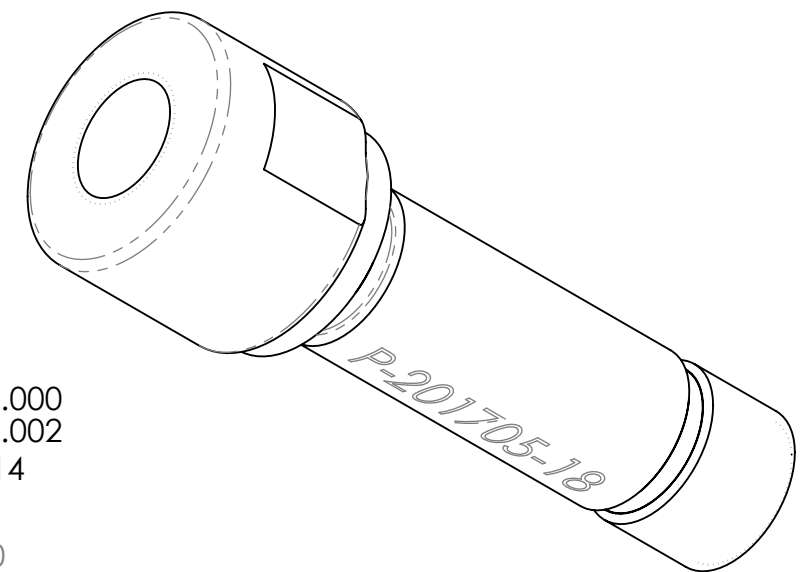
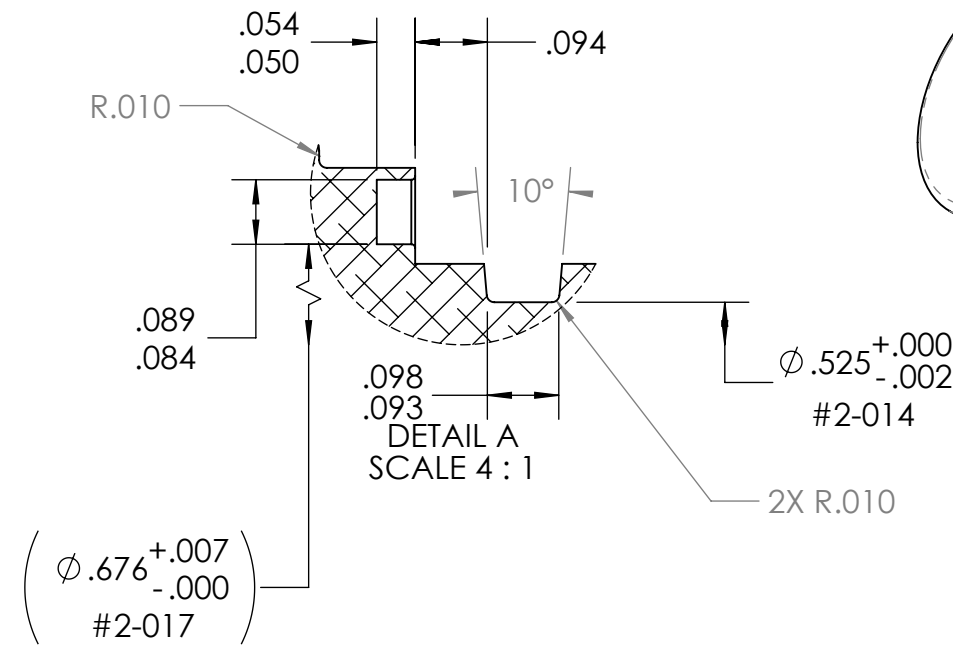




- NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201705-18	ISUS_Probe_BulkHd Blank	MBARI	6061-T6 Alloy		
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL		
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02			3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES					
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.					
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.					
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.					
	A-200884-10	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005					
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.					
Application		DO NOT SCALE DRAWING		WEIGHT	0.122 lb.		
				SIZE B	DWG. NO.		
				P-201705-18-1/2-20			
				SCALE	1:1		
				CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1		