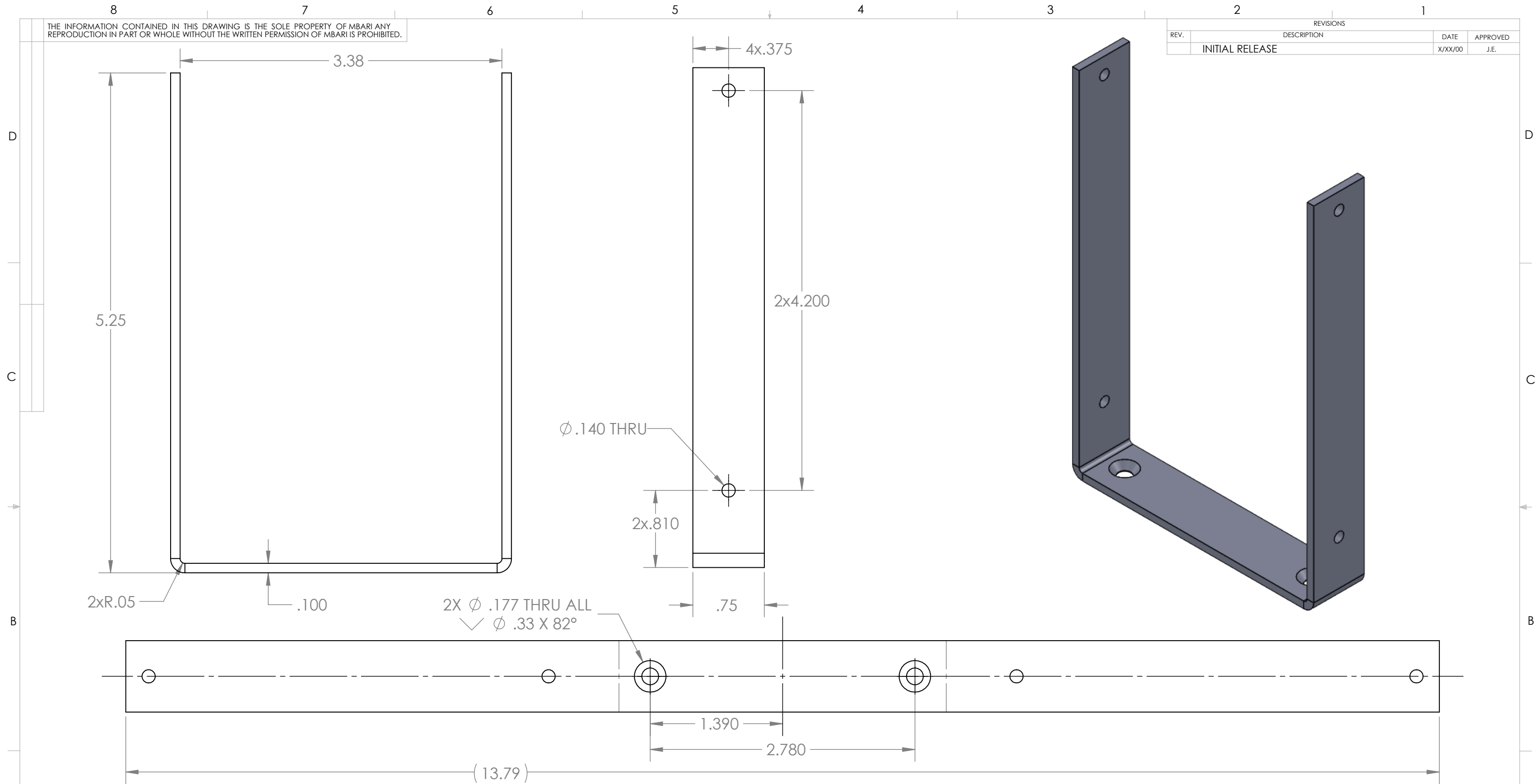


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



1	2	P-100221229-18	Pathfinder OEM DVL Bracket		5052 Aluminum
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	B. Hobson		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	B. Hobson		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	708135		
		PROJECT	WHOI/DSH LAUUV			UpDown Pathfinder DVL Bracket Pathfinder OEM DVL Bracket			
Application		DO NOT SCALE DRAWING				WEIGHT	0.000 lb.		
		SIZE B	DWG. NO.		P-100221229-18			REV.	
		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO		SHEET 1		OF 1		