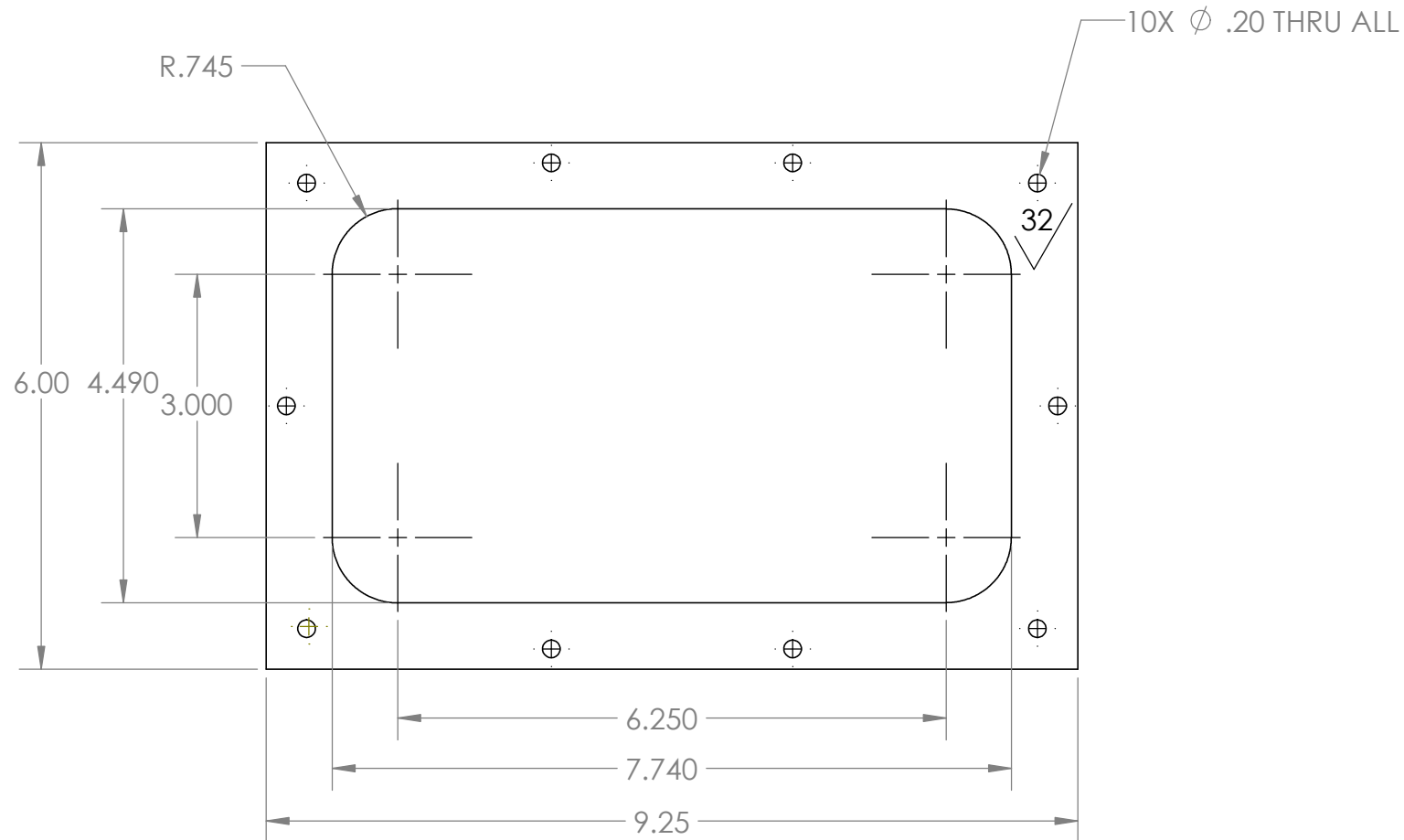
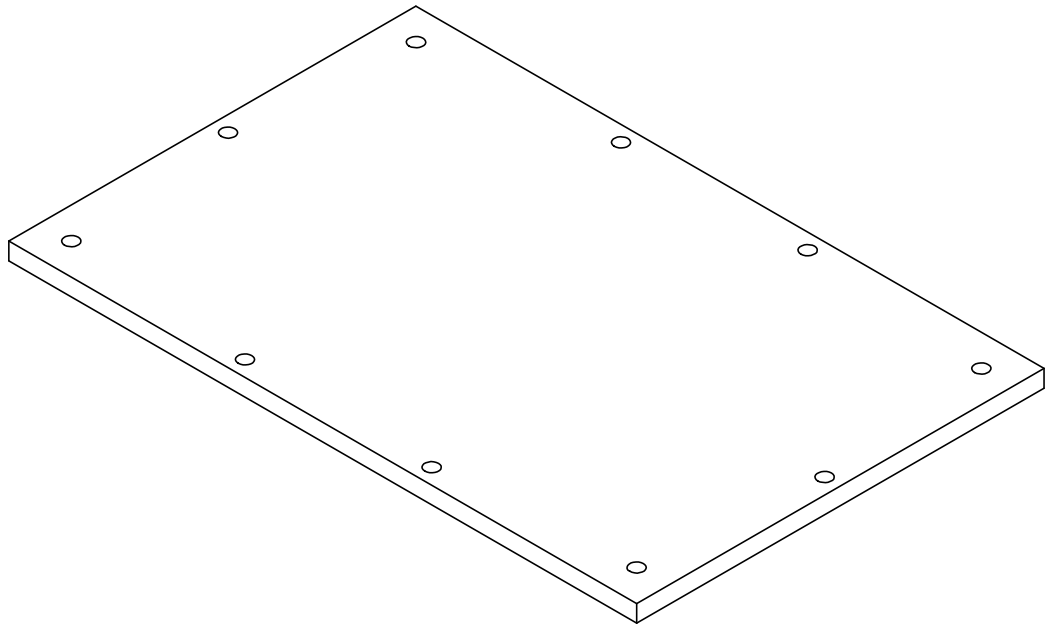
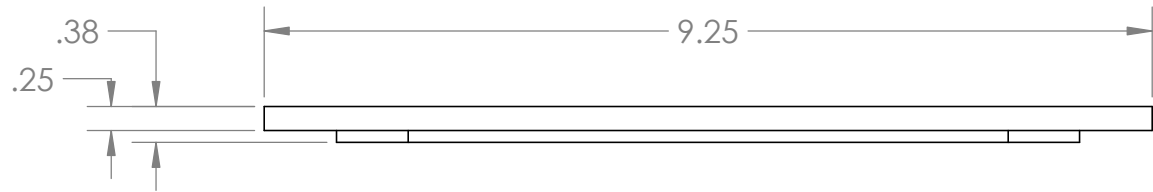


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Delrin 527UV

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	NAME	9/27/00		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS OF A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER	NAME	9/27/00			
Engineer					CHECKED					
NEXT ASSY Description	NEXT ASSY Number				PROJECT NO.		XXX			
					PROJECT		ZZZZZZZZ		Lid	
Application		DO NOT SCALE DRAWING			WEIGHT		SIZE B DWG. NO.		REV.	
							SCALE 1:2 CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1	