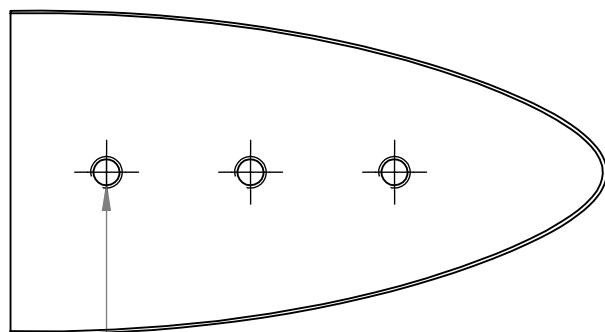
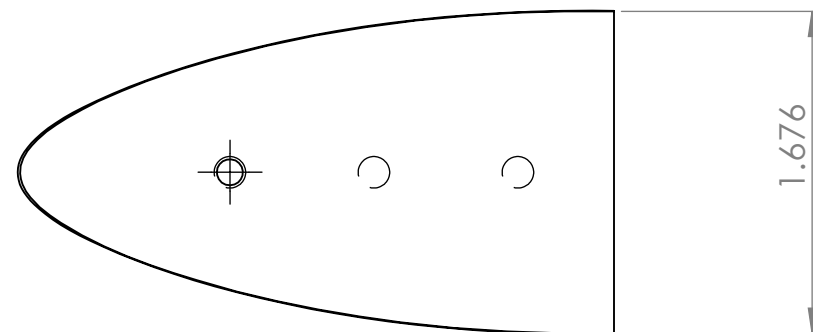
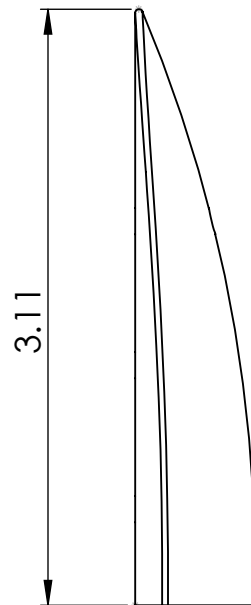




3 x $\varnothing$ 0.136 ∇ 0.500
8-32 UNC ∇ 0.400



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Transition					
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	12/13/2019								
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			Transition						
				ENGINEER	Francois Cazenave								
				PROJECT NO.						Transition			
				PROJECT									
Vendor:								Transition					
Material: Delrin 2700 NC010, Low Viscosity Acetal Copolymer (SS)				WEIGHT 0.07 lb								Transition	
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