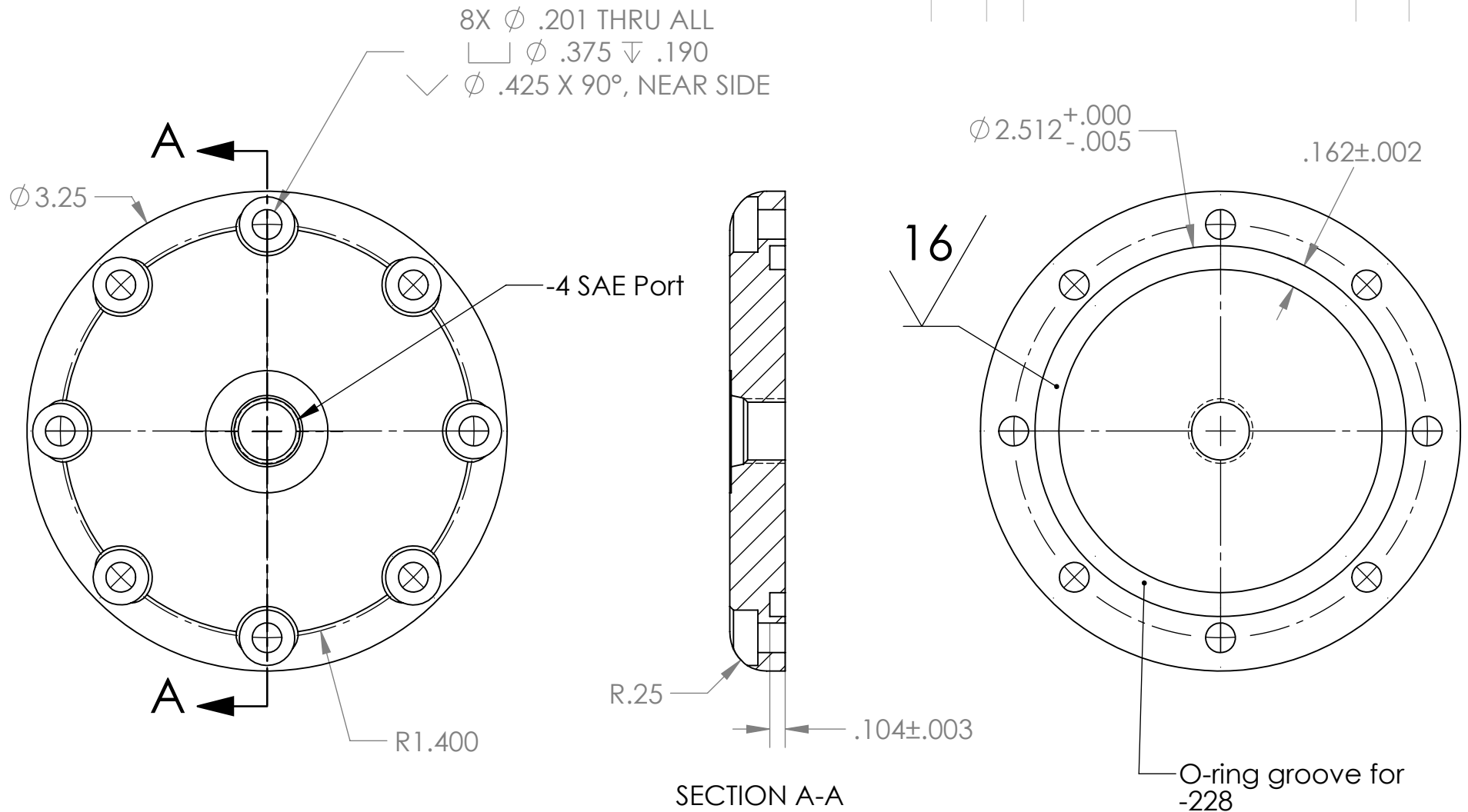


		REVISIONS			
ZONE	REV.	DESCRIPTION		DATE	APPROVED



Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 Side Opening Cap				
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	3/17/2011		CHECKED					
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Francois Cazenave			PROJECT NO.	707976			
				PROJECT	Power Buoy					SIZE	DWG. NO.	REV.
				Material: Stainless Steel	WEIGHT	lbs	A	FC-11-009				
					SCALE: 1:1	WEIGHT:		SHEET 1 OF 1				

