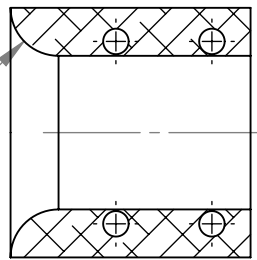
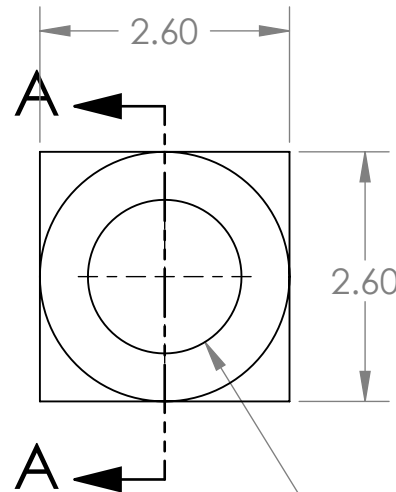


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED

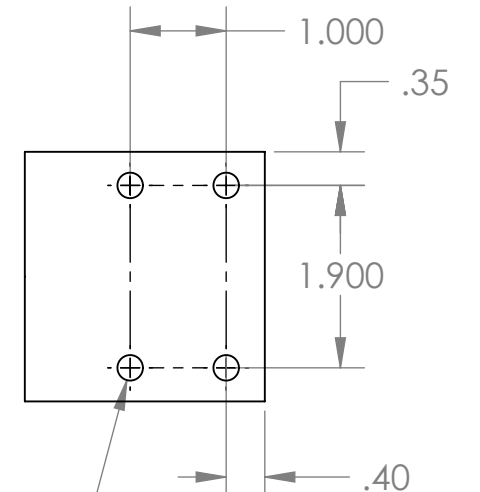
R.50



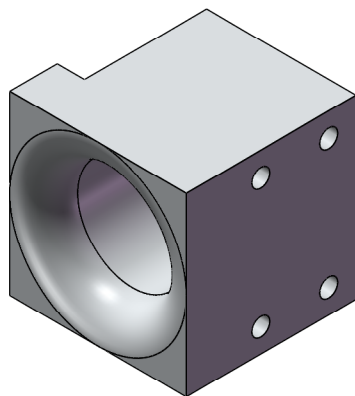
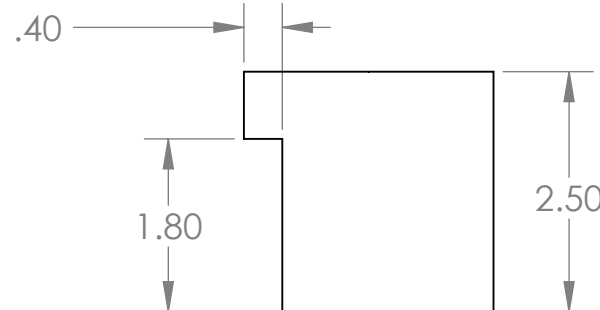
SECTION A-A



Ø 1.60



4X Ø .266 THRU ALL



When finished, cut the part in half along axis AA using a saw (max kerf 1/16", +- 1/16" position and straightness accuracy))

Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	CHECKED	9/30/2011		
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Francois Cazenave		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
				PROJECT NO. 707976				
				PROJECT		Power Buoy		
				Material: Black Delrin		WEIGHT lbs	Cable clamp SIZE A DWG. NO. FC-10-034 SCALE: 1:2 WEIGHT: SHEET 1 OF 1	