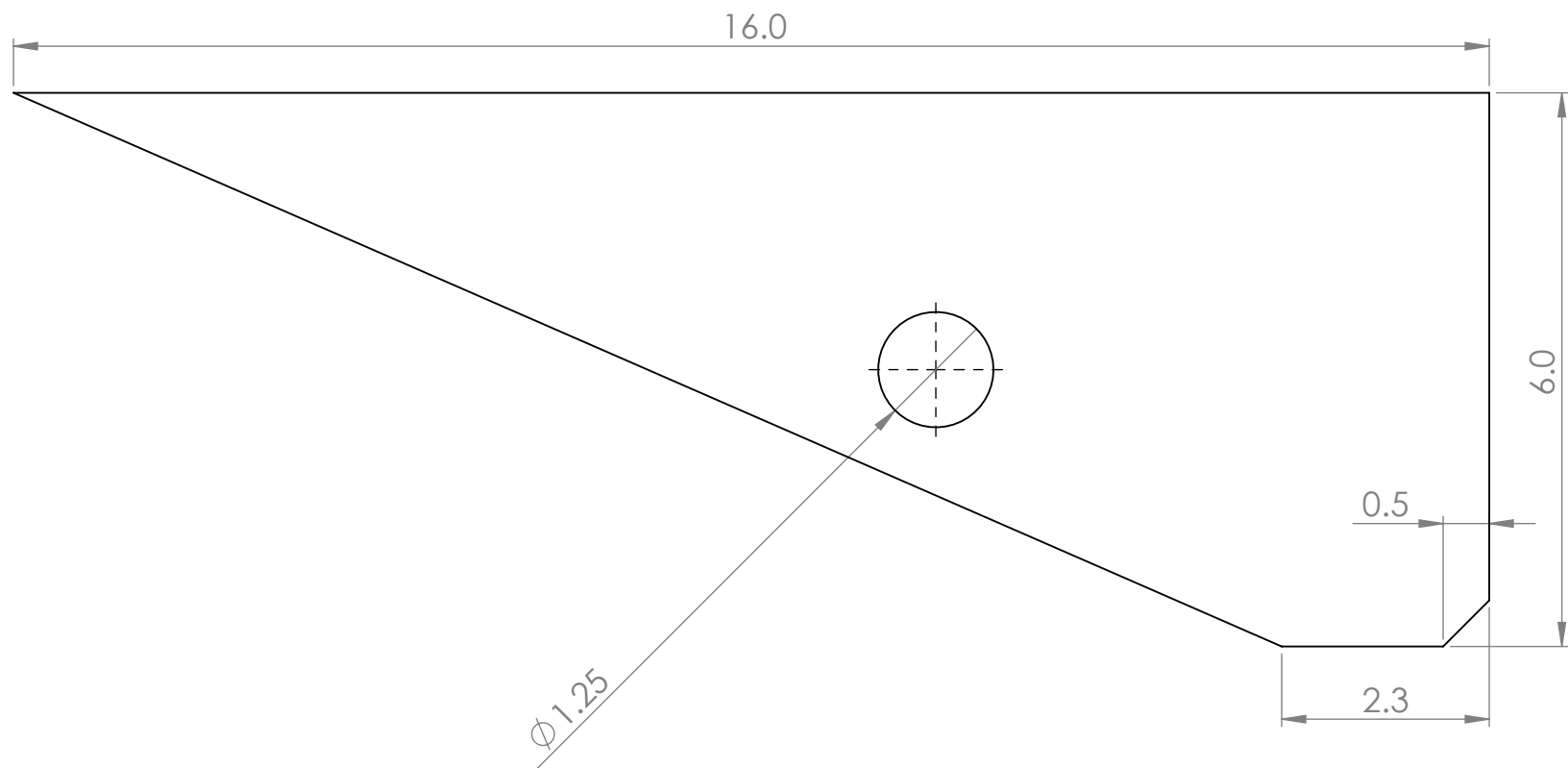




Material: carbon steel
Make 6.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute				
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	6/13/2018			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Gusset				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED								
				ENGINEER	Francois Cazenave							
				PROJECT NO.								
Vendor:				PROJECT								
Material: ASTM A36 Steel				WEIGHT		5.68 lb		SIZE A		DWG. NO.		REV.
								SCALE:1:5		SHEET 1 OF 1		