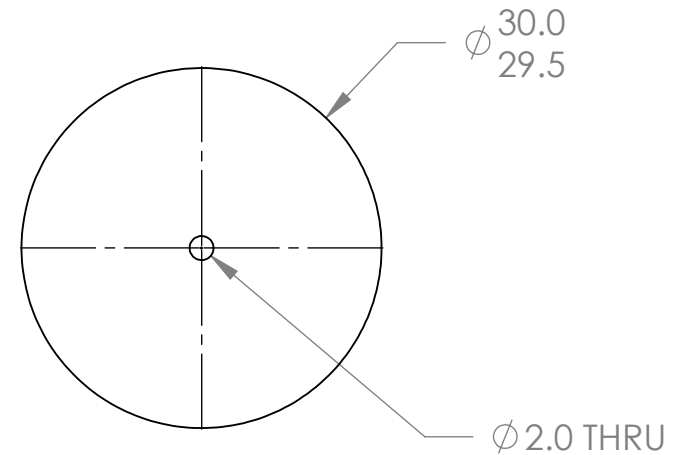
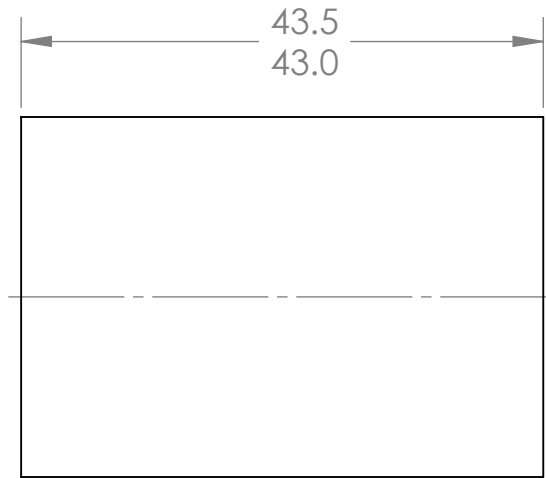


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED



Use same foam as previous
MOOS buoys made for MBARI.
OD must not exceed 30.0"

Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	8/17/2010						
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
				ENGINEER	Francois Cazenave						
				PROJECT NO. 707976				Buoy Plug			
				PROJECT Power Buoy							
Material: Soflite Foam				WEIGHT	116 lbs	SIZE A	DWG. NO.	FC-10-027	REV.		
				SCALE: 1:16	WEIGHT:				SHEET 1 OF 1		