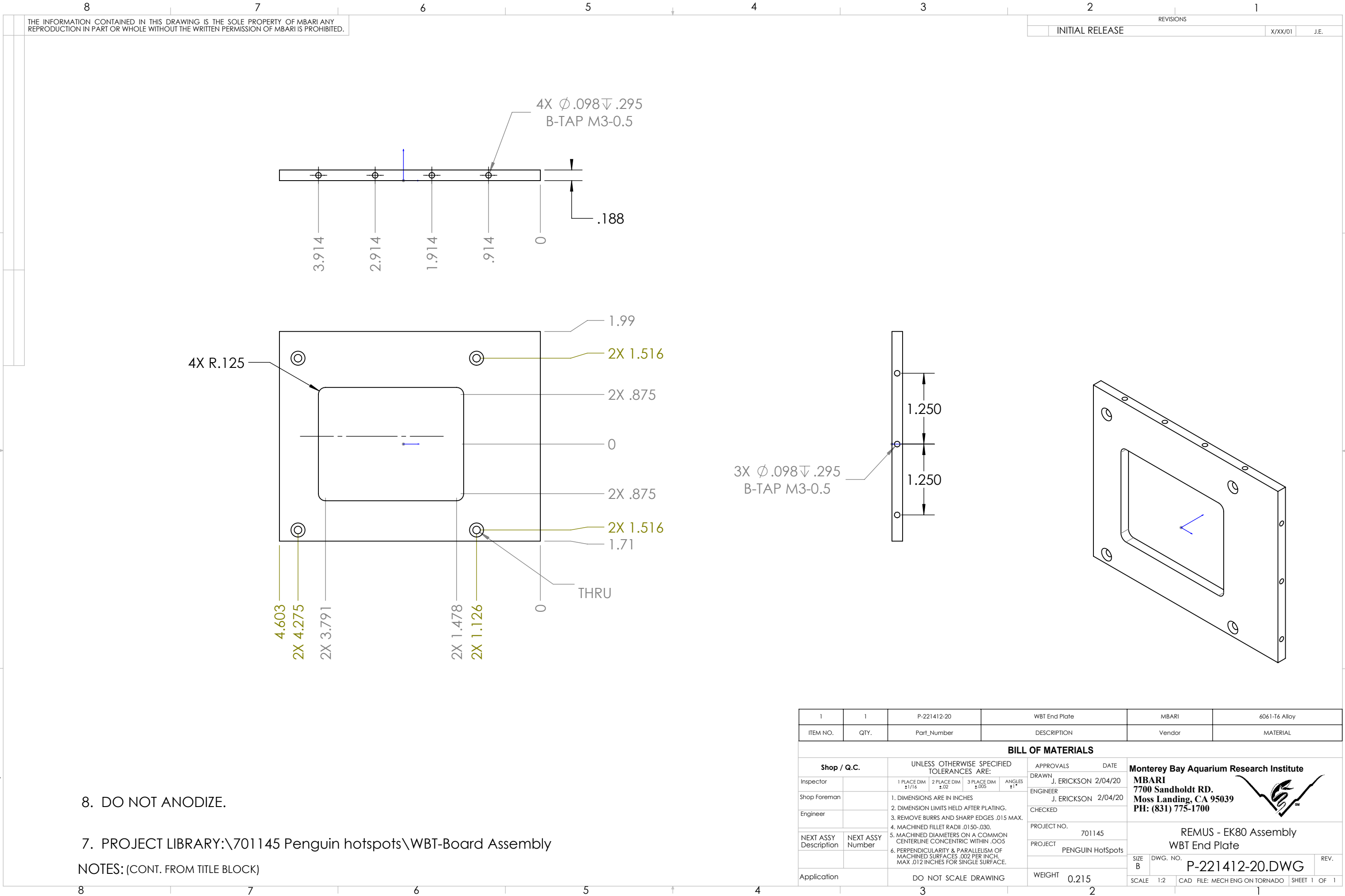




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

8. DO NOT ANODIZE.

7. PROJECT LIBRARY:\701145 Penguin hotspots\WBT-Board Assembly

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221412-20	WBT End Plate	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	J. ERICKSON 2/04/20
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	J. ERICKSON 2/04/20
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	701145
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	PENGUIN HotSpots
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	0.215
Application		DO NOT SCALE DRAWING		SIZE B	DWG. NO. P-221412-20.DWG
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
				SHEET 1 OF 1	

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REMUS - EK80 Assembly
WBT End Plate

P-221412-20.DWG