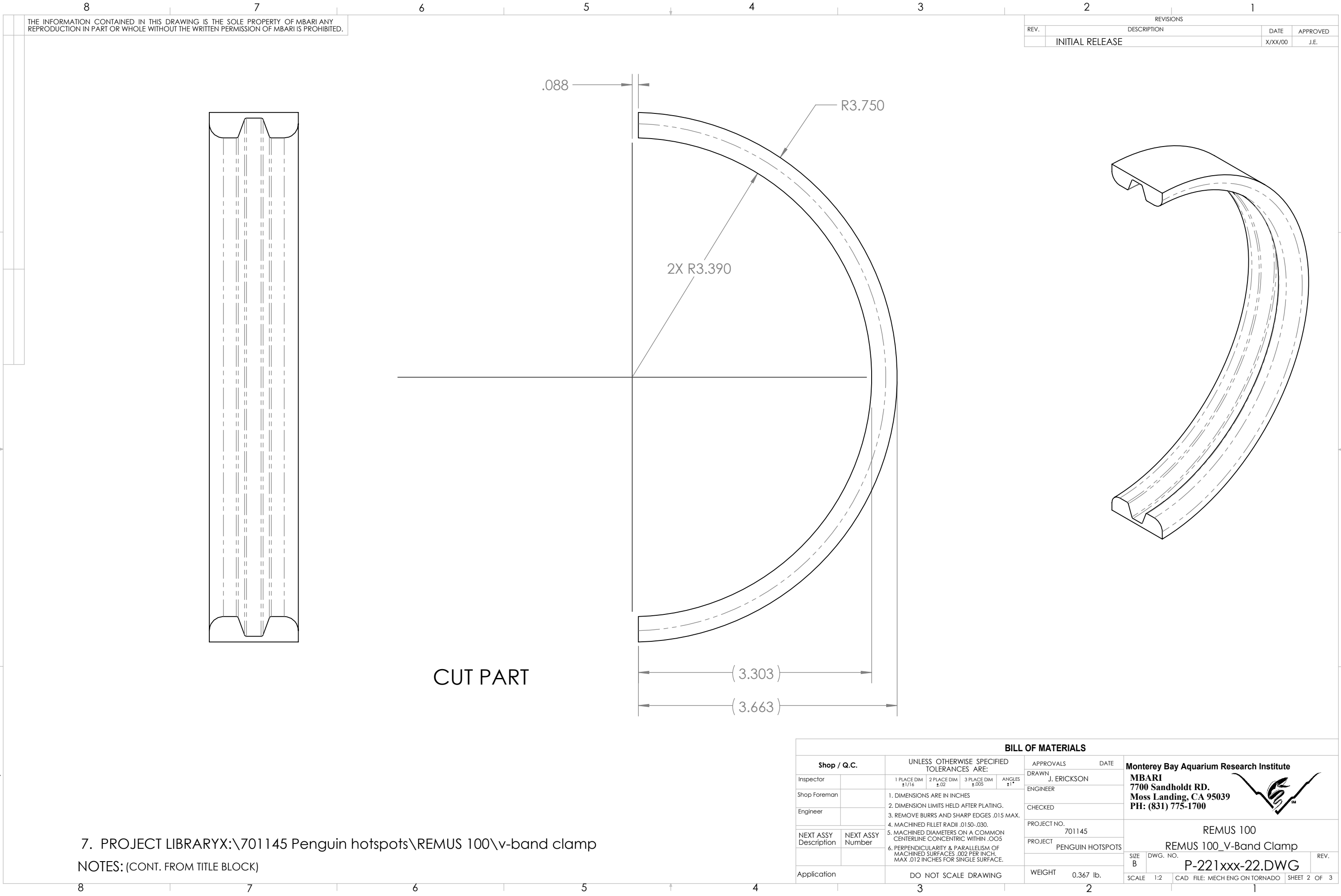
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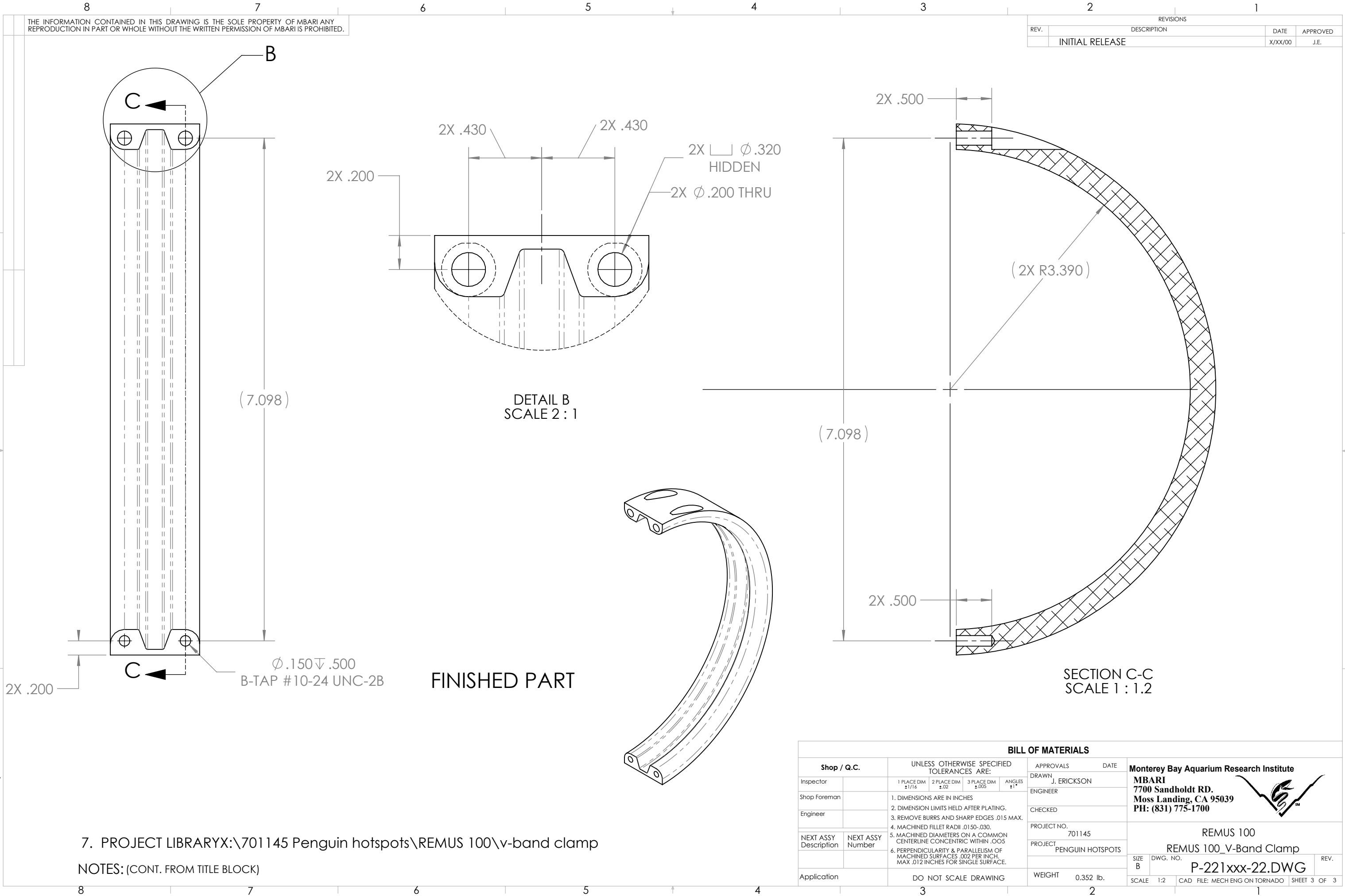
1	1	P-221xxx-22	REMUS 100_V-Band Clamp		6061 Alloy	
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES				
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.				PROJECT NO. 701145
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT PENGUIN HOTSPOTS
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				SIZE B DWG. NO. REV.
Application		DO NOT SCALE DRAWING			WEIGHT 0.372	P-221xxx-22.DWG
					SCALE 1:2 CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 3

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



REMUS 100
REMUS 100_V-Band Clamp





BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 REMUS 100 REMUS 100_V-Band Clamp P-221xxx-22.DWG	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN J. ERICKSON			
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 701145		SIZE B	DWG. NO.
						PROJECT PENGUIN HOTSPOTS		SCALE 1:2	REV.
Application		DO NOT SCALE DRAWING				WEIGHT 0.352 lb.		CAD FILE: MECH ENG ON TORNADO	SHEET 3 OF 3