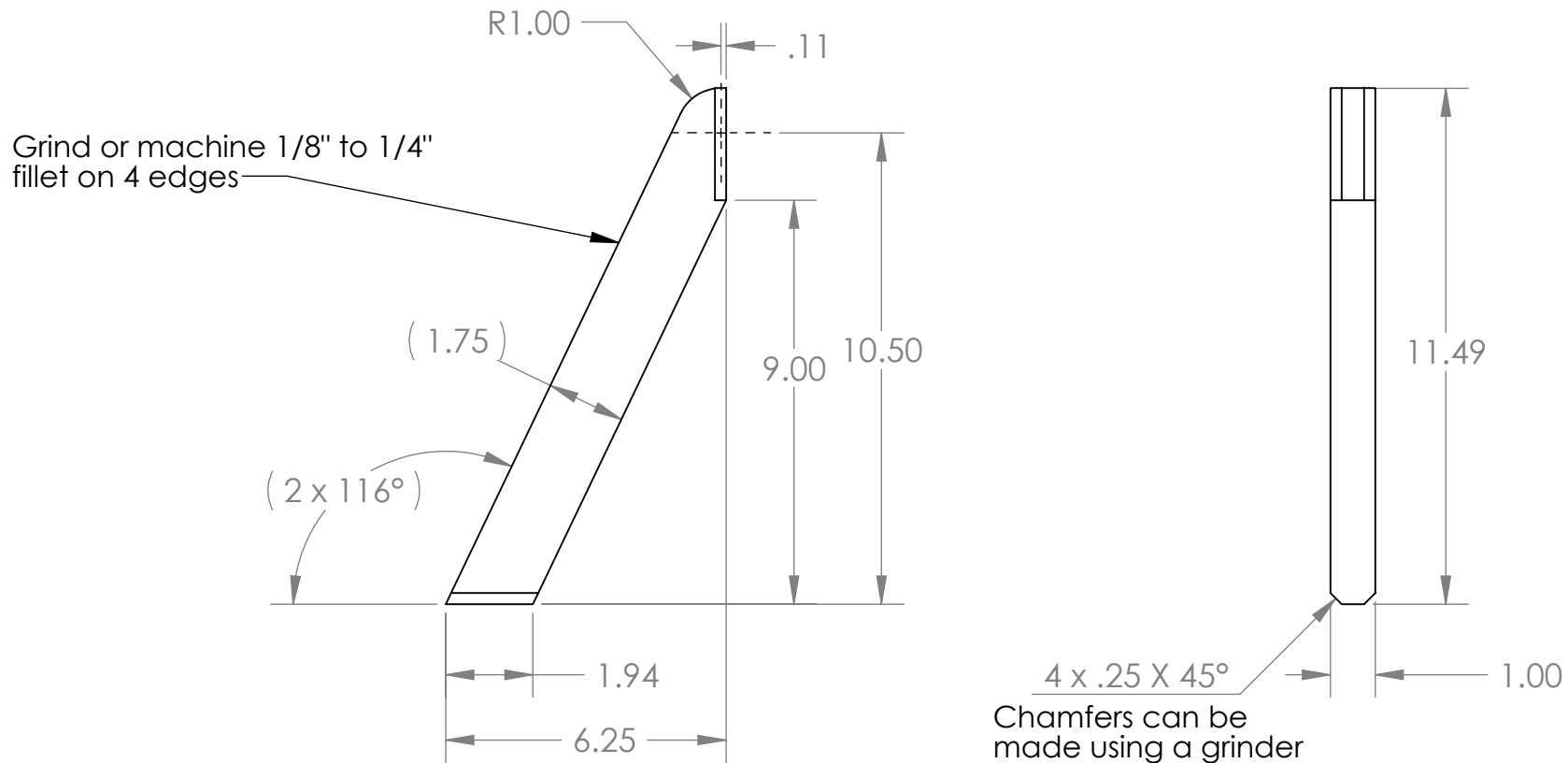


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED



All water jet.
Chamfers and fillet can be made using a grinder to save time.

Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute				
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	10/18/2010				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED								
				ENGINEER	Francois Cazenave							
				PROJECT NO.	707976				Side Plate (PTO attachment)			
				PROJECT								
				Power Buoy								
Material: Material				WEIGHT	6 lbs				SIZE A	DWG. NO.	FC-10-047	REV.
				SCALE: 1:4		WEIGHT:		SHEET 1 OF 1				