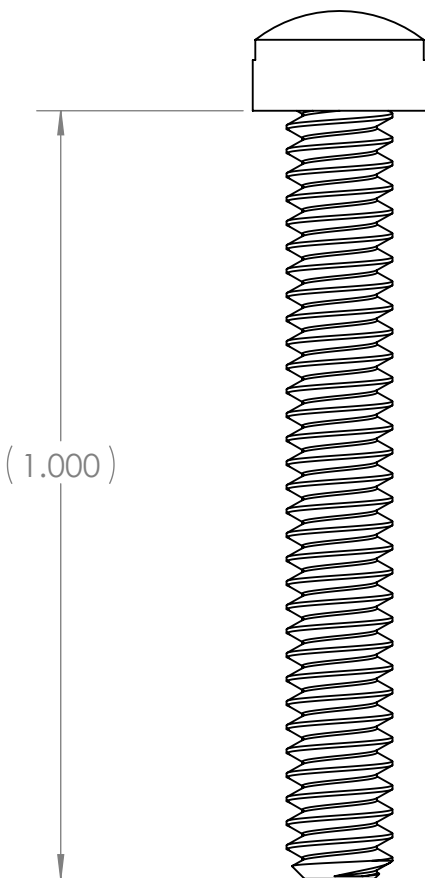
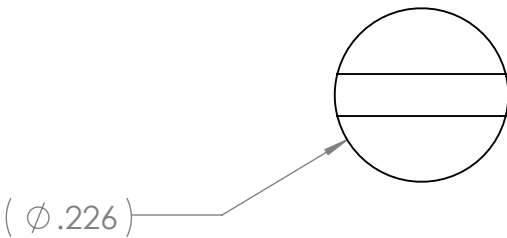


STOCK


$$\begin{pmatrix} 1.000 \end{pmatrix}$$

NOTES: (CONT. FROM TITLE BLOCK)

PART MODIFICATION DWG.

1	3	90114A537	Modified #6-32x1 Flister Hd Screw		McMaster-Carr	Material <not specified>	
ITEM NO.	UNIT QTY.	Part Number	DESCRIPTION		Vendor	MATERIAL	

BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				ENGINEER J. ERICKSON	
Engineer						5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
NEXT ASSY Description	NEXT ASSY Number	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.	900739
	A-201xxx-16					PROJECT	LRAUV
Application		DO NOT SCALE DRAWING		WEIGHT		0.001 - none SCALE 4:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

TETHYS - LRAUV_PAR-V3

Modified #6-32x1 Flister Hd Screw

90114A537.DWG