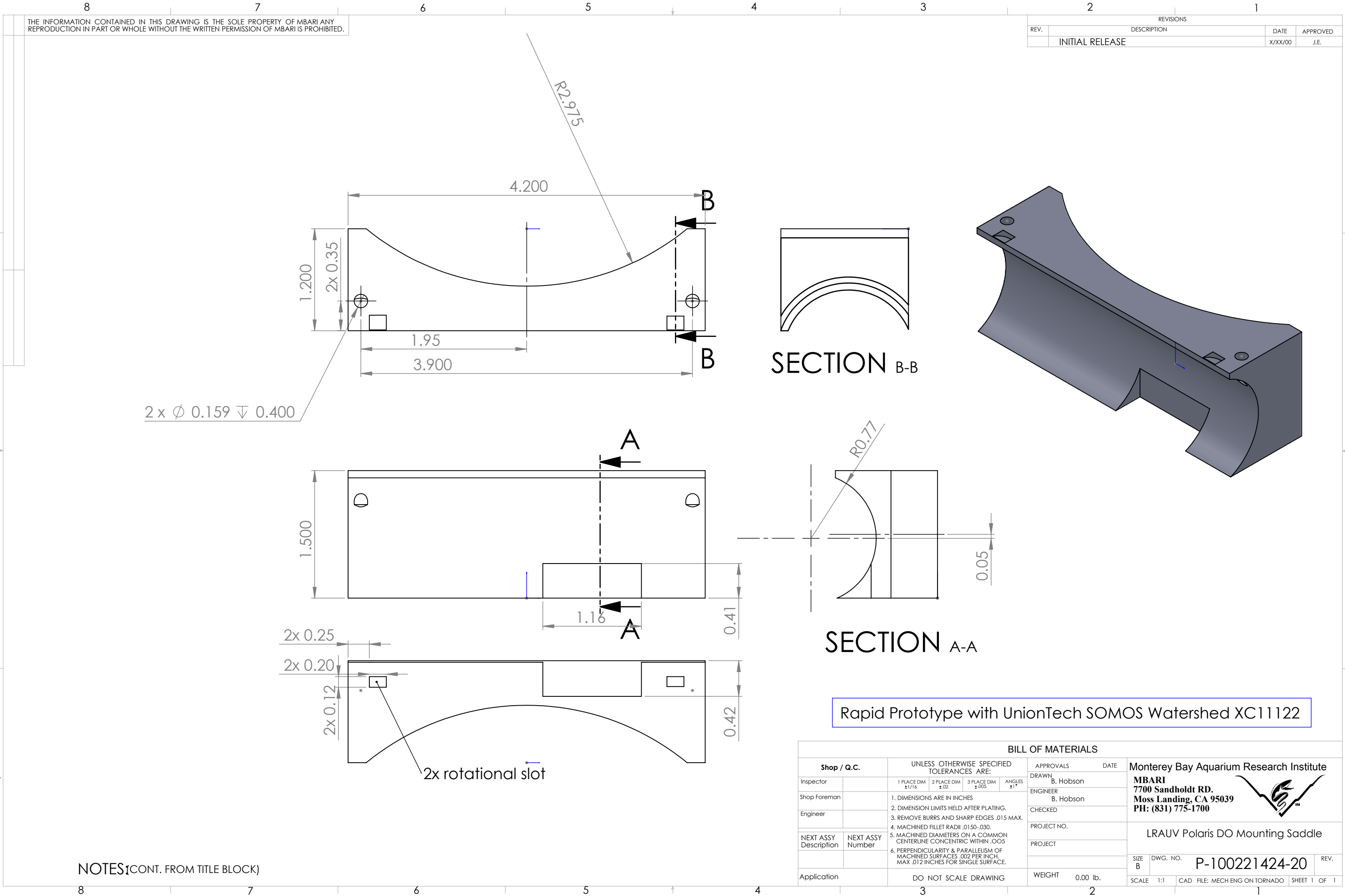




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

SECTION B-B

SECTION A-A

Rapid Prototype with UnionTech SOMOS Watershed XC11122

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	B. Hobson	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIi .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	B. Hobson				
Engineer						CHECKED					
NEXT ASSY Description		NEXT ASSY Number				PROJECT NO.		LRAUV Polaris DO Mounting Saddle			
						PROJECT					
Application		DO NOT SCALE DRAWING				WEIGHT		0.00 lb.			
								SIZE B	DWG. NO.	P-100221424-20	REV.
								SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1

NOTES (CONT. FROM TITLE BLOCK)