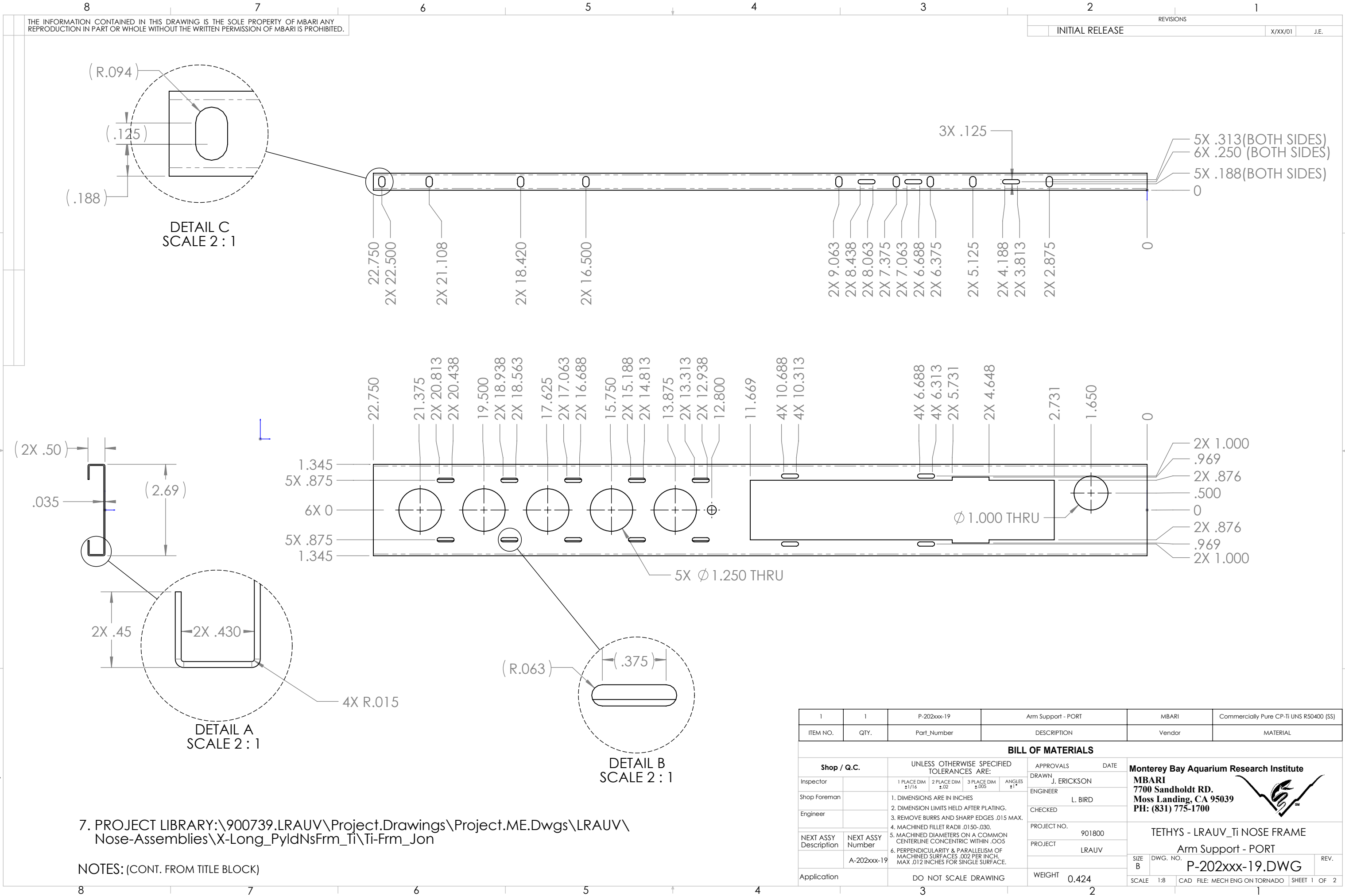




7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Nose-Assemblies\X-Long_PyldNsFrm_Ti\Ti-Frm_Jon

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-202xxx-19	Arm Support - PORT	MBARI	Commercially Pure CP-Ti UNS R50400 (SS)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN J. ERICKSON
Engineer					ENGINEER L. BIRD
					CHECKED
NEXT ASSY Description	NEXT ASSY Number				PROJECT NO. 901800
	A-202xxx-19				PROJECT LRAUV
Application		DO NOT SCALE DRAWING			WEIGHT 0.424
				Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
				TETHYS - LRAUV_Ti NOSE FRAME Arm Support - PORT	
				SIZE B	DWG. NO. P-202xxx-19.DWG
				SCALE 1:8	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2

