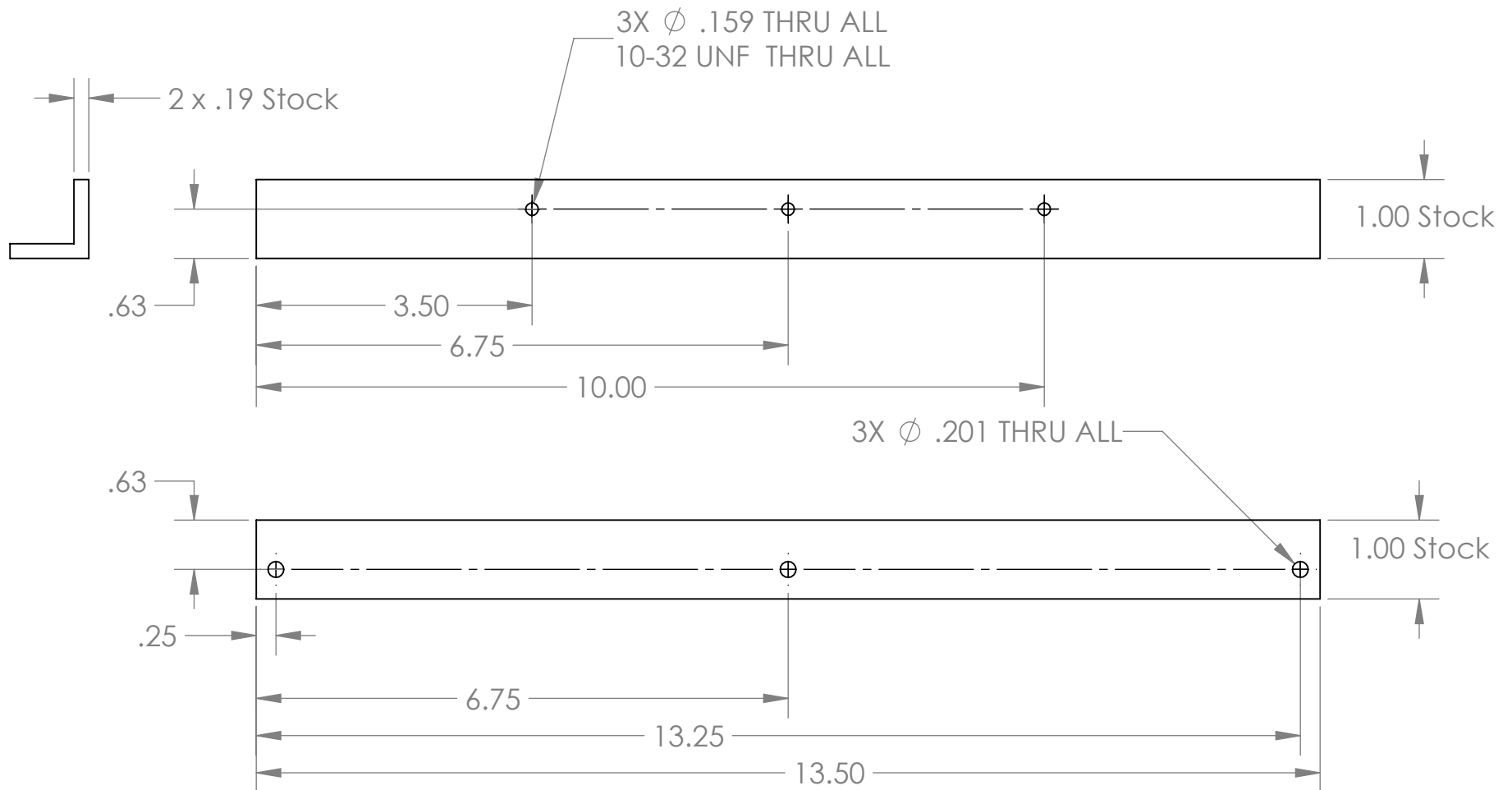


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED



Use stock angle such as
McMaster #8982K154

Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute									
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		4/19/2011		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 					
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED									
								ENGINEER		Francois Cazenave							
								PROJECT NO.		707976		Angle 1					
								PROJECT									
								Power Buoy									
Material: Aluminum								WEIGHT		lbs		SIZE A		DWG. NO. FC-11-019		REV.	
								SCALE: 1:4		WEIGHT:				SHEET 1 OF 1			