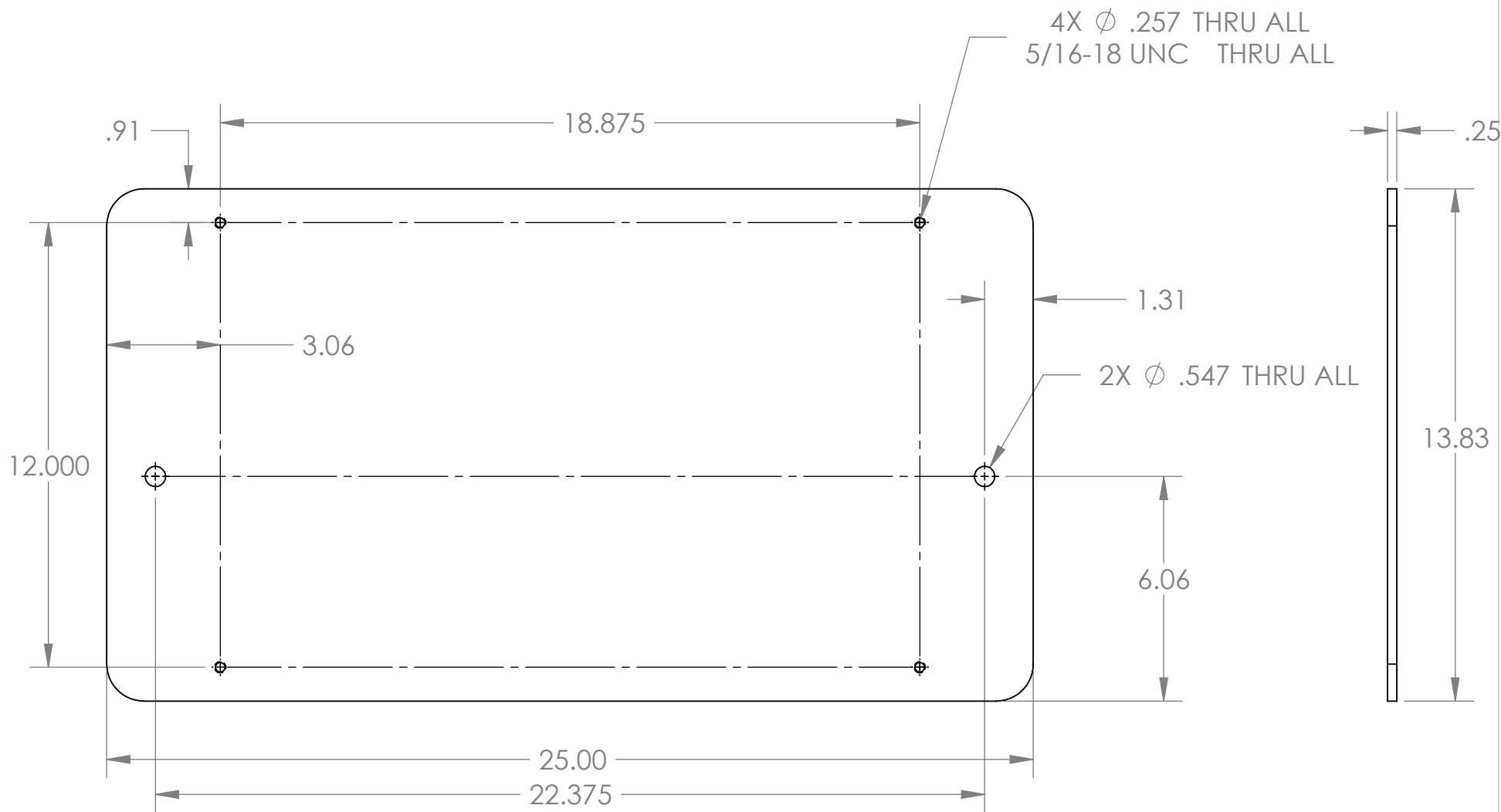




All waterjet OK.

Make one with the
5/16-18 holes and
two without.

Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	12/22/2010				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED					
				ENGINEER	Francois Cazenave				
				PROJECT NO.		707976			
				PROJECT					
				Power Buoy					
Material: Al 6061 T6				WEIGHT		lbs			

SIZE	DWG. NO.	REV.
A	FC-10-051	
SCALE:1:4	WEIGHT:	SHEET 1 OF 1