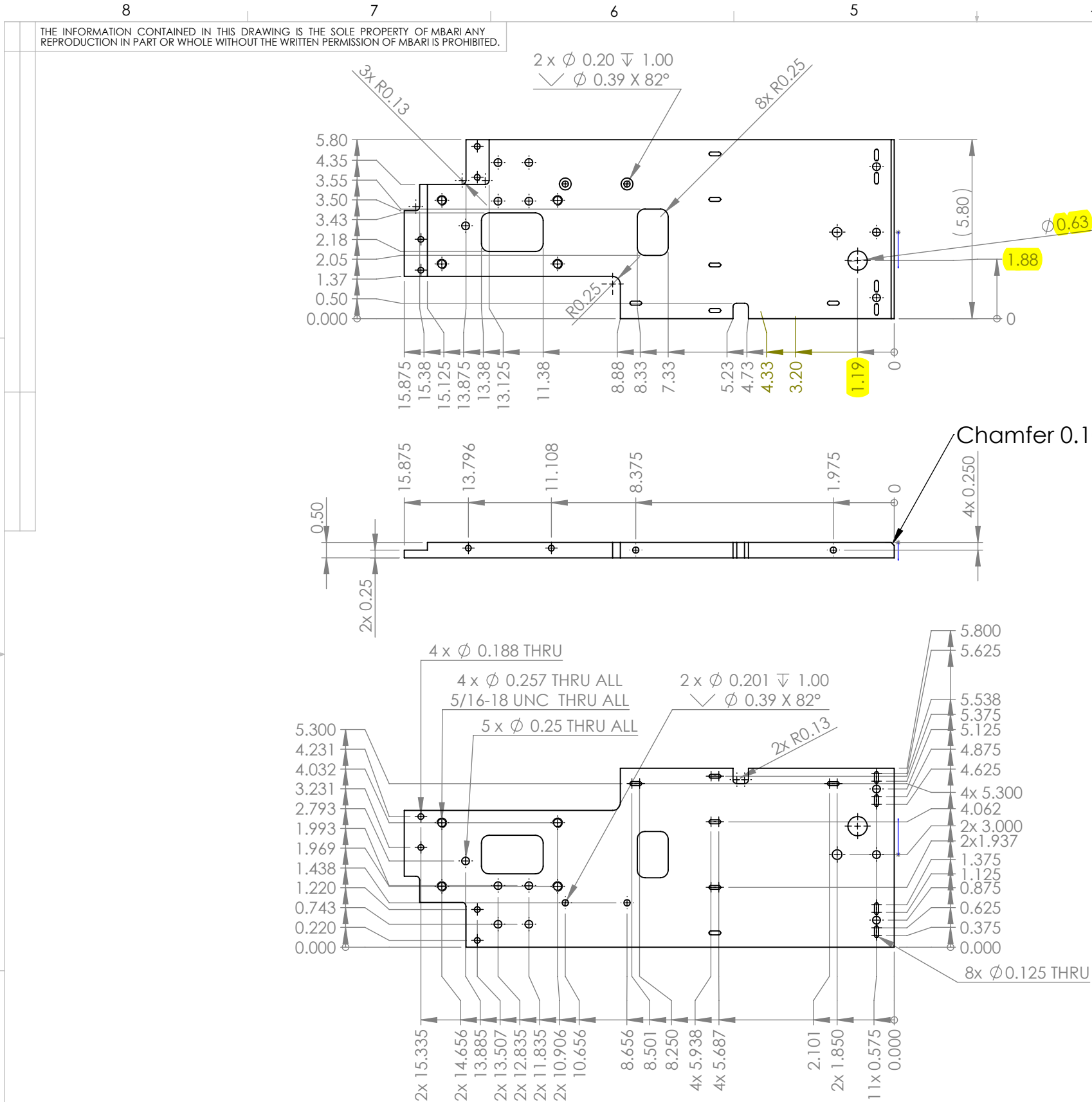
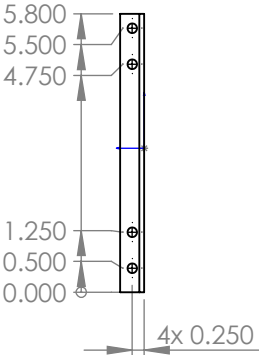
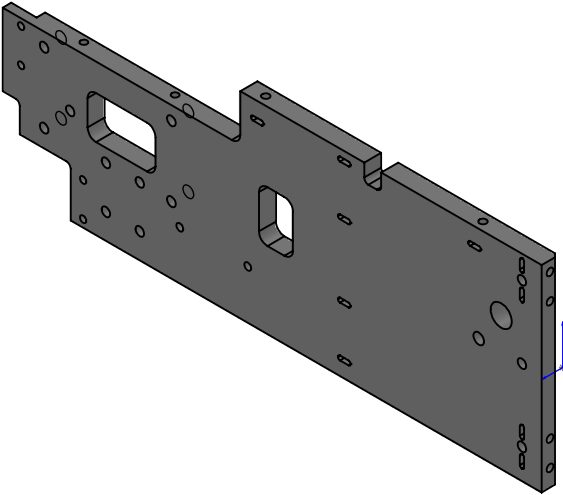




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.
A	Added pump cut and tie-wrap holes	3/18/20	



NOTES (CONT. FROM TITLE BLOCK)

1	1	P-100221257	WHOI Nose Side Plate Strb	MBARI	Black UHMW
ITEM NO.	UNIT QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 1.232 lb.	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-100221257-18	
				SCALE 1:5	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1