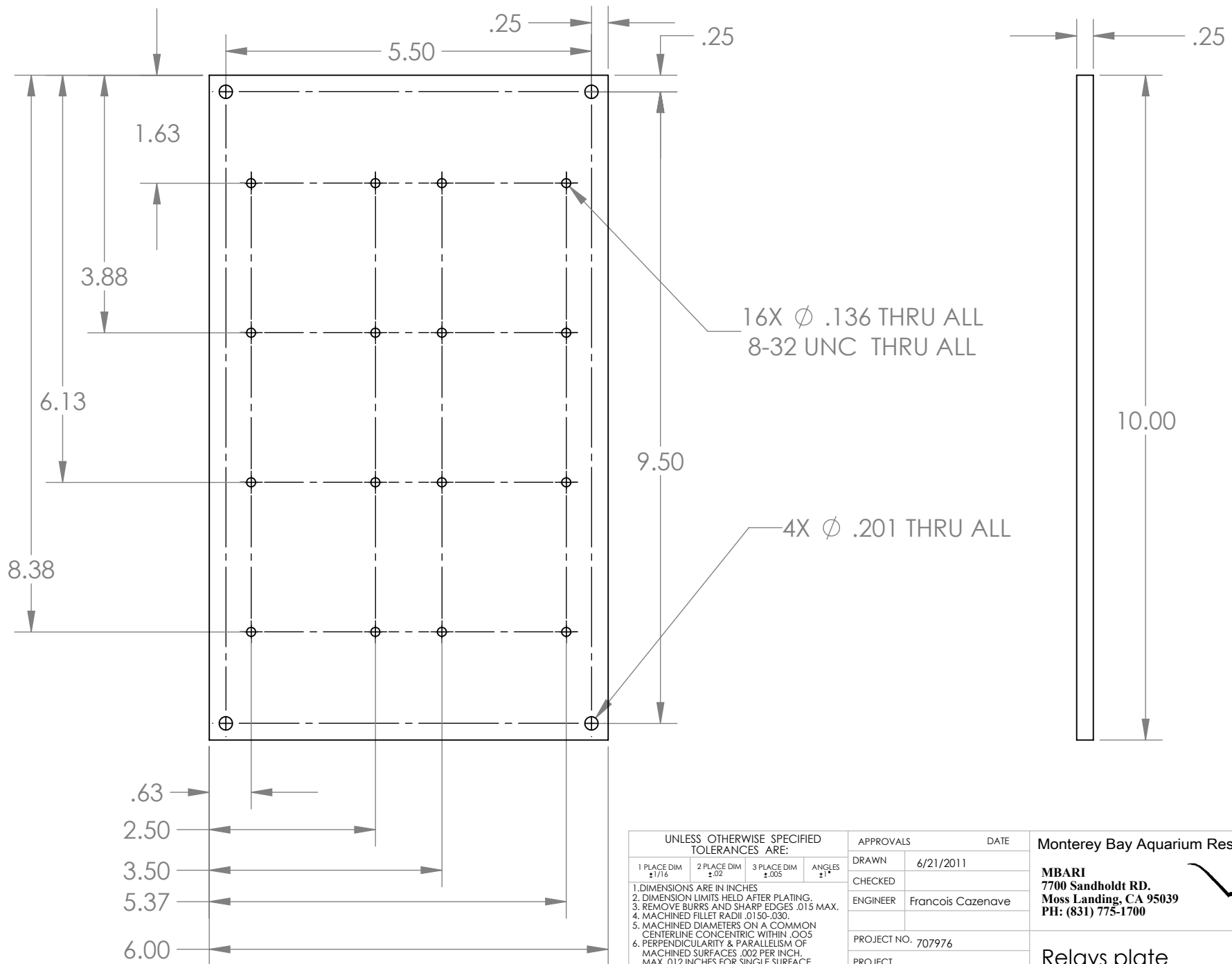




Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute				
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	6/21/2011						
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
				ENGINEER	Francois Cazenave						
				PROJECT NO.		707976					
PROJECT		Power Buoy									
Material: Al 6061-T6				WEIGHT	lbs	SIZE A			DWG. NO.	FC-11-023	REV.
				SCALE: 1:2		WEIGHT:		SHEET 1 OF 1			