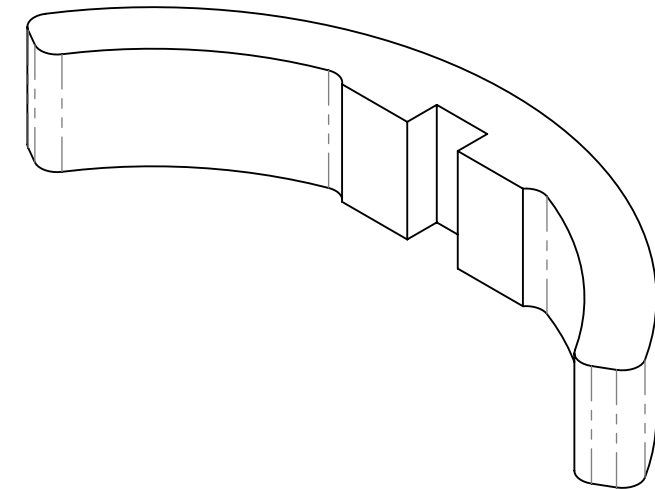




1	4	P-201868-16	PAR_V3 Centering ring	MBARI	ABS
ITEM NO.	UNIT QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES					
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.					
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.					
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.				PROJECT NO.	900739
	A-201xxx-16	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT	LRAUV
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.					
Application		DO NOT SCALE DRAWING				WEIGHT	0.000

TETHYS - LRAUV		PAR_V3 Centering ring	
SIZE B	DWG. NO.	P-201868-16.DWG	
SCALE	12:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1