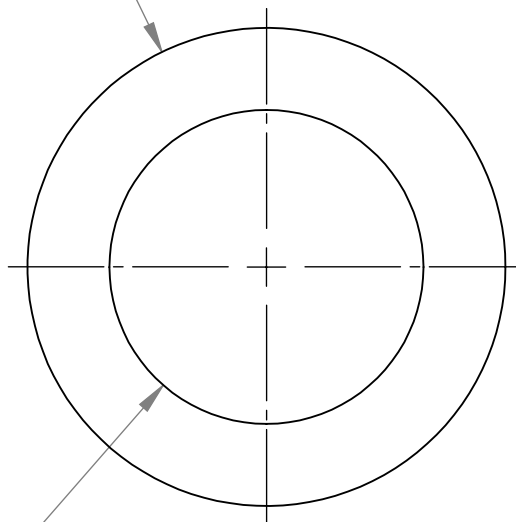
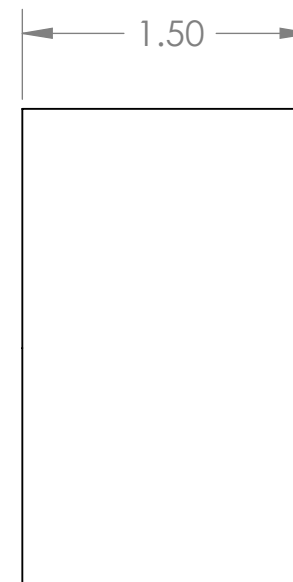


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED

$\phi 2.49$
 Slip fit with part #FC-10-046



$\phi 1.635 \pm .001$



Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	10/15/2010				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
				ENGINEER	Francois Cazenave				
				PROJECT NO. 707976					
				PROJECT Power Buoy					
Material: 1018 steel				WEIGHT		lbs		Bushing adapter	
				SIZE		DWG. NO.		REV.	
				A		FC-10-048			
				SCALE: 1:1		WEIGHT:		SHEET 1 OF 1	