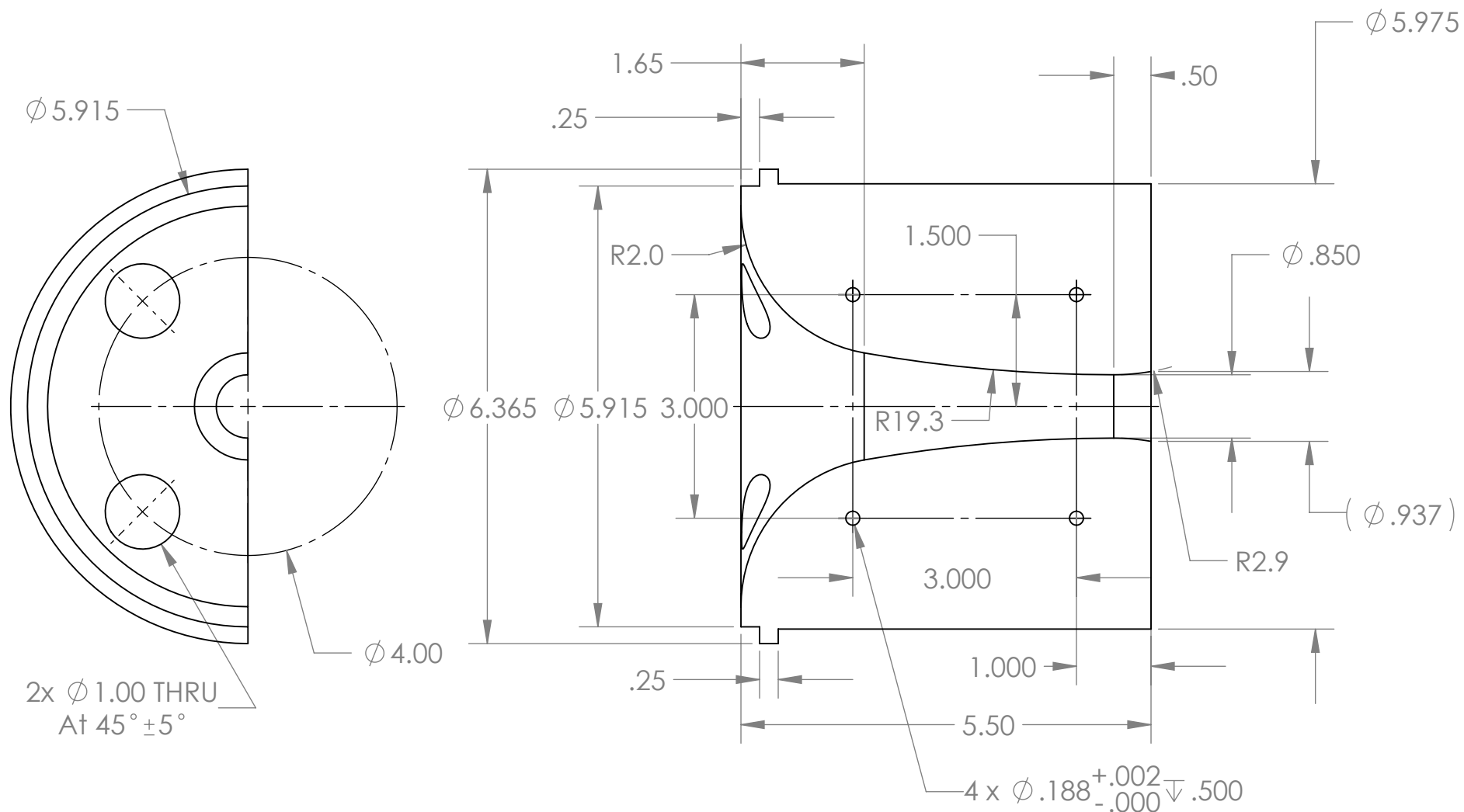




Make 2

Revisions:
ODs are changed
Cut in half
Holes for pins.

Model at X:\707976 EPBuoyPrototypeAndTesting\
Prototype Designs\Drawings\Tether Guide

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	8/2/2017			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED					
				ENGINEER	Francois Cazenave				
				PROJECT NO. 707976					
PROJECT				Power Buoy			Tether Guide Block		
Material: UHMW				WEIGHT 4.3 lbs			SIZE A	DWG. NO. FC-11-041	REV.
				SCALE: 1:4			WEIGHT:	SHEET 4 OF 4	