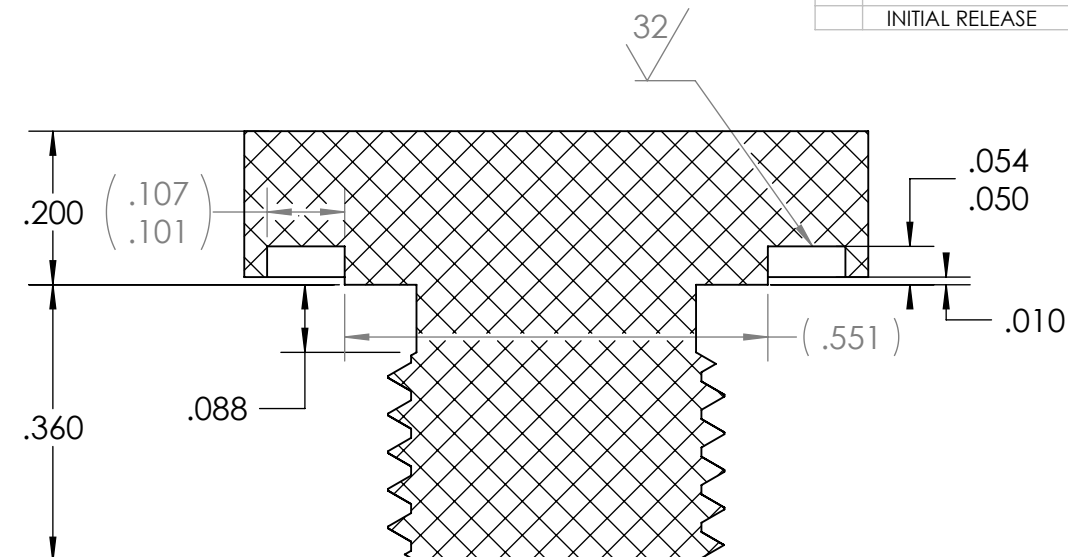
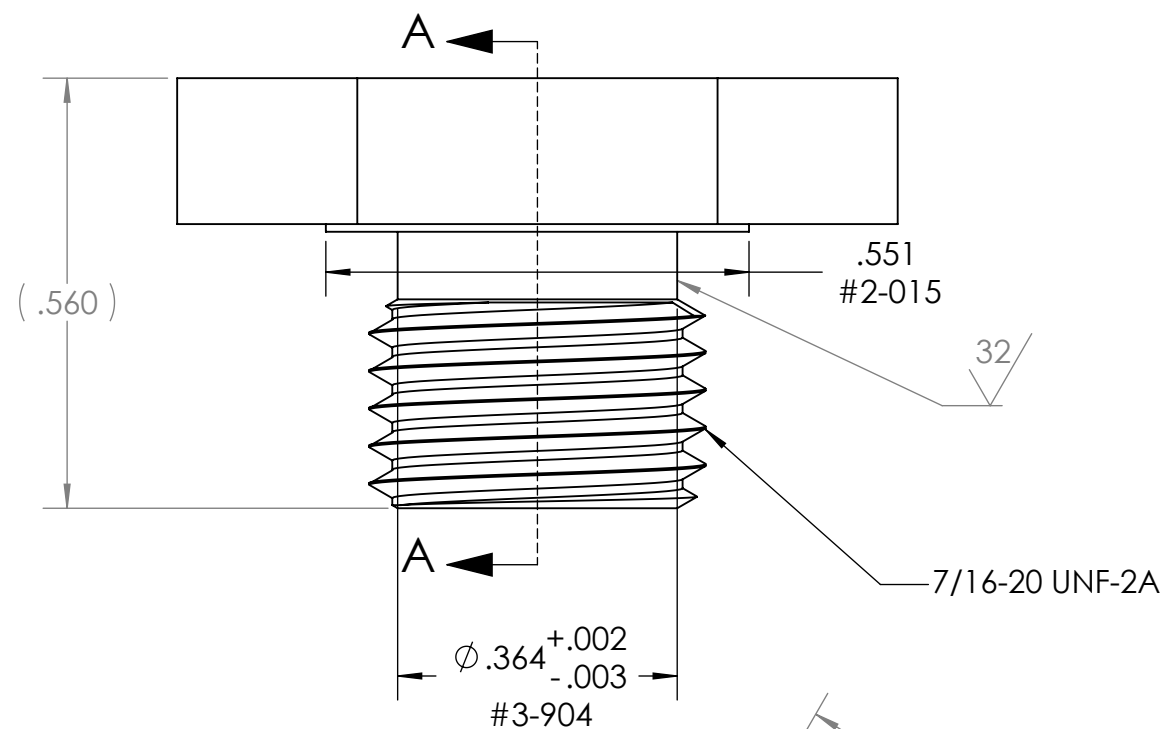
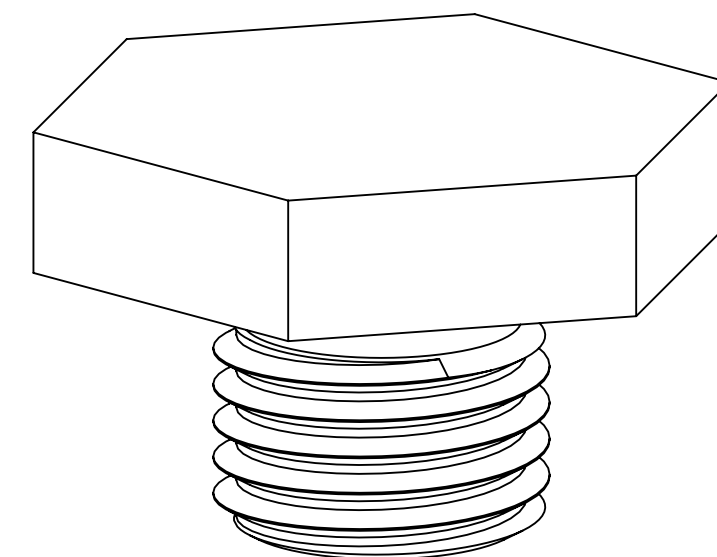
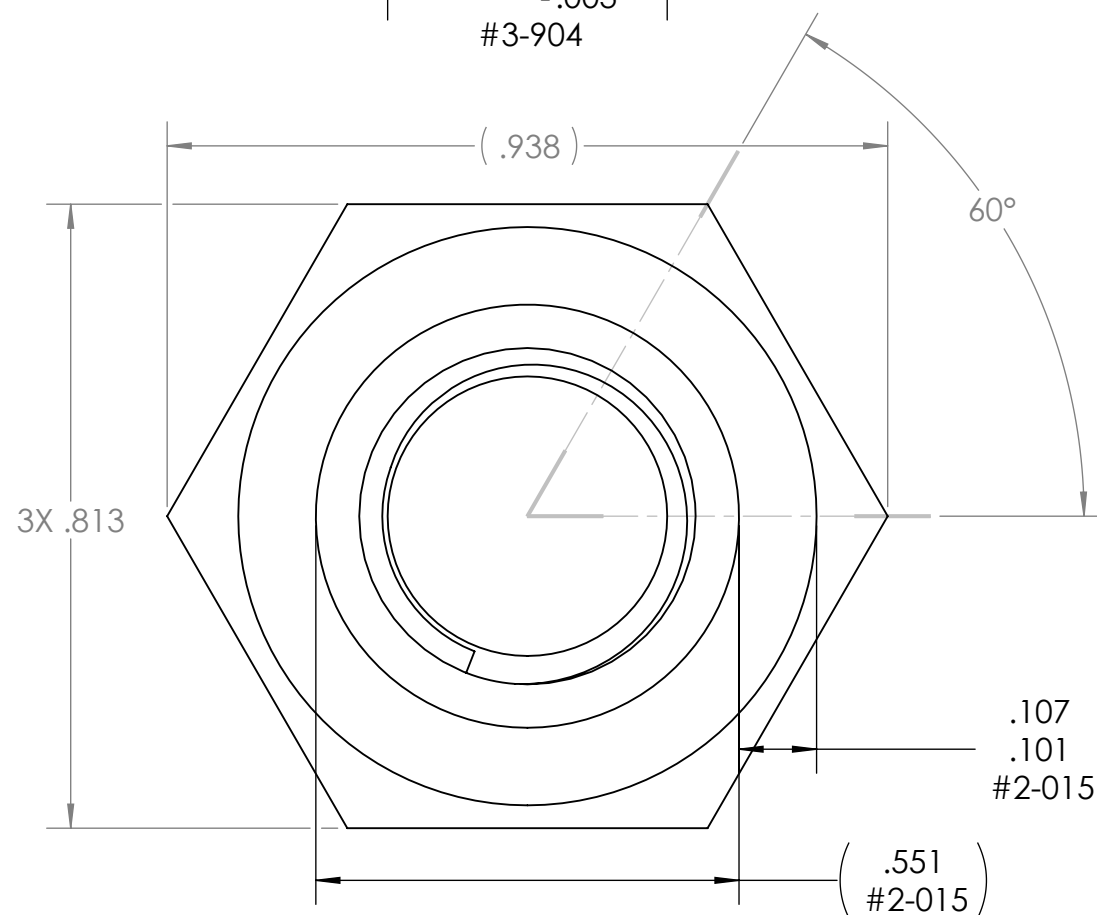


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.



SECTION A-A
SCALE 4 : 1



R.P. - FormLabs - "Tough" Mat'l 50 μm

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 3/12/03			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 3/12/03			
Engineer						PROJECT NO.	F.S. 10/15/07		
NEXT ASSY Description	NEXT ASSY Number					PROJECT	901405 PWR BUOY		
Application		DO NOT SCALE DRAWING				WEIGHT lb.		BATTERY BOX SWITCH SAE #4 VENT PLUG / FACE SEAL 1001853.DWG	
						SIZE B	DWG. NO.	REV.	
						SCALE 8:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 2	