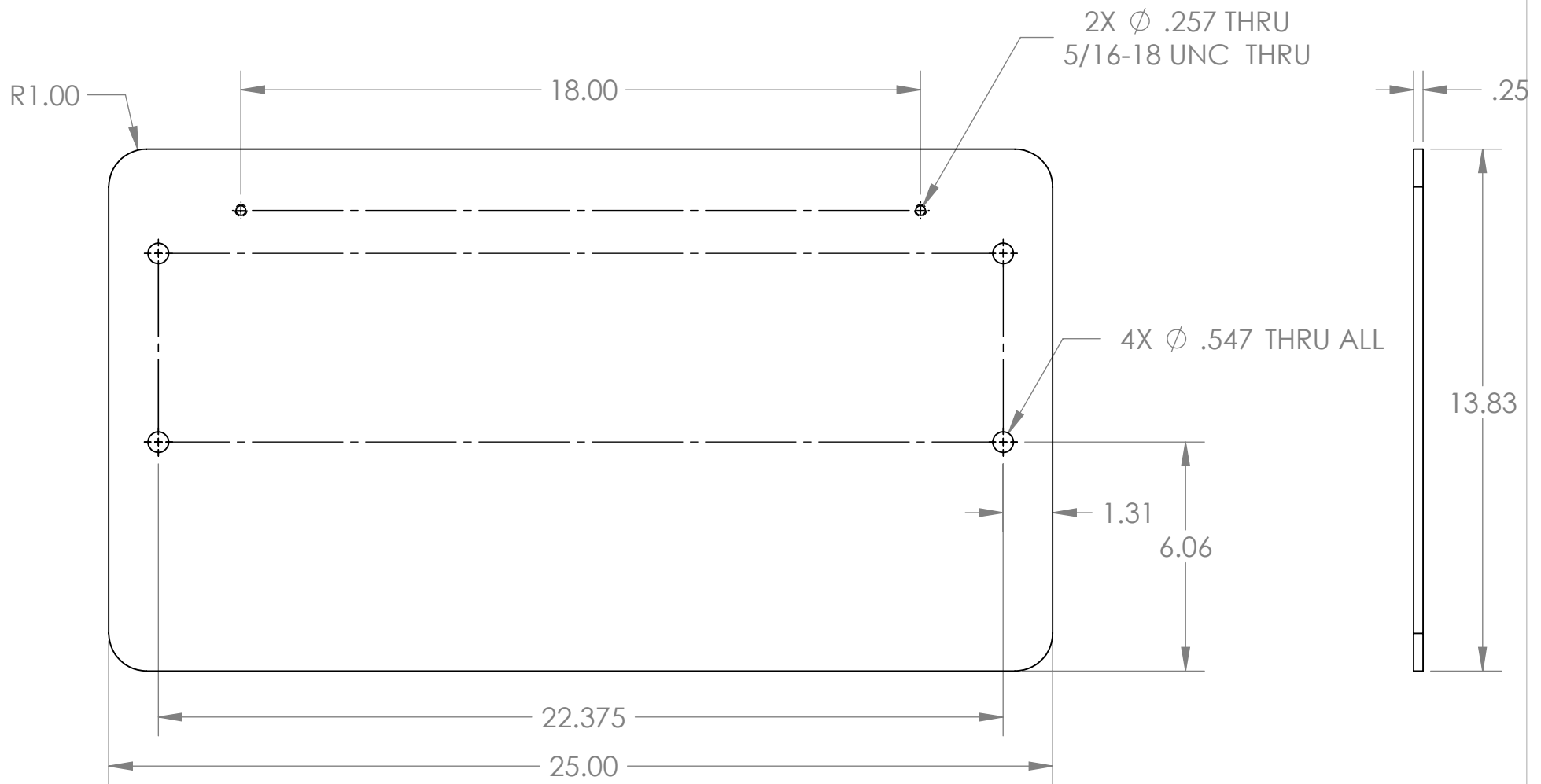




Waterjet OK.
Material 6061 T6

Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Battery Box Support Plate SIZE A DWG. NO. FC-10-051 REV. SCALE:1:4 WEIGHT: SHEET 1 OF 1							
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°						DRAWN		12/12/2019	
1.DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.												CHECKED			
												ENGINEER		Francois Cazenave	
												PROJECT NO.			
								PROJECT							
								Power Buoy							
Material: Al 6061 T6								WEIGHT lbs							