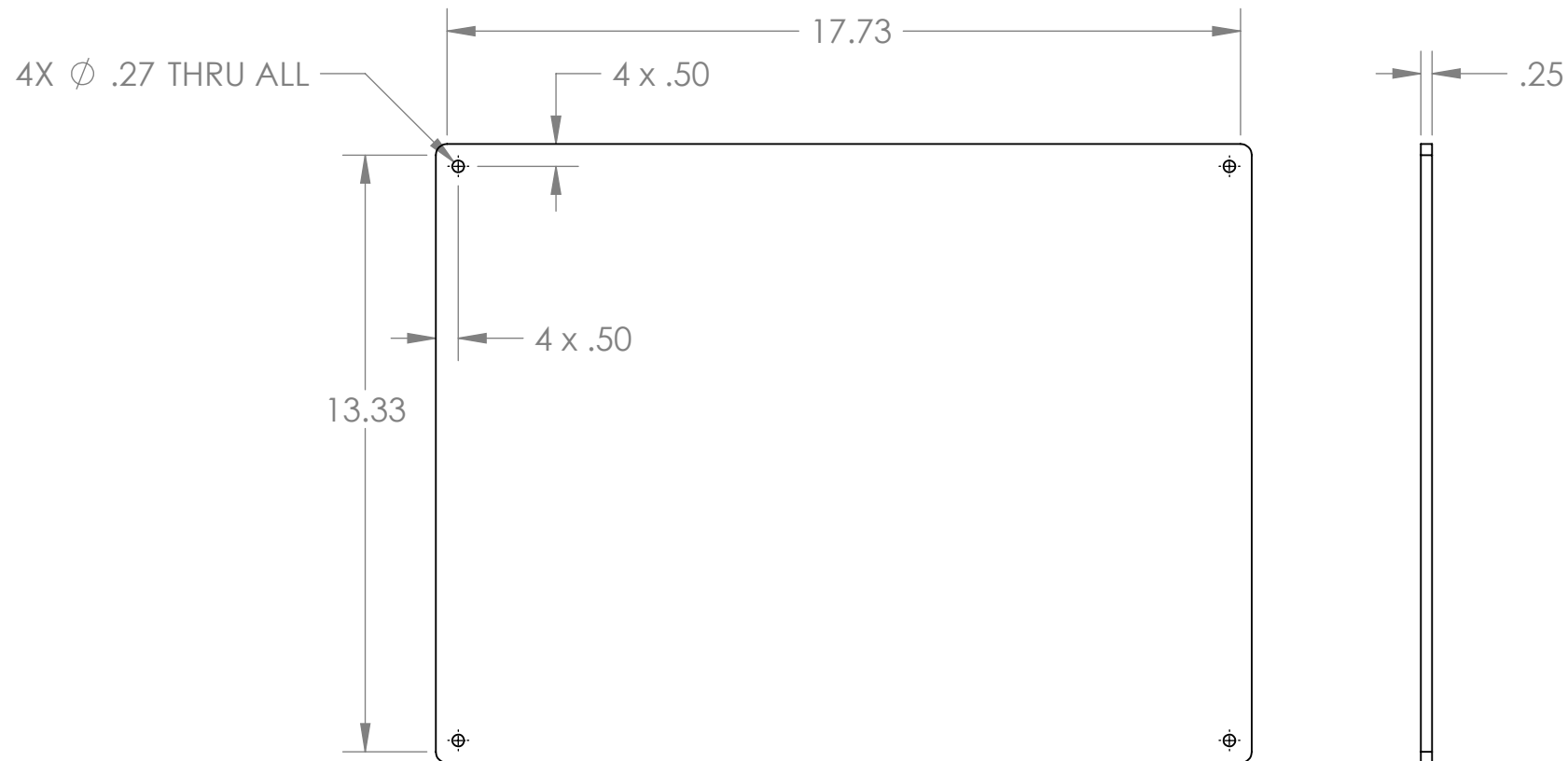


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED



all waterjet ok

Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	9/22/2010								
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED	Francois Cazenave								
				ENGINEER									
				PROJECT NO. 707976				Hole Cover					
				PROJECT Power Buoy									
Material: Aluminum 6061-T6				WEIGHT		lbs		SIZE A		DWG. NO. FC-10-041		REV.	
				SCALE:1:4		WEIGHT:				SHEET 1 OF 1			