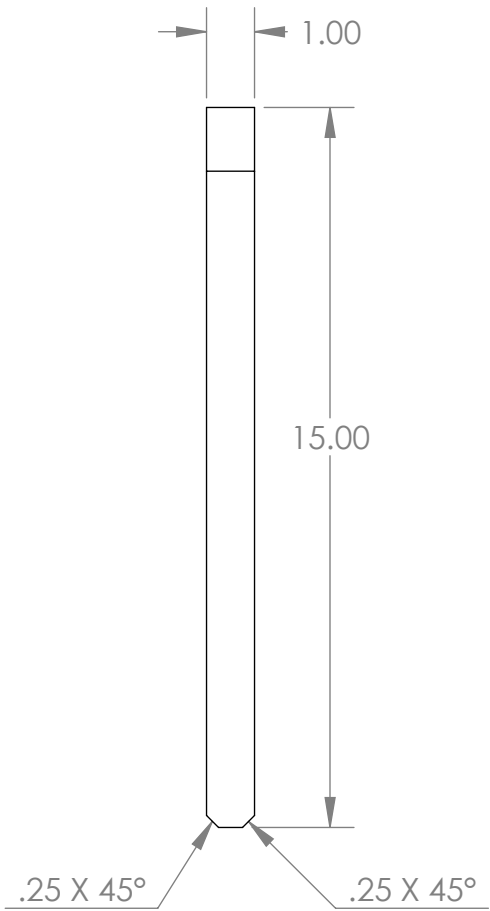
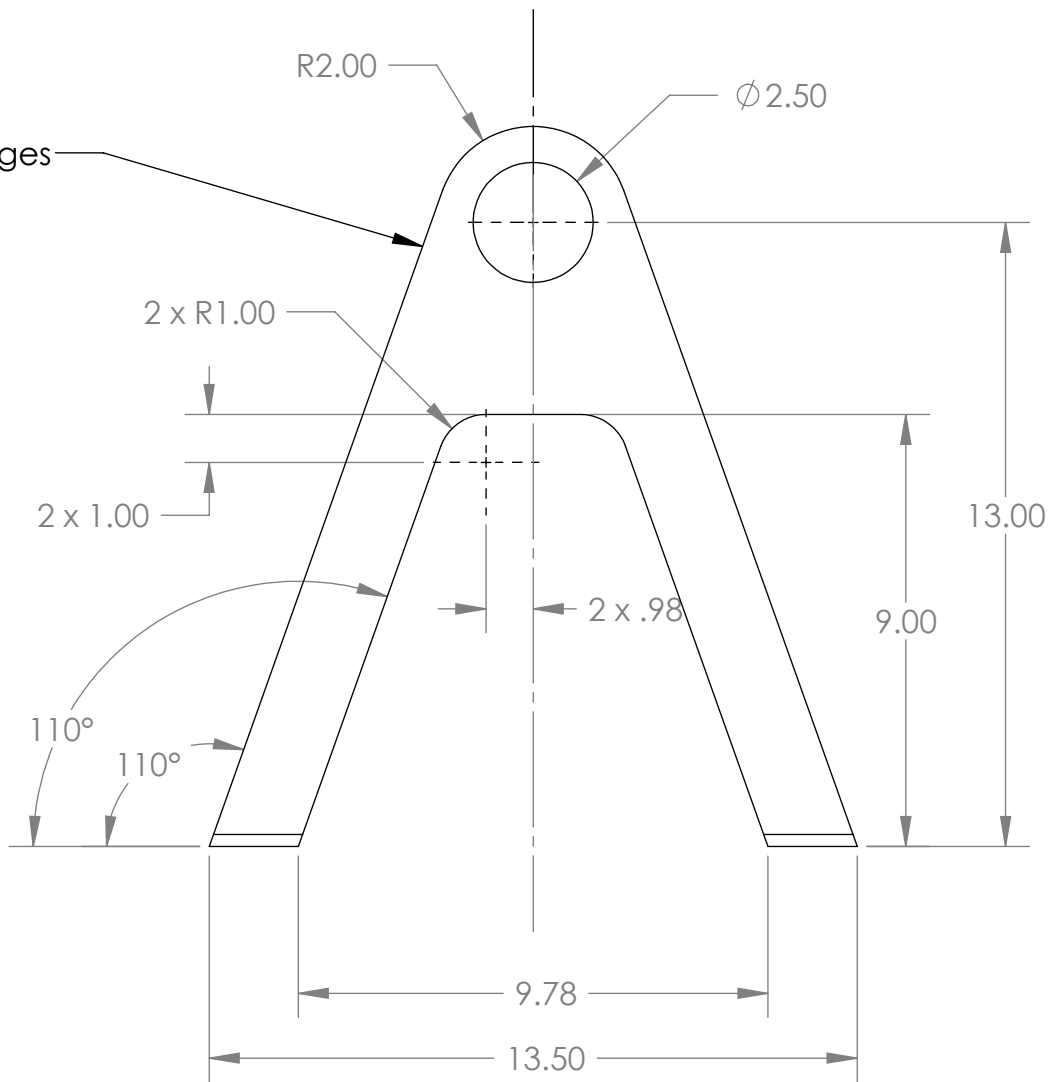




Chamfers can be made using a grinder

All water jet.
Chamfers and fillets can be made
using a grinder to save time.

BILL OF MATERIALS											
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN 10/18/2010			
								ENGINEER Francois Cazenave			
								CHECKED			
THIRD ANGLE PROJECTION				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI. 0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO. 707976.06		Main plate (PTO attachment)	
						PROJECT					
								Power Buoy - PTO test machine			
Material: 1018 steel				WEIGHT		16 lbs		SIZE B DWG. NO. FC-10-046		REV. REV	
SCALE 1:4 CAD FILE:								SHEET 1 OF 1			

Status: