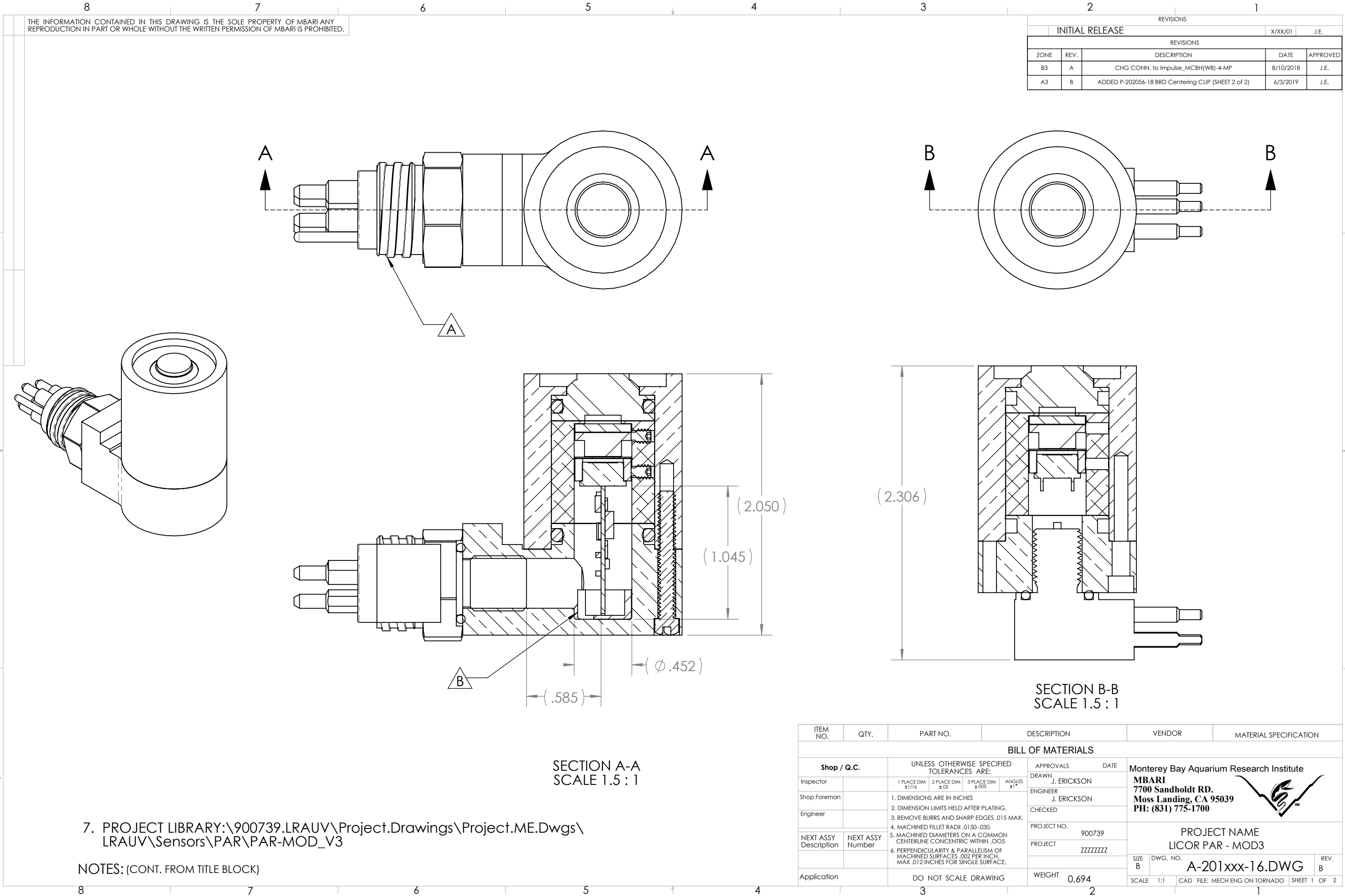
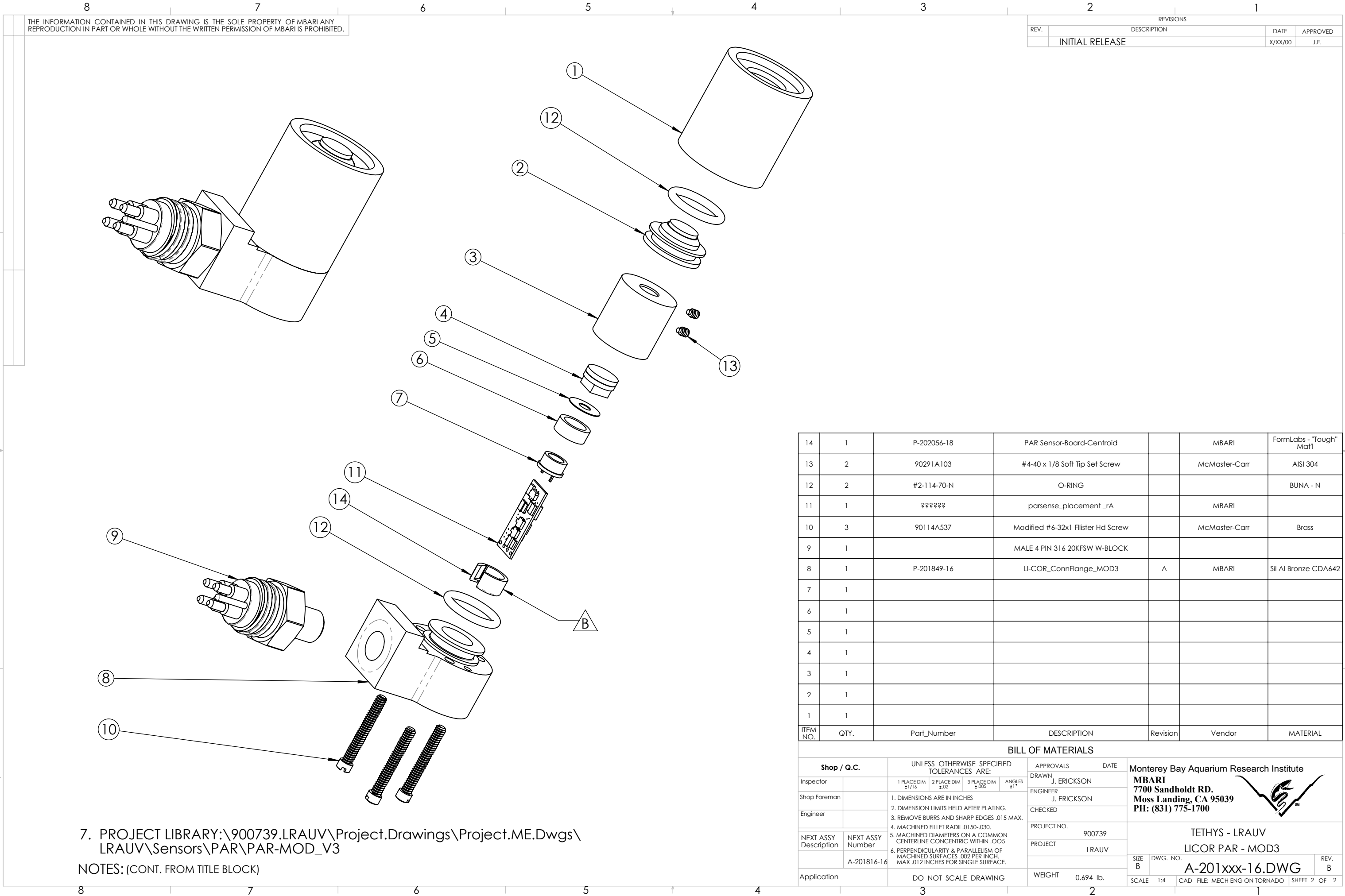






