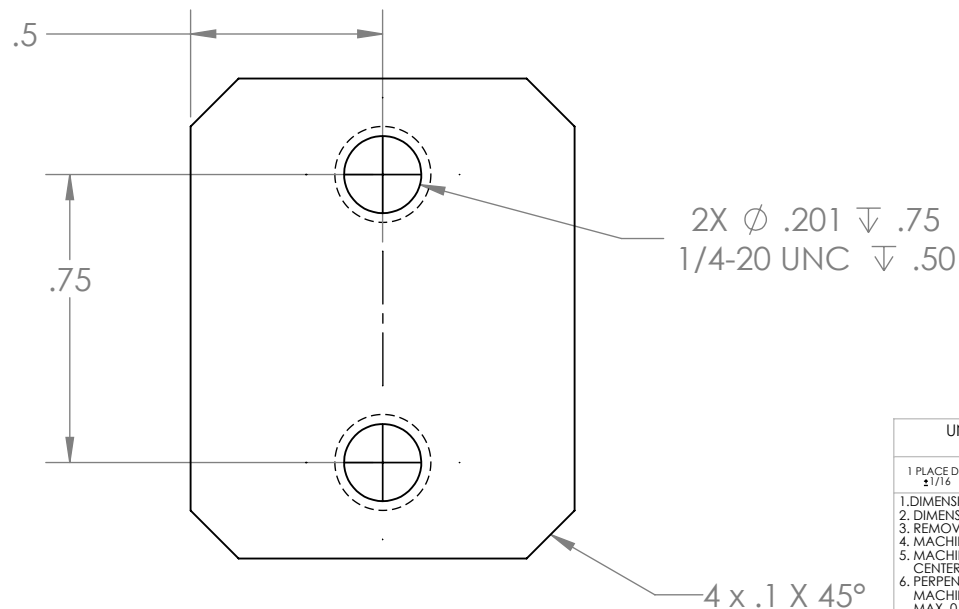
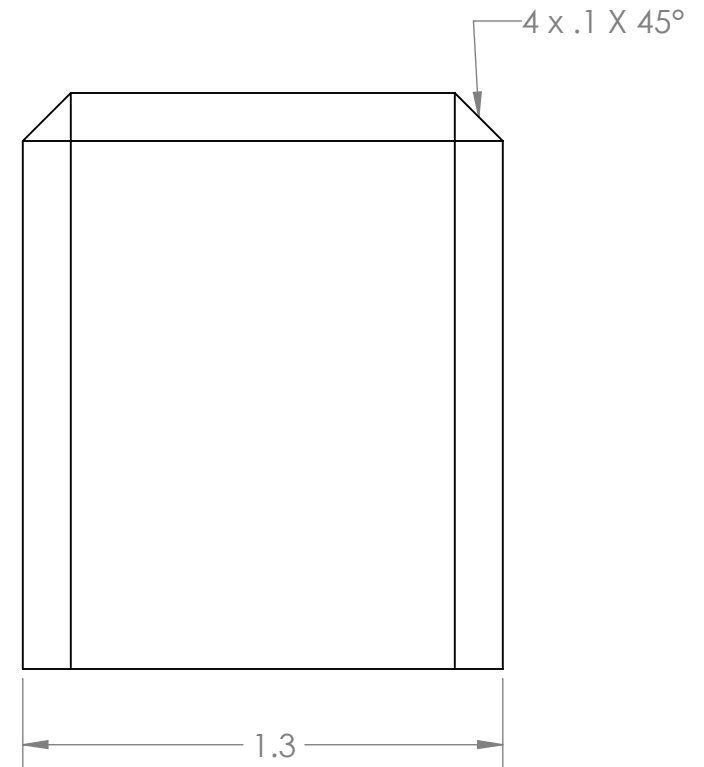
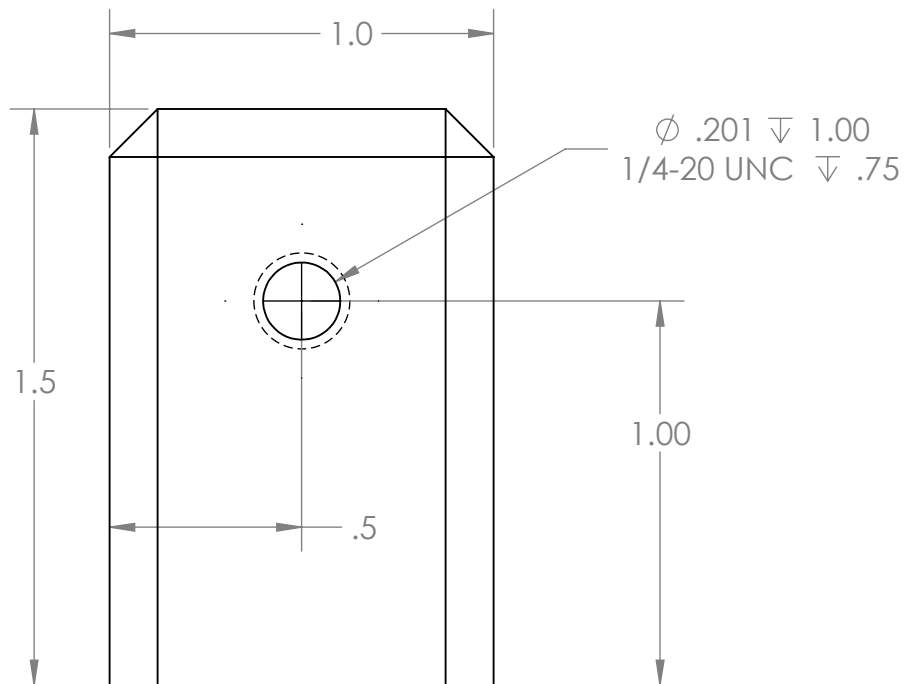




Material: 316 stainless steel
Make 2

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM ± 1/16	2 PLACE DIM ± .02	3 PLACE DIM ± .005	ANGLES ± 1°	DRAWN	7/19/2018		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		Bumper_Mount
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED					
				ENGINEER	Francois Cazenave				
				PROJECT NO.					
				PROJECT					
Vendor:									
Material:				WEIGHT		lb	SIZE A	DWG. NO.	REV.
							SCALE: 2:1	SHEET 1 OF 1	