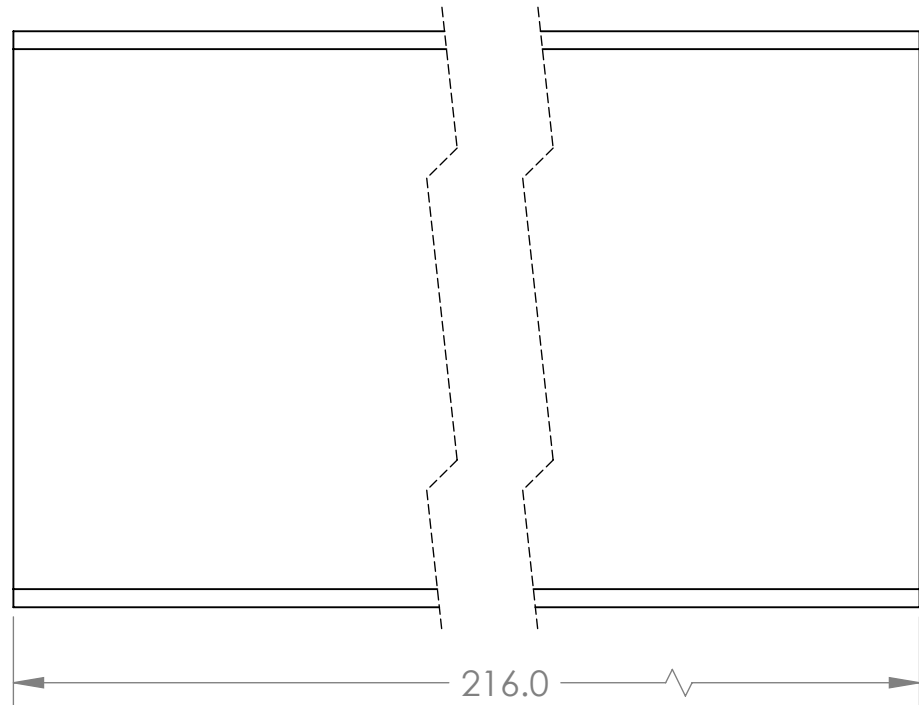
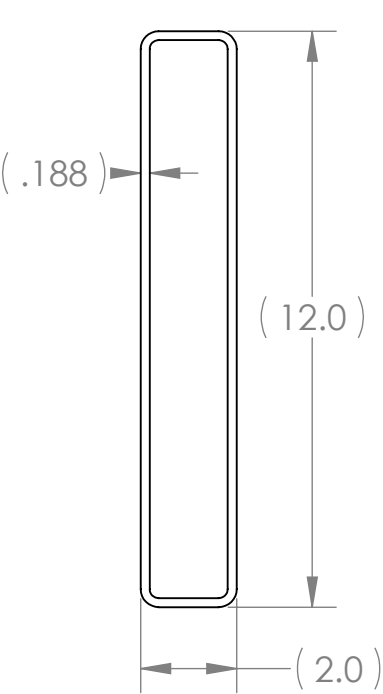


		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED



Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 									
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°						DRAWN		12/29/2010			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.												CHECKED					
												ENGINEER		Francois Cazenave			
												PROJECT NO. 707976					
								PROJECT				Plate 12x2x0p1875					
								Power Buoy									
Material: A36 Steel								WEIGHT		306 lbs		SIZE		DWG. NO. FC-10-055		REV.	
												SCALE:1:4		WEIGHT:		SHEET 1 OF 1	