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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

14	1	P-202056-18	PAR Sensor-Board-Centroid		MBARI	FormLabs - "Tough" Mat'l
13	2	90291A103	#4-40 x 1/8 Soft Tip Set Screw		McMaster-Carr	AISI 304
12	2	#2-114-70-N	O-RING			BUNA - N
11	1	??????	parsense_placement _rA		MBARI	
10	3	90114A537	Modified #6-32x1 Filister Hd Screw		McMaster-Carr	Brass
9	1		MALE 4 PIN 316 20KFSW W-BLOCK			
8	1	P-201849-16	LI-COR_ConnFlange_MOD3	A	MBARI	Sil Al Bronze CDA642
7	1					
6	1					
5	1					
4	1					
3	1					
2	1					
1	1					
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Revision	Vendor	MATERIAL

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\
LRAUV\Sensors\PAR\PAR-MOD_V3
NOTES: (CONT. FROM TITLE BLOCK)

Shop / Q.C.				UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
Inspector				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 				
Shop Foreman				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON						
Engineer								CHECKED							
NEXT ASSY Description		NEXT ASSY Number						PROJECT NO.	900739						
		A-201816-16						PROJECT	LRAUV		TETHYS - LRAUV LICOR PAR - MOD3				
Application				DO NOT SCALE DRAWING				WEIGHT	0.694 lb.						
								SCALE	1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 2 OF 2		