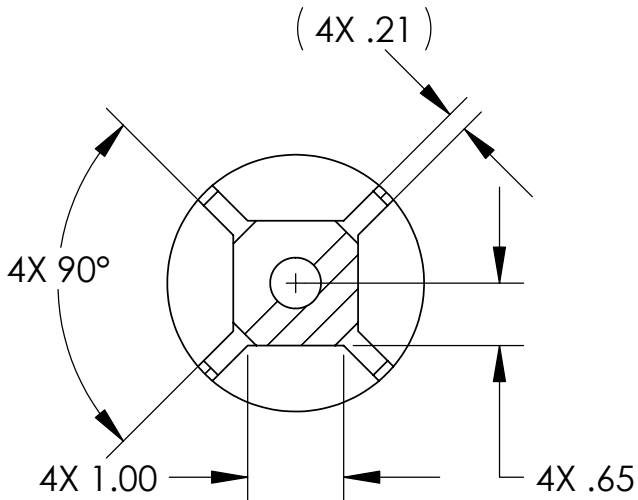
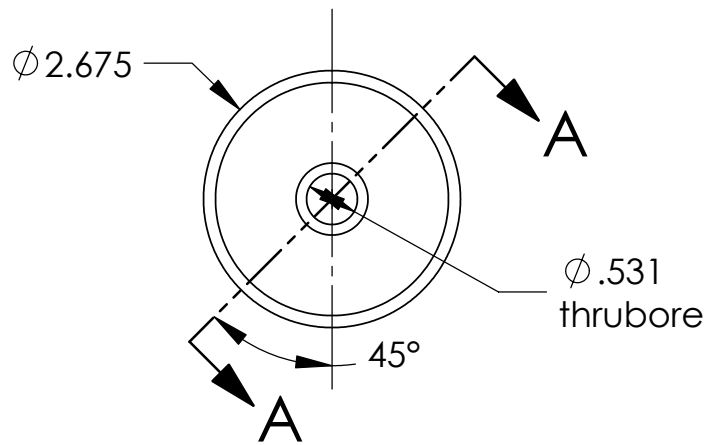


