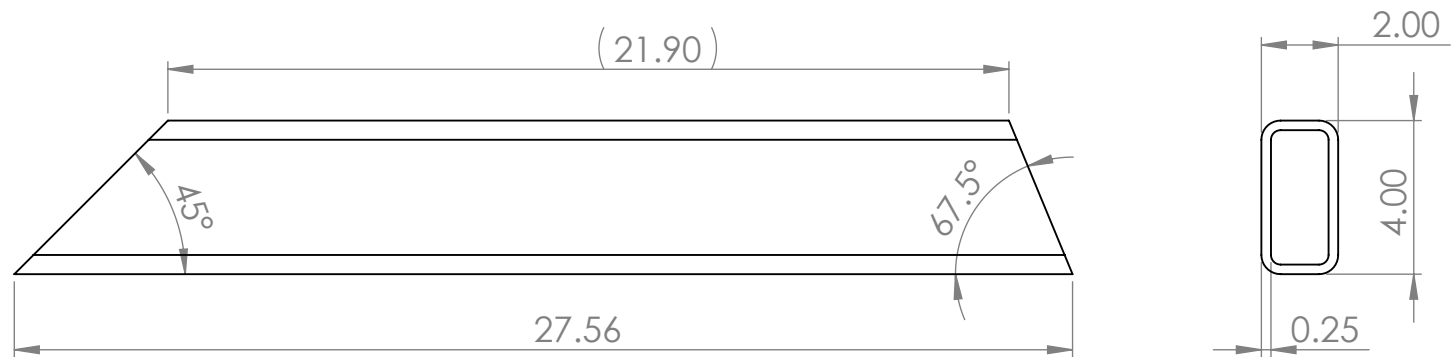




Material: 4"x2"x1/4" carbon steel tube
Make 6

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	6/13/2018			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  45Deg_Beam					
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED	Francois Cazenave								
				ENGINEER									
				PROJECT NO.									
Vendor:				PROJECT			SIZE			DWG. NO.		REV.	
Material:				WEIGHT lb			SCALE:1:5			SHEET 1 OF 1			