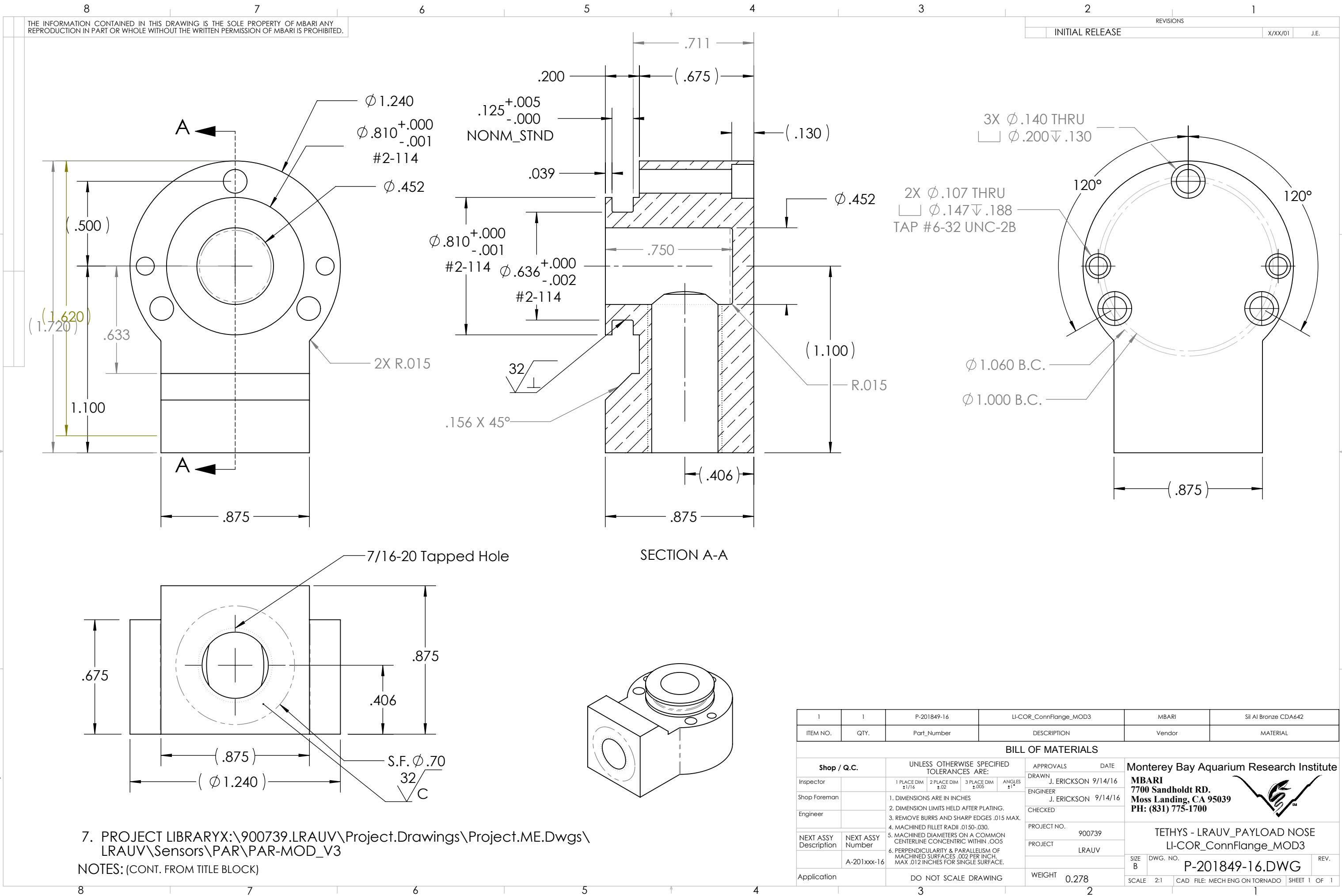




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

1	1	P-201849-16	LI-COR_ConnFlange_MOD3	MBARI	Sil Al Bronze CDA642
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON 9/14/16		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON 9/14/16		
Engineer						CHECKED			
						PROJECT NO.	900739		
NEXT ASSY Description	NEXT ASSY Number					PROJECT	LRAUV		
	A-201xxx-16								
Application		DO NOT SCALE DRAWING				WEIGHT	0.278		

SIZE B		DWG. NO.		P-201849-16.DWG		REV.	
SCALE 2:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1			

Monterey Bay Aquarium Research Institute

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TETHYS - LRAUV_PAYLOAD NOSE

LI-COR_ConnFlange_MOD3