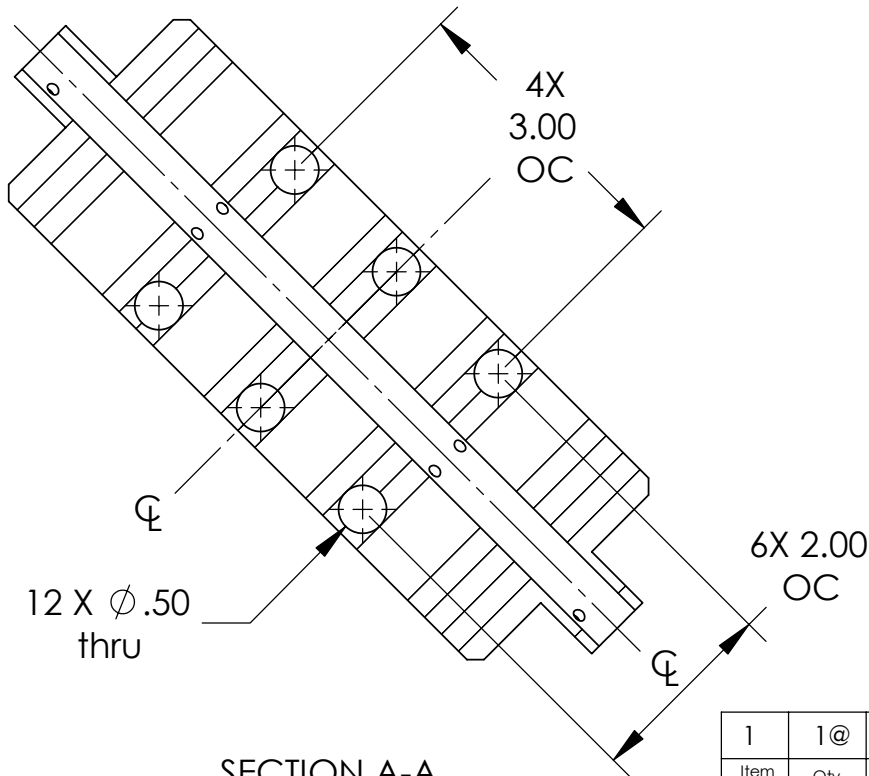
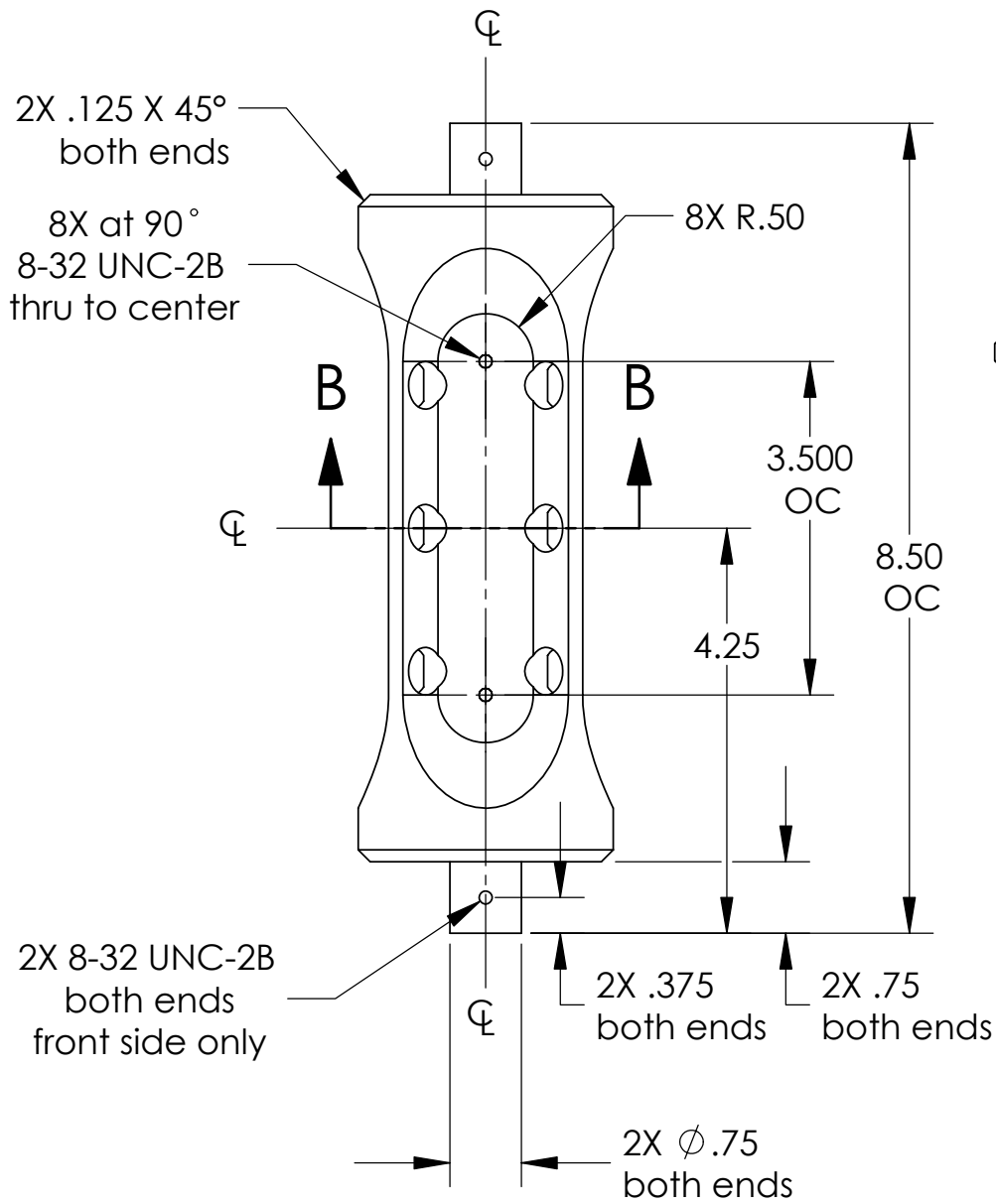
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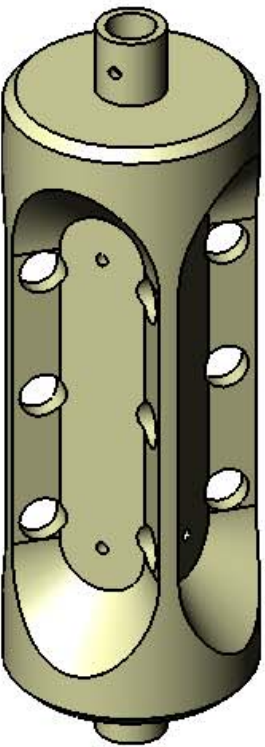
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION B-B



SECTION A-A



1	1@		BioHolder	HD or UHMW Polyethylene	
Item No.	Qty.	Part No.	Description	Material Specification	
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN Hans Jannasch 5/21/04	
Engineer				ENGINEER	
				CHECKED	
NEXT ASSY Description		NEXT ASSY Number		PROJECT NO. 701445	
				PROJECT Juan de Fuca NSF Grant	
				SIZE B DWG. NO. 154jaha.DWG	
Application		DO NOT SCALE DRAWING		WEIGHT	
				SCALE 1:2 CAD FILE: tornado/chem/SWfiles SHEET 1 OF 1	

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154jahaBioHolder
Biological Slide Holders

