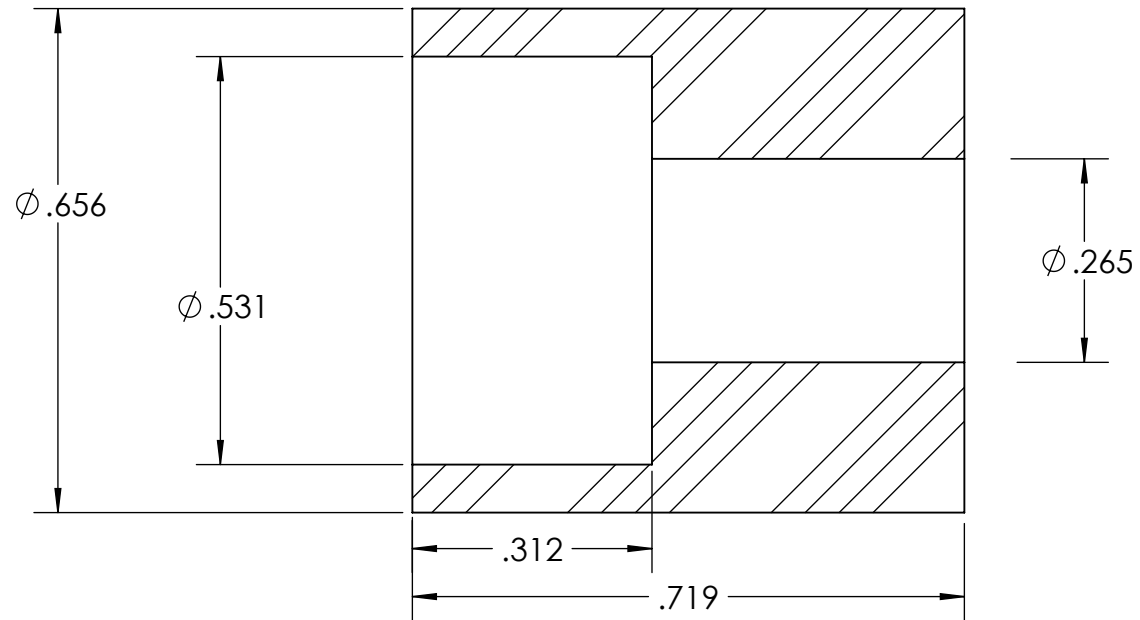
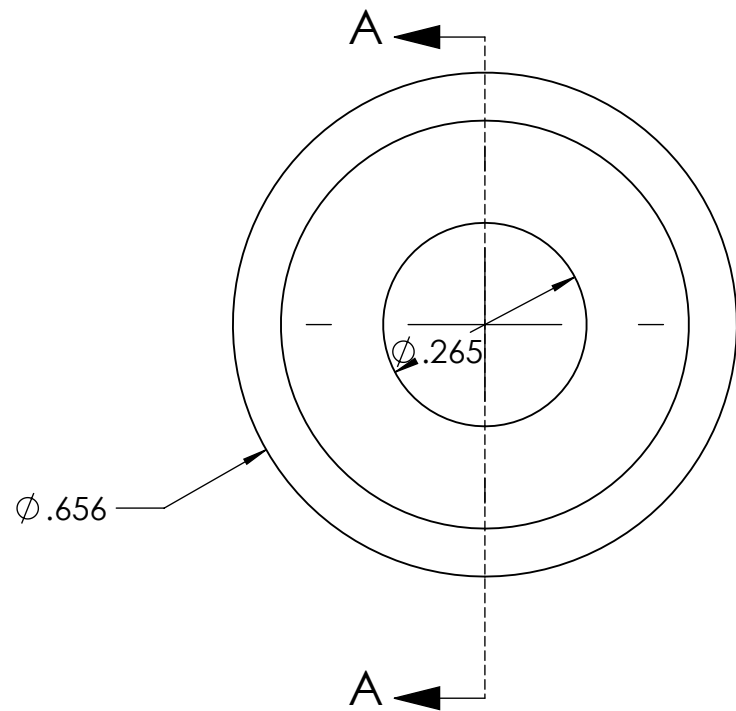
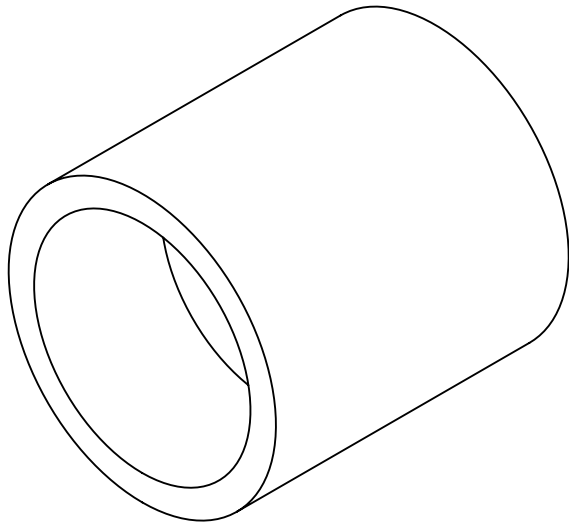




SECTION A-A

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON			
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	TETHYS - LRAUV Sensor Frame Base Isolator_V2		
						PROJECT LRAUV			
Application		DO NOT SCALE DRAWING				WEIGHT 0.008	SIZE B	DWG. NO.	REV.
							SCALE 4:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1