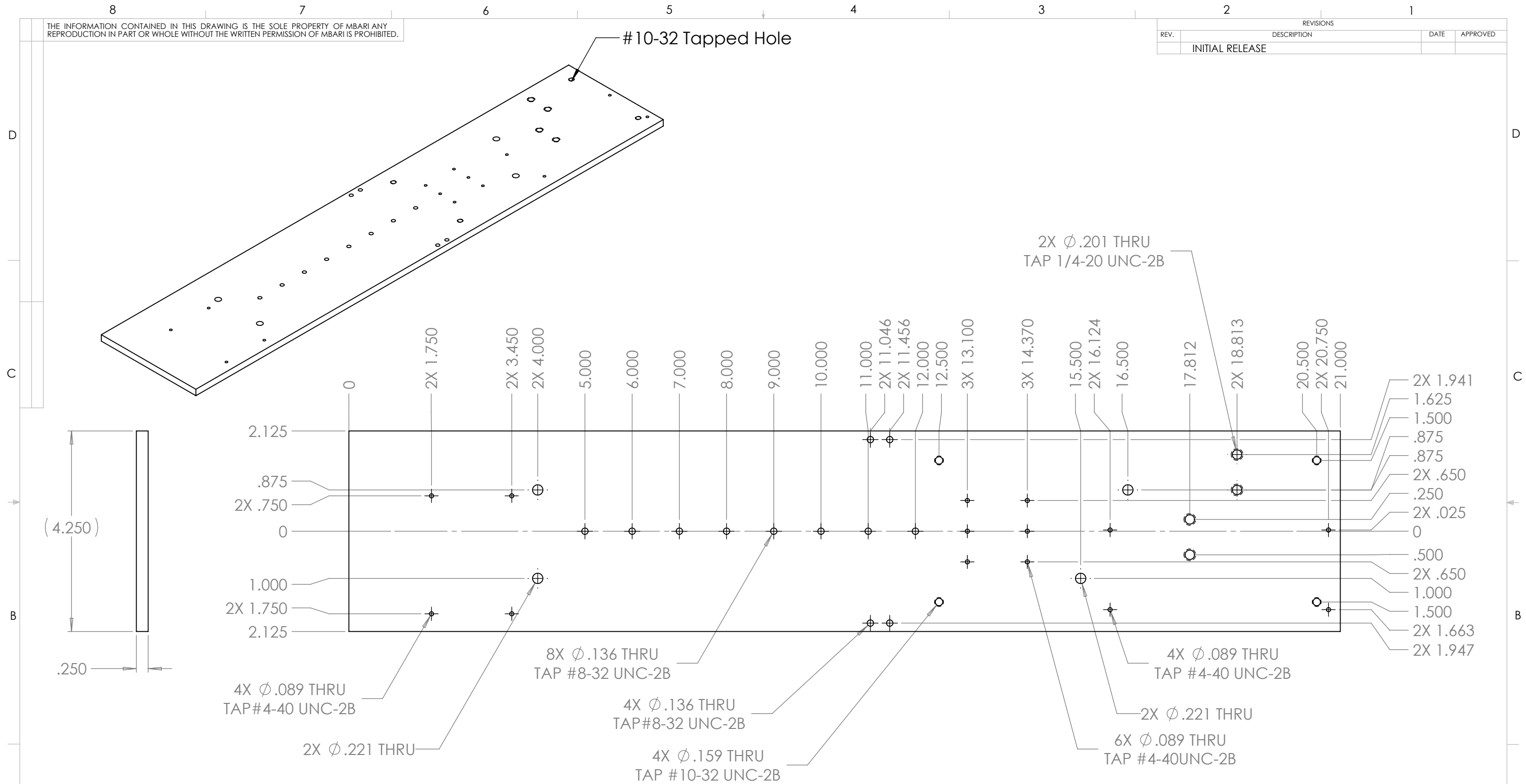


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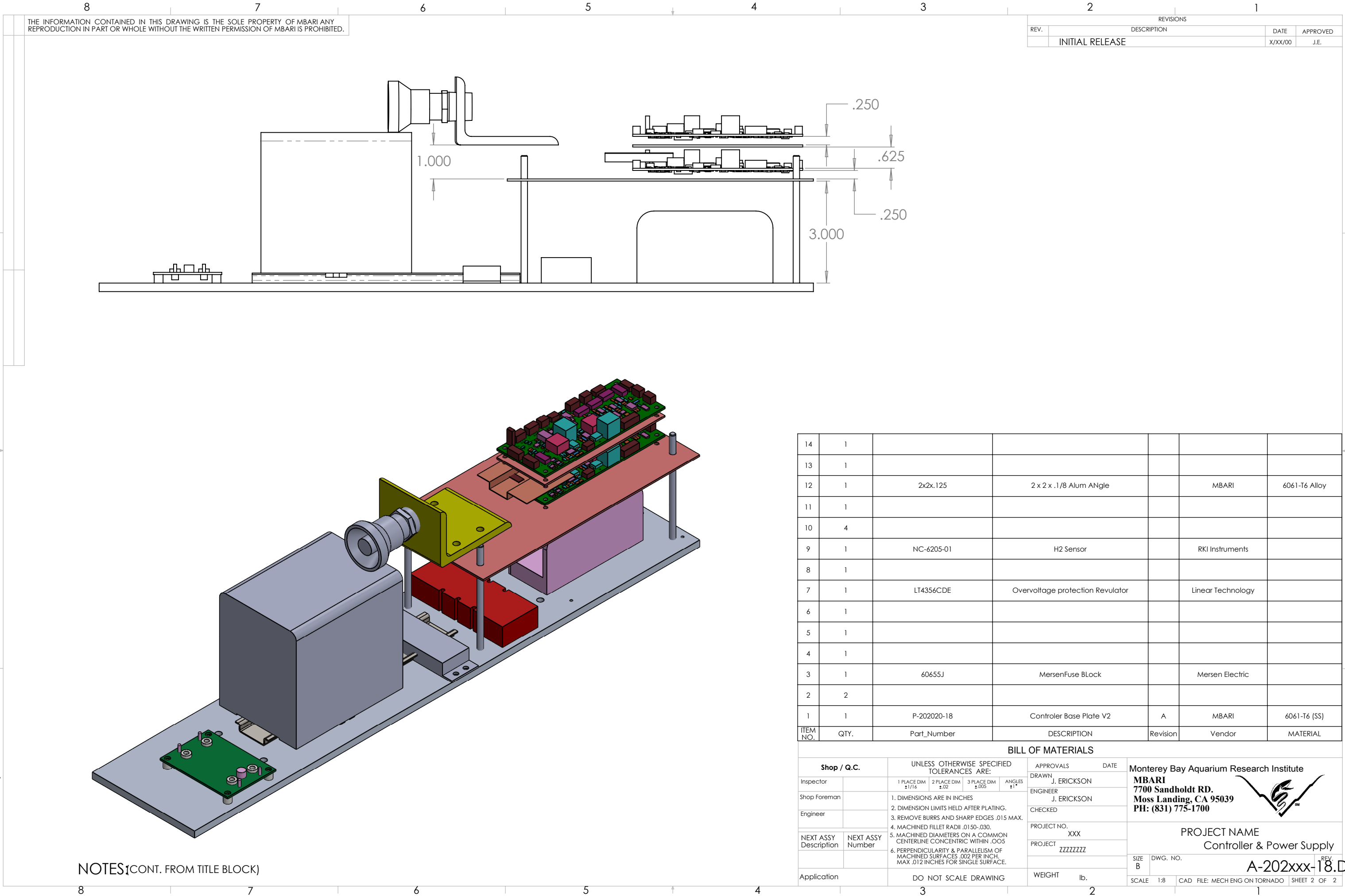
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



1	1	P-202020-18	Controller Base Plate V2	MBARI	6061-T6 (SS)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. Erickson	7/24/18		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI. 0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER A. Hamilton	7/24/18		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 707976			
						PROJECT PWR BUOY			
Application		DO NOT SCALE DRAWING				WEIGHT			
						SIZE B	DWG. NO. P-202020-18	REV. A	
						SCALE 1:3	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 2

Model Location:
X:\707976 EPBuoyPrototypeAndTesting\BoostController\BatteryPackaging\



NOTES1(CONT. FROM TITLE BLOCK)