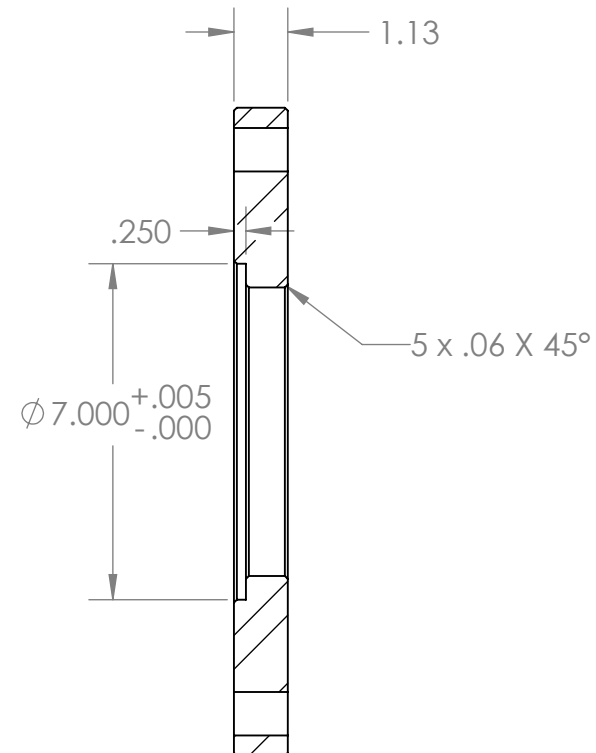
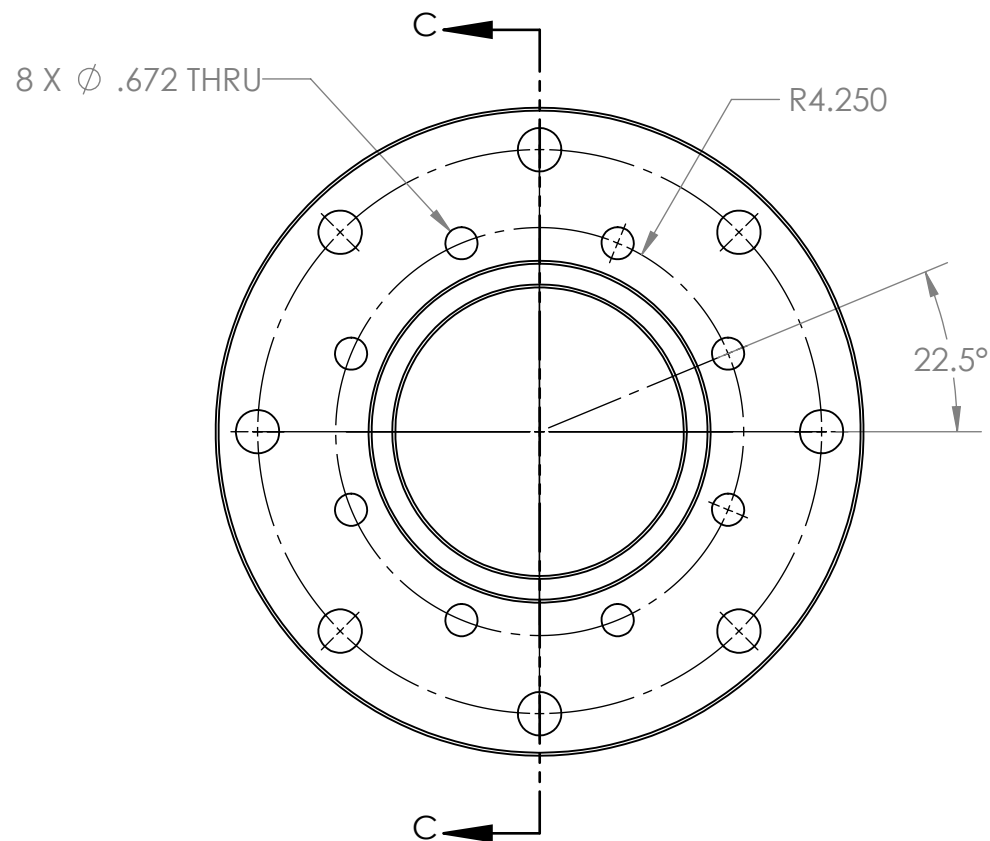




Modify old tether guide flange  
stainless steel

|                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               |             |                   |      |                  |                                                                                                                                                                                                                                                                                                            |              |  |      |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|---------------|-------------|-------------------|------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|--|------|
| UNLESS OTHERWISE SPECIFIED<br>TOLERANCES ARE:                                                                                                                                                                                                                                                                                                                                                          |                     |                      |               | APPROVALS   |                   | DATE |                  | <div>Monterey Bay Aquarium Research Institute</div> <div><div>MBARI</div><div>7700 Sandholdt RD.</div><div>Moss Landing, CA 95039</div><div>PH: (831) 775-1700</div></div> <div></div> <div>Tether Guide Flange</div> |              |  |      |
| 1 PLACE DIM<br>±1/16                                                                                                                                                                                                                                                                                                                                                                                   | 2 PLACE DIM<br>±.02 | 3 PLACE DIM<br>±.005 | ANGLES<br>±1° | DRAWN       | 7/26/2019         |      |                  |                                                                                                                                                                                                                                                                                                            |              |  |      |
| <div>1. DIMENSIONS ARE IN INCHES</div> <div>2. DIMENSION LIMITS HELD AFTER PLATING.</div> <div>3. REMOVE BURRS AND SHARP EDGES .015 MAX.</div> <div>4. MACHINED FILLET RADII .0150-.030.</div> <div>5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005</div> <div>6. PERPENDICULARITY &amp; PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.</div> |                     |                      |               | CHECKED     |                   |      |                  |                                                                                                                                                                                                                                                                                                            |              |  |      |
|                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               | ENGINEER    | Francois Cazenave |      |                  |                                                                                                                                                                                                                                                                                                            |              |  |      |
|                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               | PROJECT NO. |                   |      |                  |                                                                                                                                                                                                                                                                                                            |              |  |      |
|                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               | PROJECT     |                   |      |                  |                                                                                                                                                                                                                                                                                                            |              |  |      |
| Vendor:                                                                                                                                                                                                                                                                                                                                                                                                |                     |                      |               |             |                   |      | SIZE<br><b>A</b> |                                                                                                                                                                                                                                                                                                            | DWG. NO.     |  | REV. |
| Material:                                                                                                                                                                                                                                                                                                                                                                                              |                     |                      |               | WEIGHT lb   |                   |      |                  |                                                                                                                                                                                                                                                                                                            |              |  |      |
|                                                                                                                                                                                                                                                                                                                                                                                                        |                     |                      |               |             |                   |      | SCALE: 1:4       |                                                                                                                                                                                                                                                                                                            | SHEET 2 OF 2 |  |      |