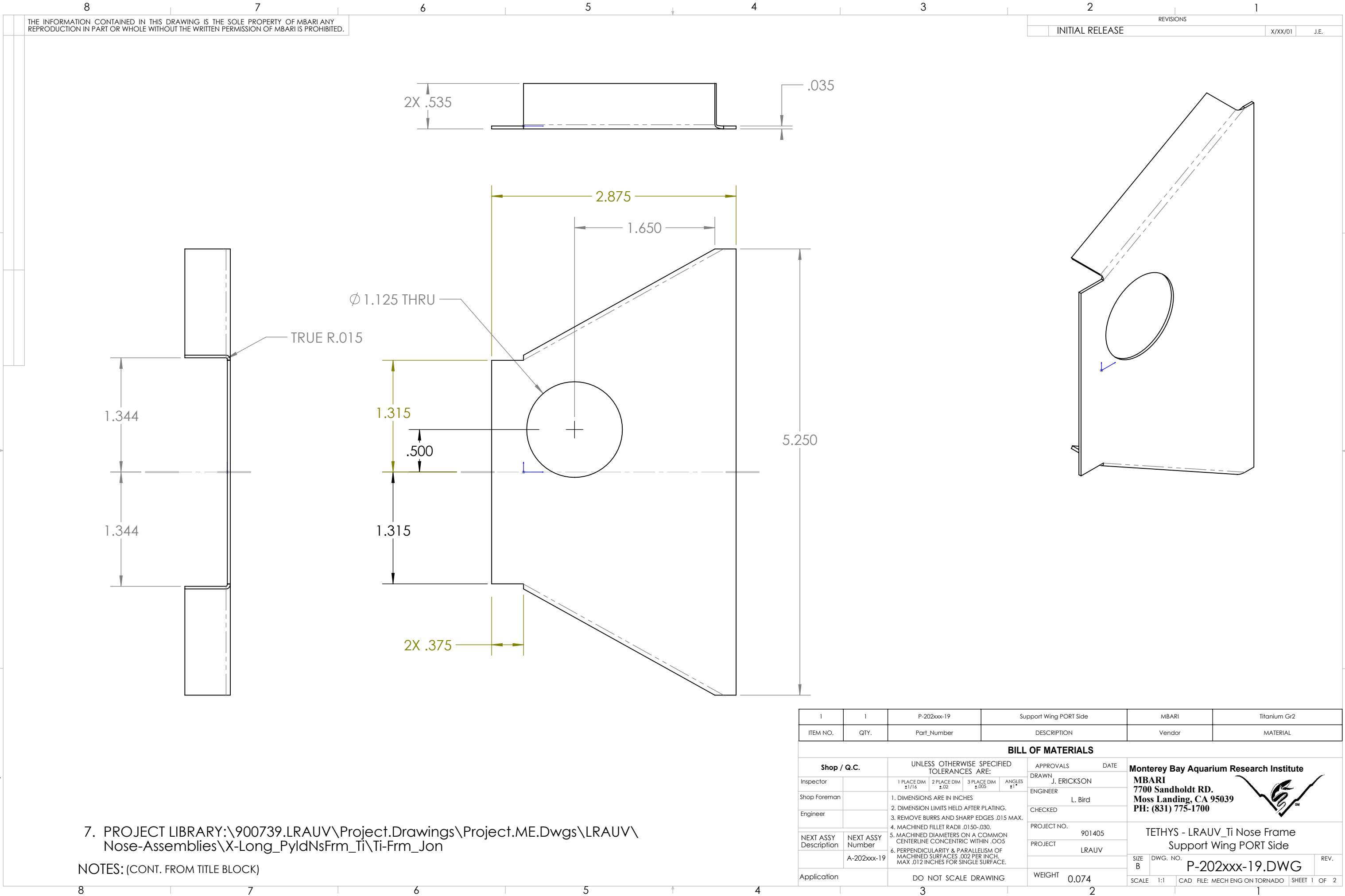




1	1	P-202xxx-19	Support Wing PORT Side	MBARI	Titanium Gr2
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER L. Bird	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901405	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
	A-202xxx-19	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.074	
Application		DO NOT SCALE DRAWING		TETHYS - LRAUV_Ti Nose Frame Support Wing PORT Side	
				SIZE B	DWG. NO. P-202xxx-19.DWG
				SCALE 1:1	REV.
				CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 2

