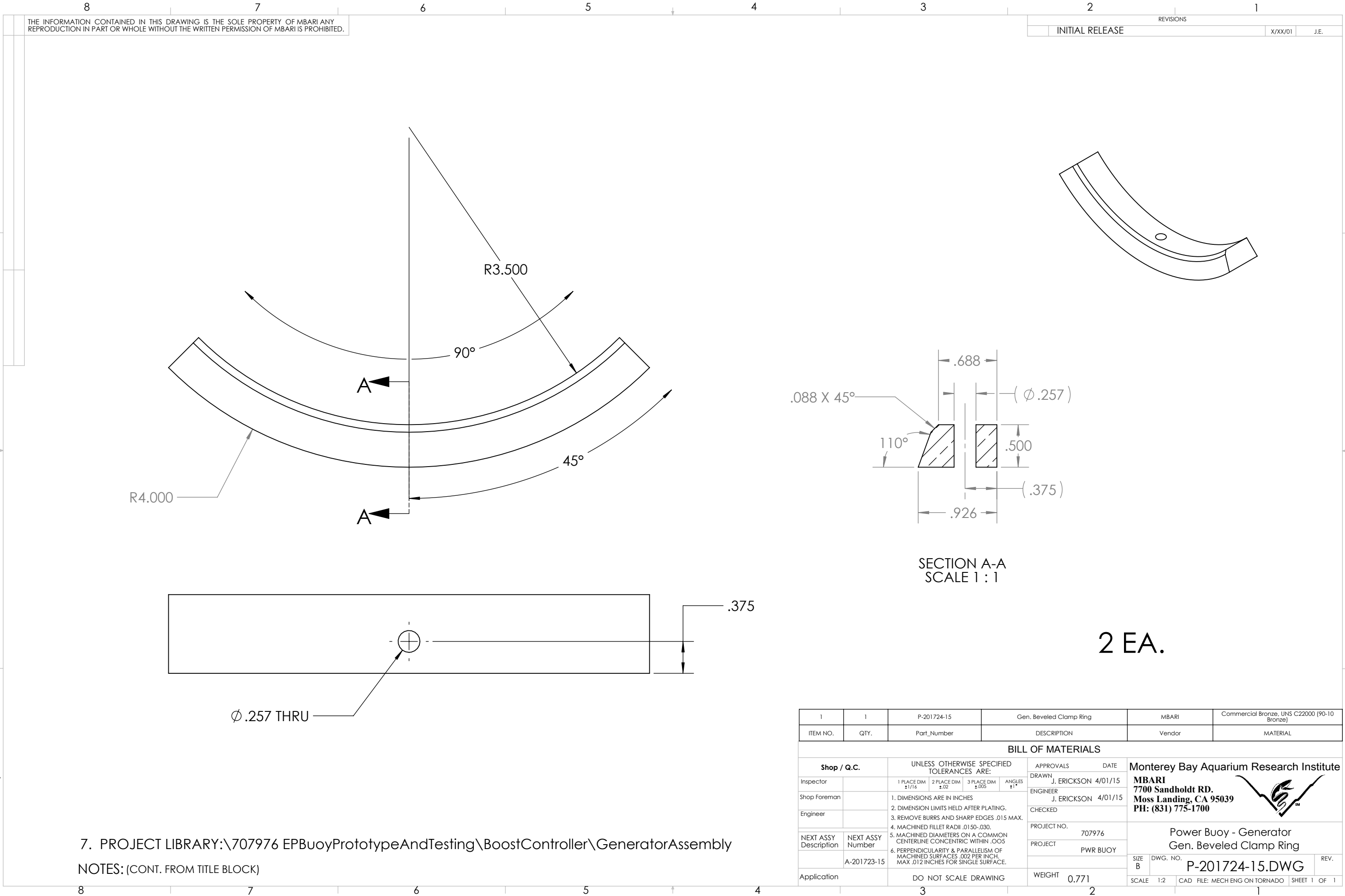




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

SECTION A-A
SCALE 1 : 1

2 EA.

7. PROJECT LIBRARY:\707976 EPBuoyPrototypeAndTesting\BoostController\GeneratorAssembly

NOTES: (CONT. FROM TITLE BLOCK)

I	I	P-201724-15	Gen. Beveled Clamp Ring		MBARI	Commercial Bronze, UNS C22000 (90-10 Bronze)	
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL	
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 4/01/15	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 4/01/15	
Engineer						CHECKED	
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 707976	
	A-201723-15	PROJECT PWR BUOY		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Power Buoy - Generator Gen. Beveled Clamp Ring			
Application	DO NOT SCALE DRAWING	WEIGHT 0.771					
		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1	REV.	