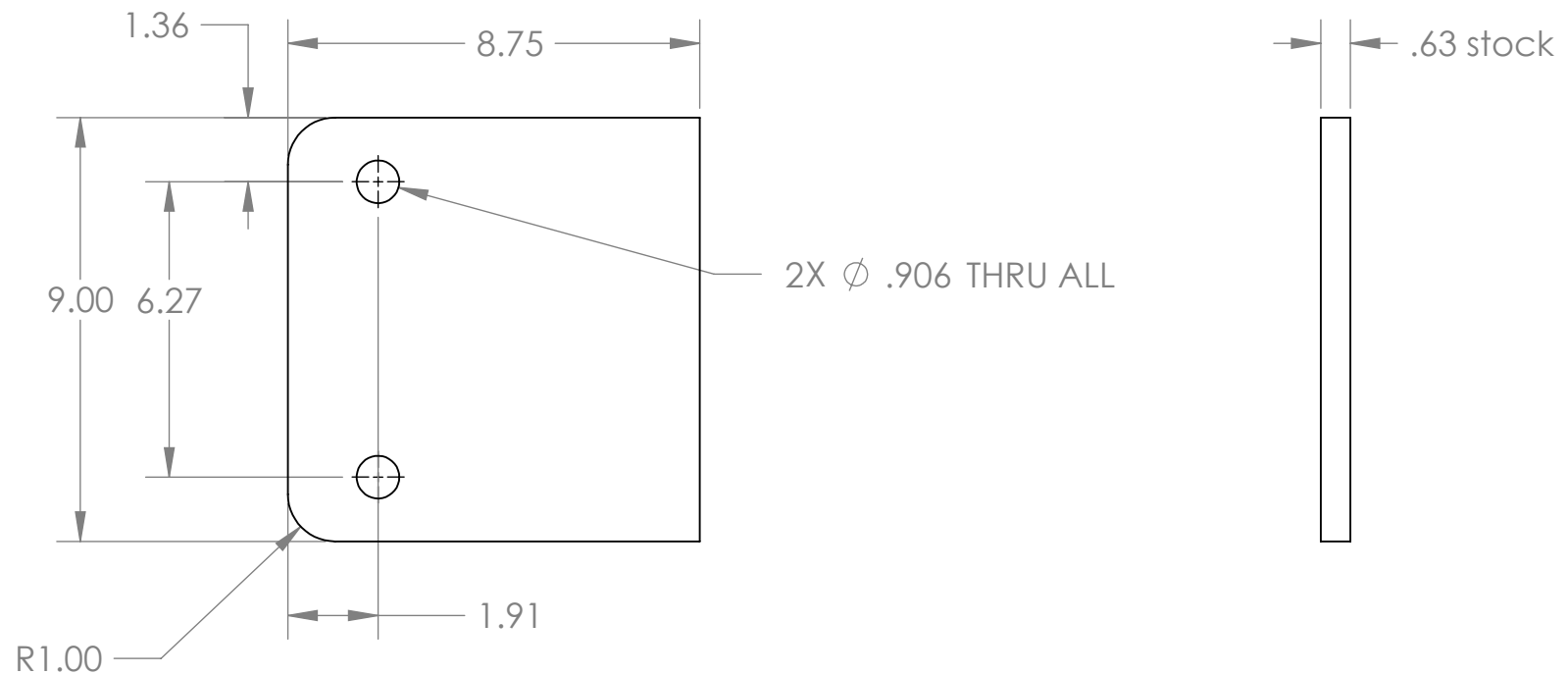


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED



Ok to cut with waterjet
except holes.

Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		9/8/2010		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED					
								ENGINEER		Francois Cazenave			
								PROJECT NO.		707976		Buoy Bottom Small Plate SIZE DWG. NO. REV. A FC-10-030 SCALE:1:4 WEIGHT: SHEET 1 OF 1	
								PROJECT					
								Power Buoy					
Material: 1018 steel								WEIGHT		13.7 lbs			