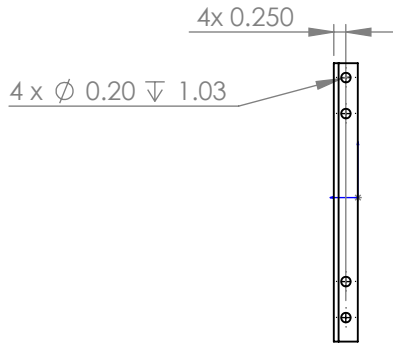
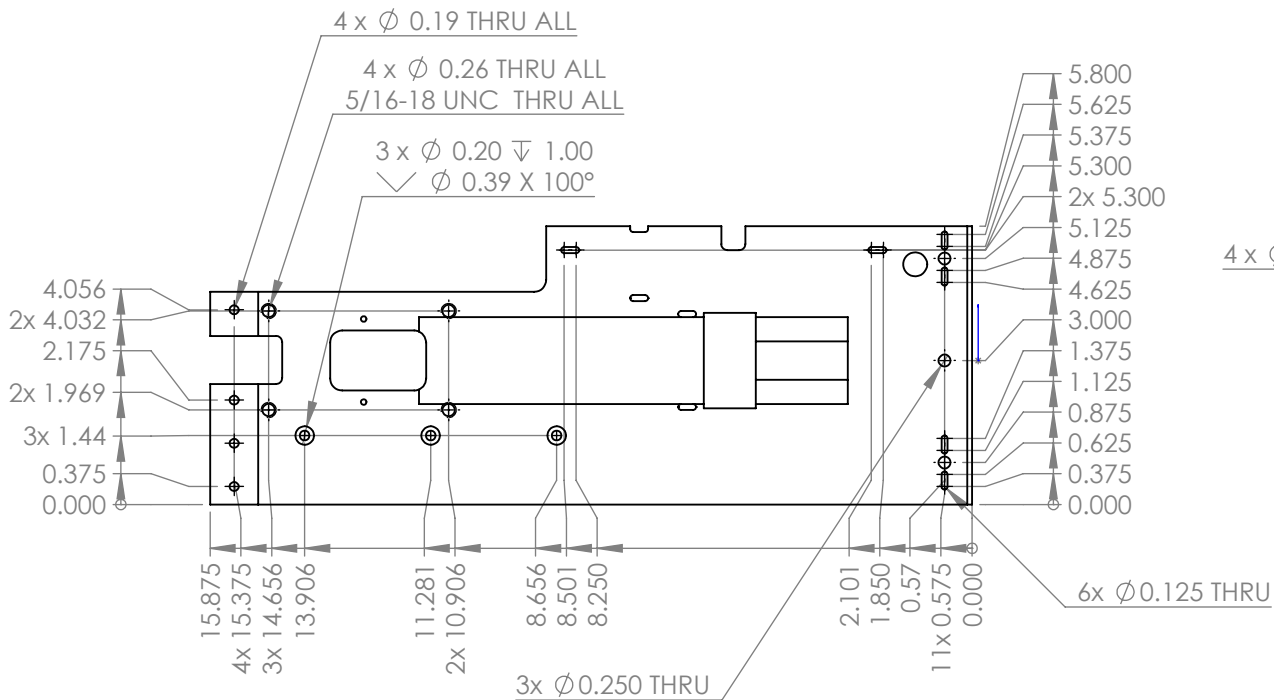
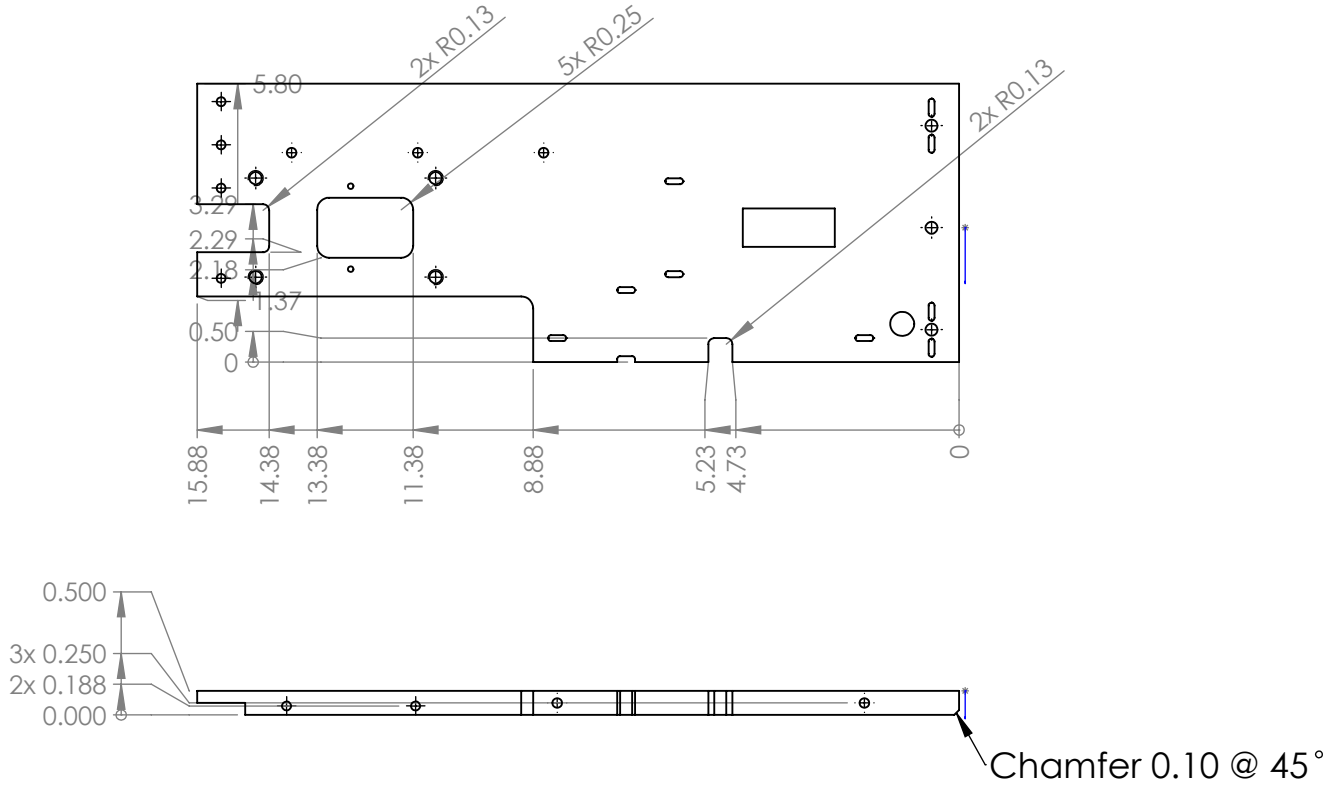
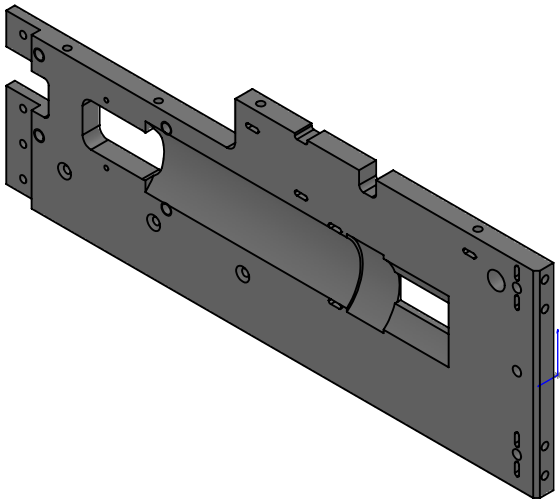


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.
A	Added GPCTD slot, mount and DO cable hole	3/18/20	



NOTES (CONT. FROM TITLE BLOCK)

1	1	P-100221256	WHOI LRAUV Nose Side Port	MBARI	Black UHMW
ITEM NO.	UNIT QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	DRAWN	
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	ENGINEER	
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
NEXT ASSY Description	NEXT ASSY Number	2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	1.126 lb.
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE	1:5
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 2
Application		DO NOT SCALE DRAWING		SIZE B	REV.

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WHOI LRAUV Nose Side Port
P-100221256-18

