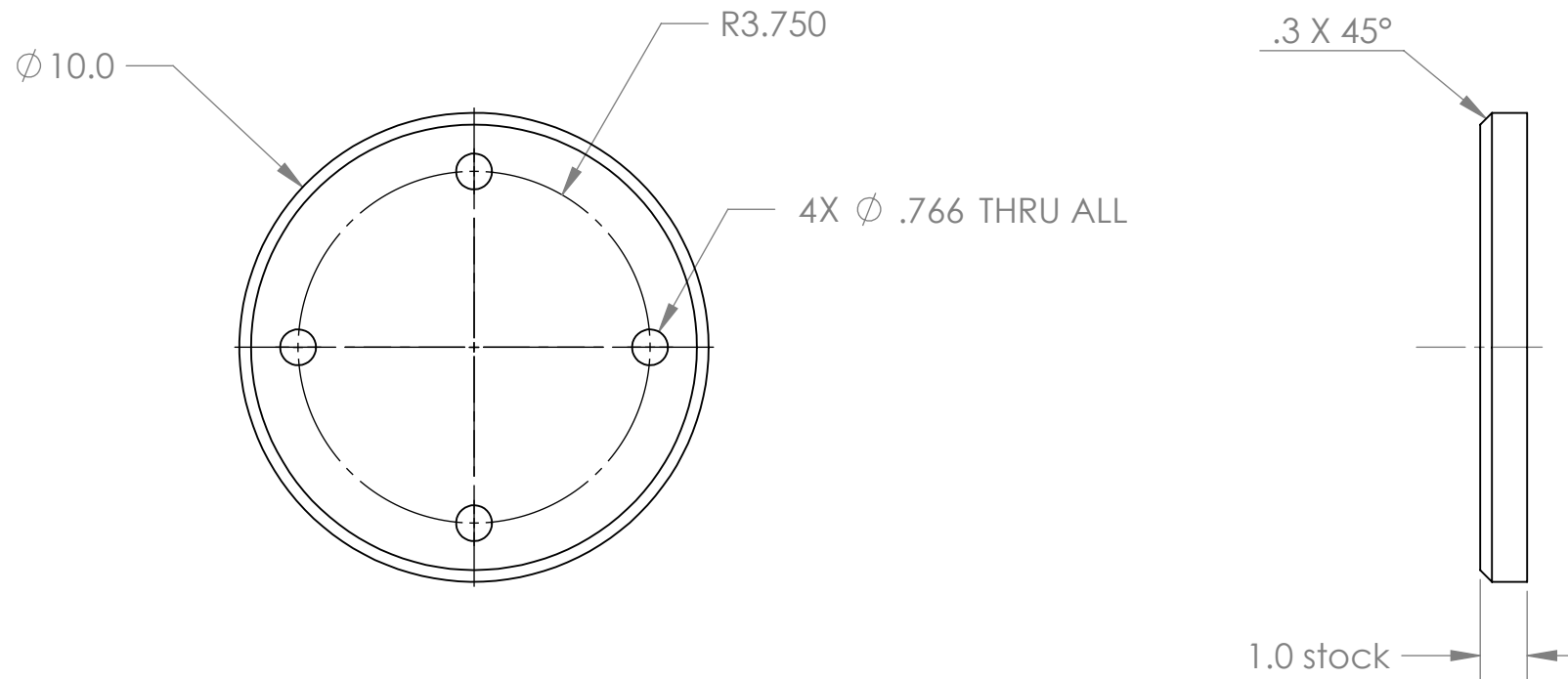


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED



Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute													
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		9/9/2010		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 									
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED													
								ENGINEER		Francois Cazenave											
								PROJECT NO.		707976		Steel block									
								PROJECT		Power Buoy											
Material: 1018 steel								WEIGHT		42.8 lbs				SIZE		DWG. NO.		FC-10-032		REV.	
								SCALE: 1:4		WEIGHT:		SHEET 1 OF 1									