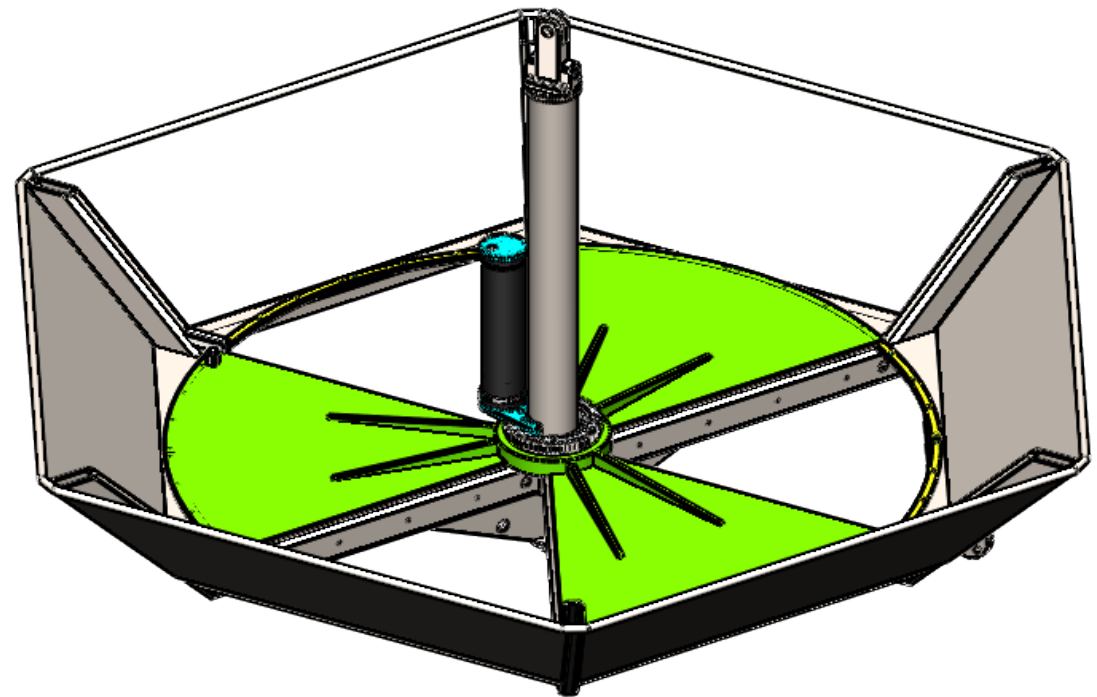
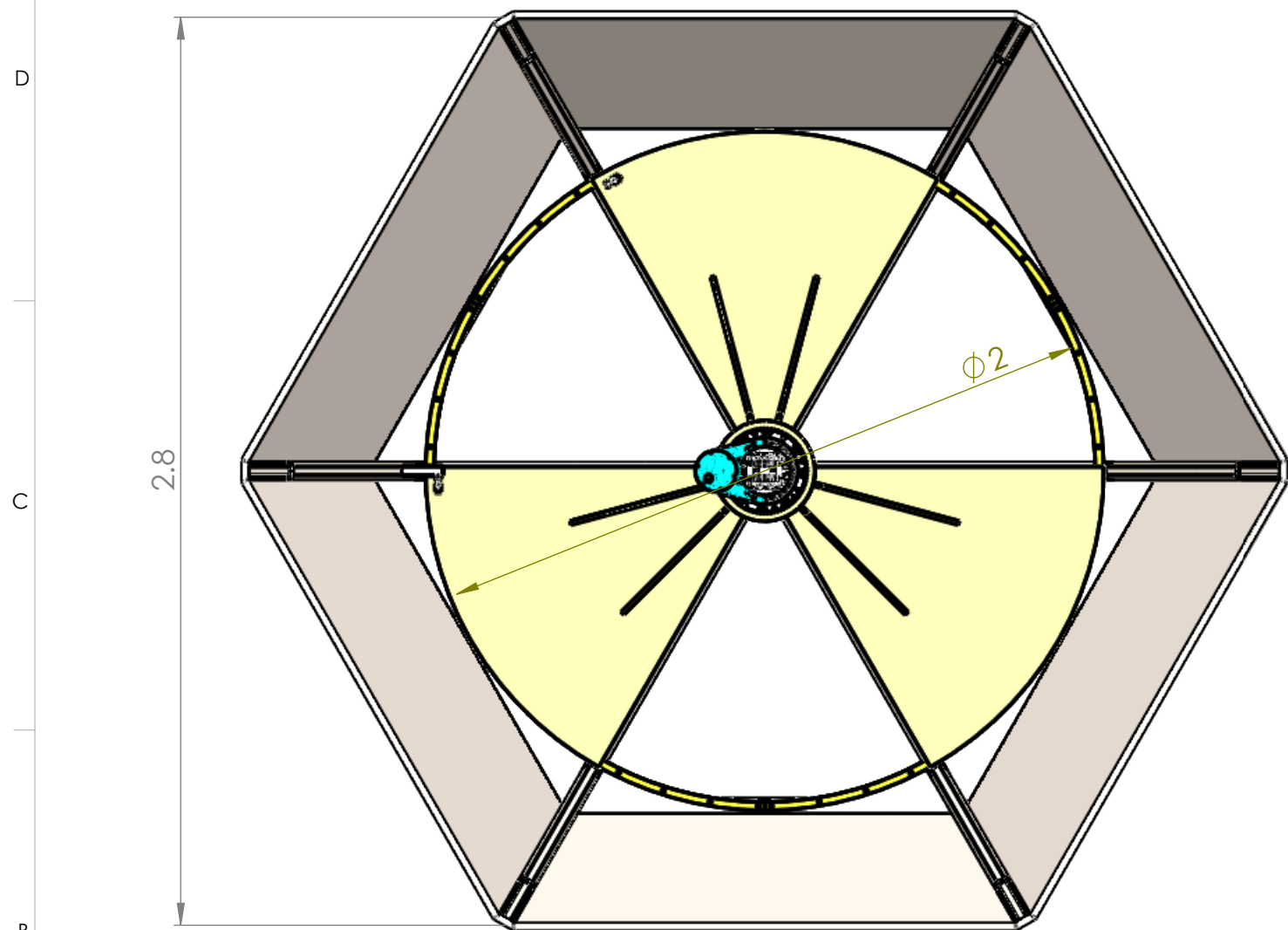
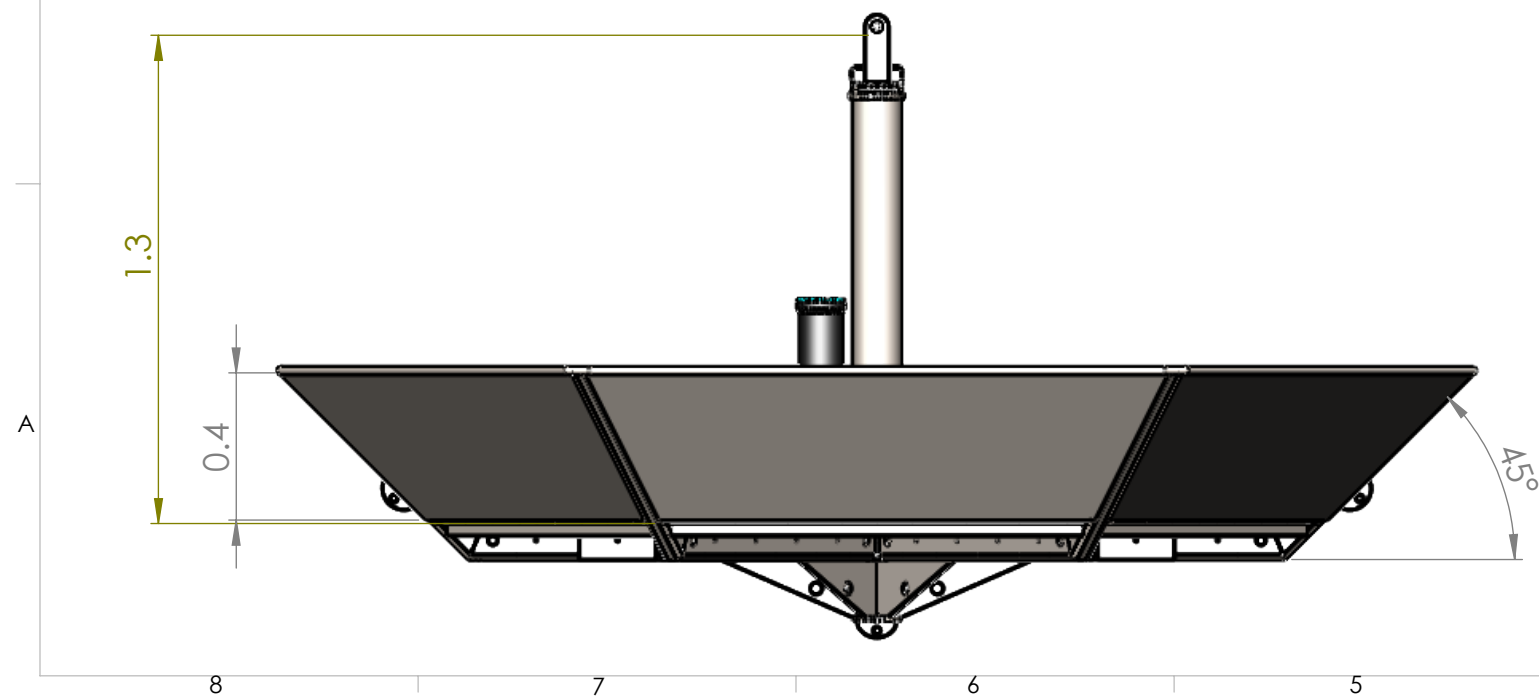


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Projected area when closed = 6.56m²
Projected area when open = 5.14m²
Weight: 1798b (including 18 lead bricks, measured)
Weight in water: 1550 lb (measured)



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Francois Cazenave			
1. DIMENSIONS ARE IN INCHES				ENGINEER	Francois Cazenave	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED				
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		Heave_Cone		
4. MACHINED FILLET RADII .0150-.030.				PROJECT				
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						SIZE B	DWG. NO.	REV.
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.						SCALE 1:20		SHEET 1 OF 1
DO NOT SCALE DRAWING				WEIGHT lb.				