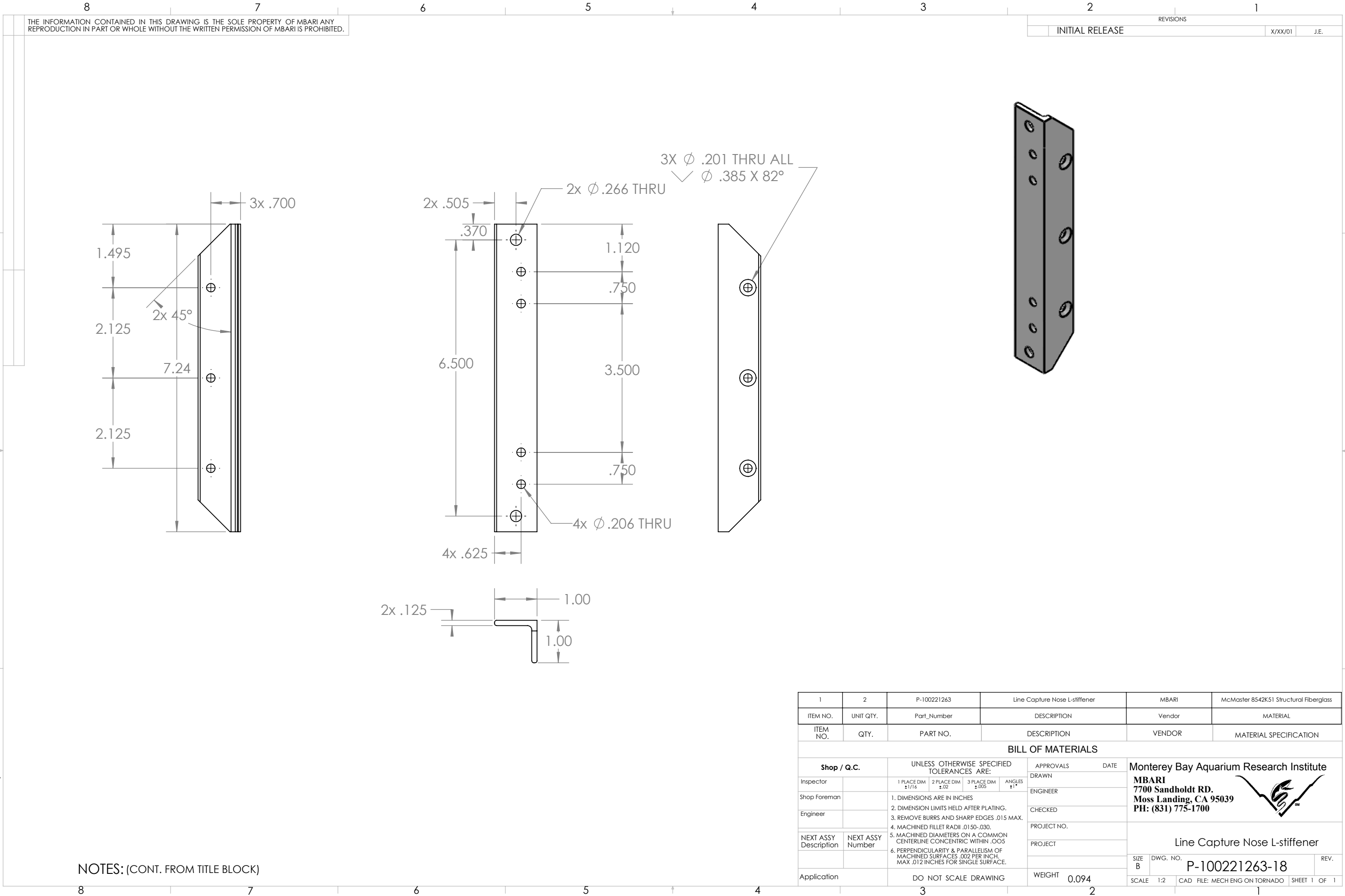




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

NOTES: (CONT. FROM TITLE BLOCK)

1	2	P-100221263	Line Capture Nose L-stiffener		MBARI	McMaster 8542K51 Structural Fiberglass
ITEM NO.	UNIT QTY.	Part Number	DESCRIPTION		Vendor	MATERIAL
ITEM NO.	QTY.	PART NO.	DESCRIPTION		VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN	
Engineer					ENGINEER	
			CHECKED			
NEXT ASSY Description	NEXT ASSY Number				PROJECT NO.	
					PROJECT	
Application		DO NOT SCALE DRAWING			WEIGHT	0.094
					SIZE B	DWG. NO. P-100221263-18
					SCALE 1:2	REV.
					CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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Line Capture Nose L-stiffener