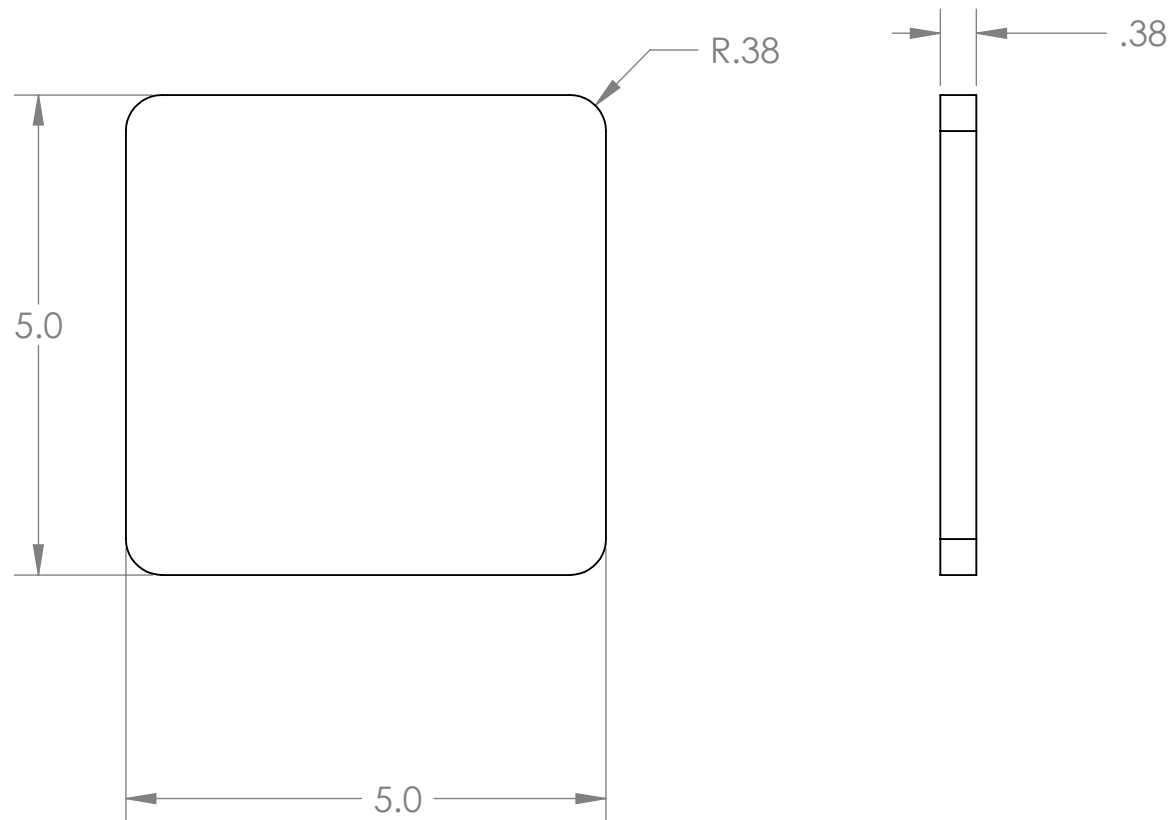


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED



Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute							
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		12/29/2010		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 Sq Tube end Cap SIZE A DWG. NO. FC-10-054 REV. SCALE:1:2 WEIGHT: SHEET 1 OF 1			
1.DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED							
								ENGINEER		Francois Cazenave					
								PROJECT NO.		707976					
PROJECT								Power Buoy							
Material: 1018 Steel								WEIGHT		2.63 lbs					