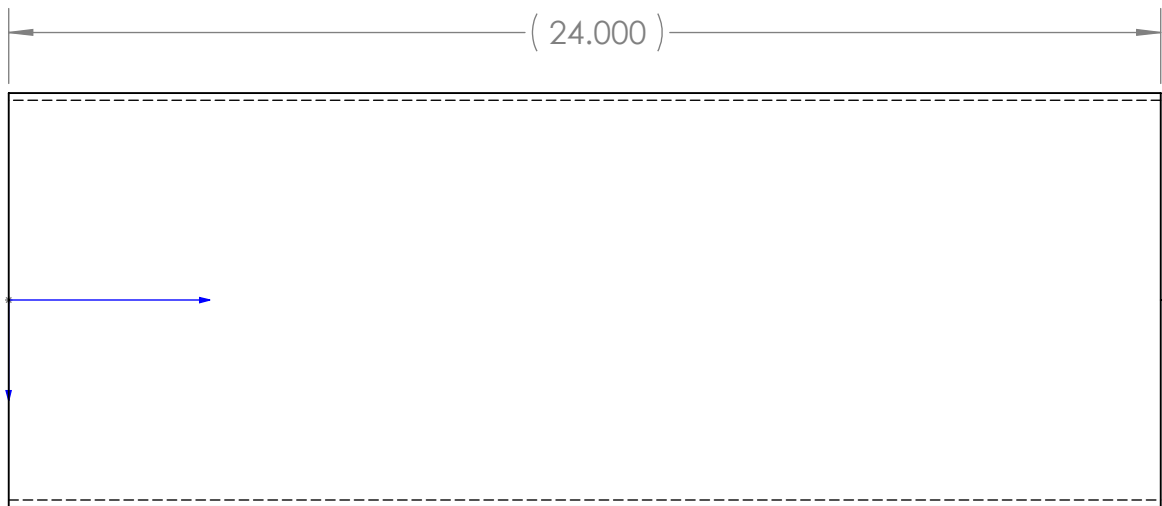


REVISIONS			
	INITIAL RELEASE	X/XX/01	J.E.



NOTES: (CONT. FROM TITLE BLOCK)

	1	P-200903-10_24	8 Inch Schd 10S Pipe x 24long		MBARI	ANSI B36.19 S.S.	
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL	

BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				DRAWN J. ERICKSON 6/24/10 ENGINEER J. ERICKSON 6/24/10 CHECKED	
Engineer		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				PROJECT NO. 707976 PROJECT LRAUV	
NEXT ASSY Description	NEXT ASSY Number					TETHYS - LRAUV 8 Inch Schd 10S Pipe P-200903-10.DWG	
	A-200879-10					SIZE B DWG. NO.	REV.
Application		DO NOT SCALE DRAWING				SCALE 1:4 CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1