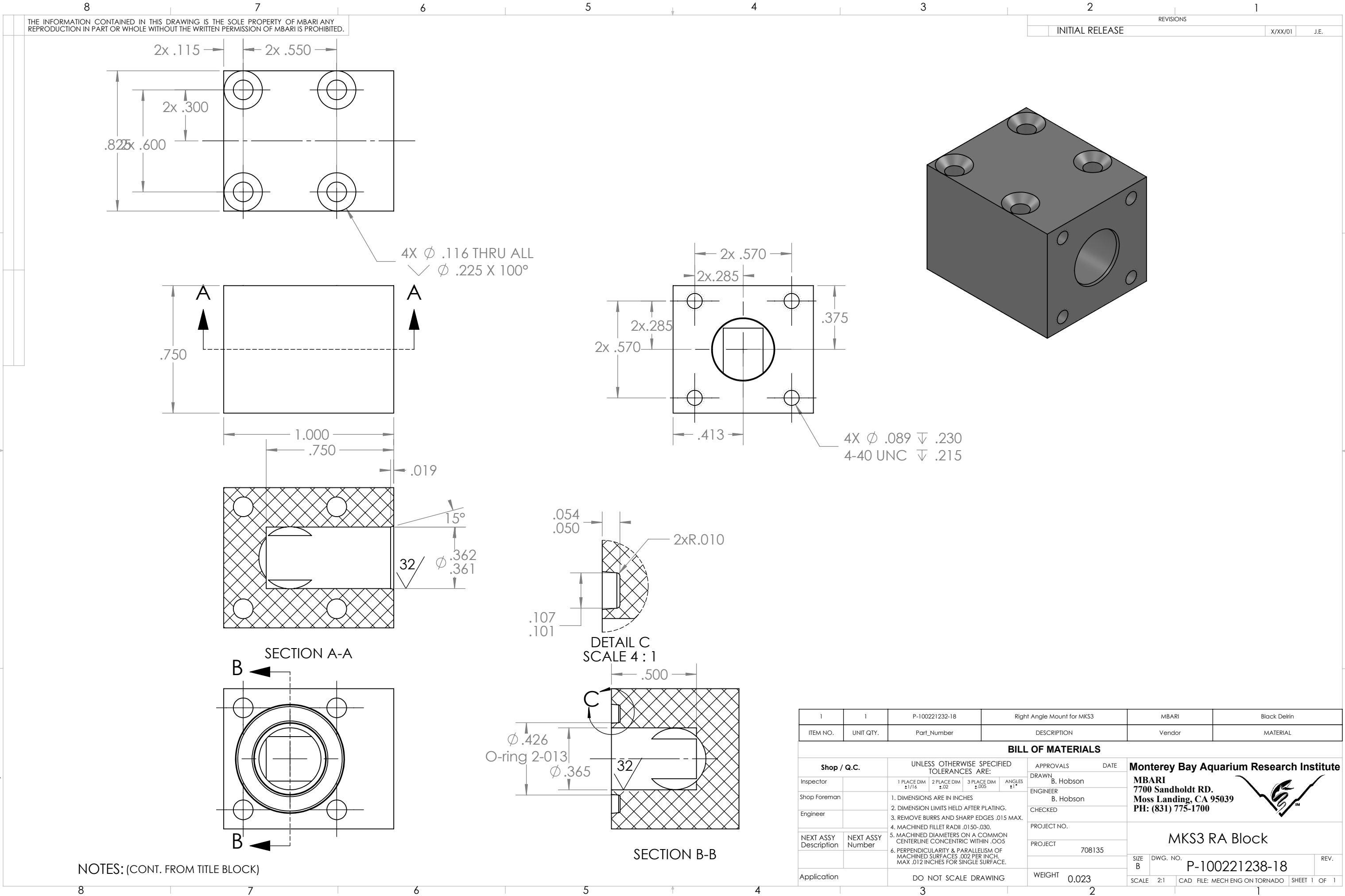




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

1		1	P-100221232-18		Right Angle Mount for MKS3		MBARI		Black Delrin		
ITEM NO.		UNIT QTY.		Part_Number		DESCRIPTION		Vendor		MATERIAL	
BILL OF MATERIALS											
Shop / Q.C.			UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector				1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°	
Shop Foreman				1. DIMENSIONS ARE IN INCHES				DRAWN		B. Hobson	
Engineer				2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER		B. Hobson	
				3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED			
				4. MACHINED FILLET RADII .0150-.030.				PROJECT NO.			
NEXT ASSY Description		NEXT ASSY Number		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT		708135	
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
Application				DO NOT SCALE DRAWING				WEIGHT		0.023	
Monterey Bay Aquarium Research Institute											
MBARI											
7700 Sandholdt RD.											
Moss Landing, CA 95039											
PH: (831) 775-1700											
											
MKS3 RA Block											
SIZE B		DWG. NO.		P-100221238-18						REV.	
SCALE 2:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1							