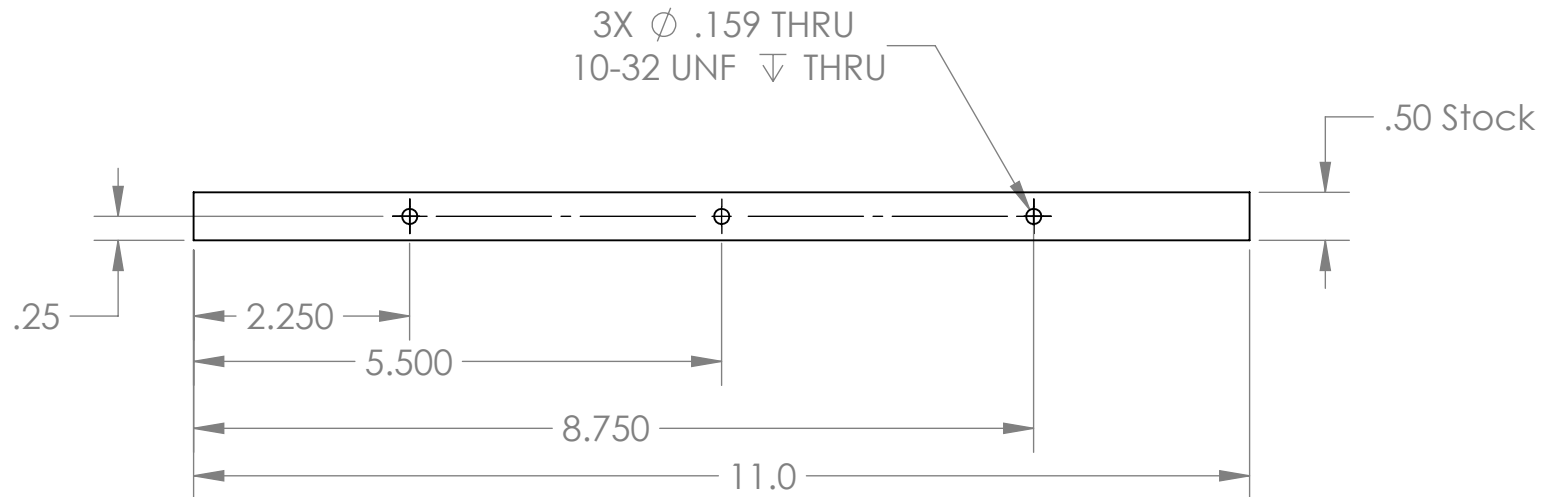
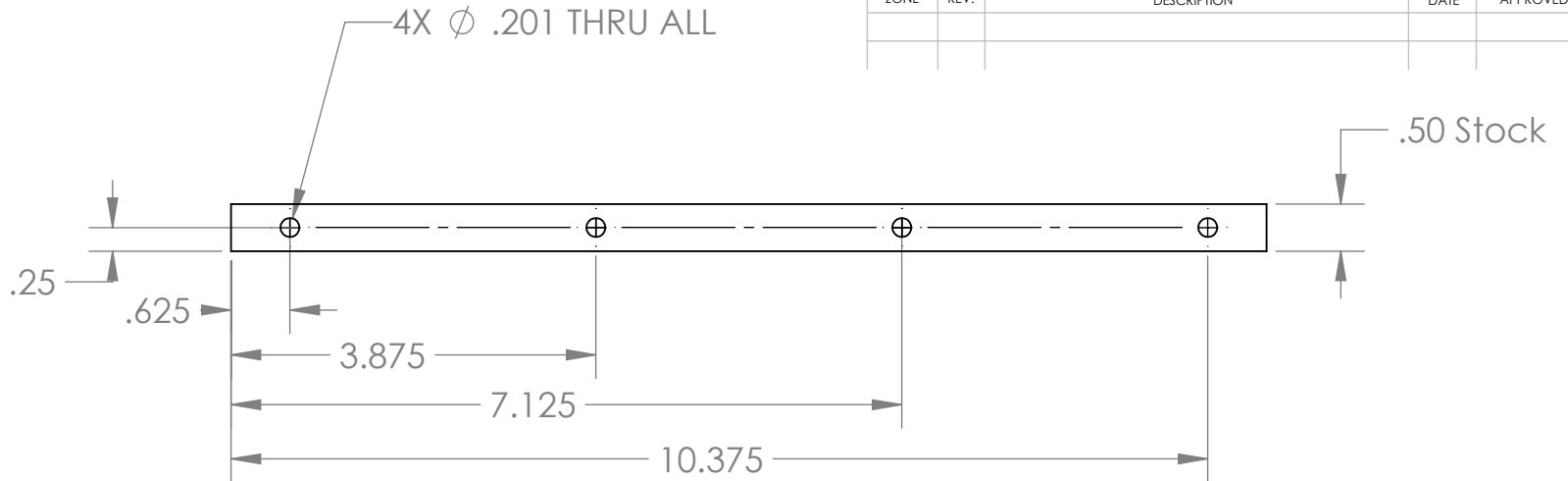




Use stock bar such as
McMaster #86895K463

Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	4/19/2011				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Mounting Bar		
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED							
				ENGINEER	Francois Cazenave						
				PROJECT NO. 707976							
				PROJECT							
				Power Buoy							
Material: Aluminum				WEIGHT		lbs					
				SCALE: 1:4		WEIGHT:		SHEET 1 OF 1			